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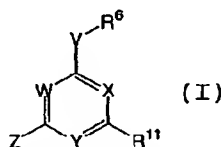
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(54) Title: N-HETEROCYCLIC INHIBITORS OF TNF-ALPHA EXPRESSION



(57) Abstract: N-heterocyclic compounds that block cytokine production via inhibition of p38 kinase are disclosed. In one embodi-  
ment, compounds of the present invention are represented by Formula (I). Methods of production, pharmaceutical compositions and  
methods of treating conditions associated with inappropriate p38 kinase activity or TNF- $\alpha$  expression utilizing compounds of the  
present invention are also disclosed.

N-HETEROCYCLIC INHIBITORS OF  
TNF-ALPHA EXPRESSION

This application claims priority from provisional  
5 U.S. Patent Application Serial No. 60/301,020, filed June  
26, 2001, which is incorporated herein by reference in  
its entirety.

Field of the Invention

10 This invention relates to N-heterocyclic compounds  
that are effective in blocking cytokine production, and  
in particular the expression of TNF-alpha (TNF- $\alpha$ ), via  
inhibition of p38 kinase. Compounds of the present  
invention are useful in the treatment of inflammatory  
15 diseases such as, for example, rheumatoid arthritis.

Background of the Invention

Overproduction of cytokines such as IL-1 and TNF- $\alpha$   
is implicated in a wide variety of inflammatory diseases,  
20 including rheumatoid arthritis (RA), psoriasis, multiple  
sclerosis, inflammatory bowel disease, endotoxin shock,  
osteoporosis, Alzheimer's disease and congestive heart  
failure, among others [Henry et al., *Drugs Fut.*, 24:1345-  
1354 (1999); Salituro et al., *Curr. Med. Chem.*, 6:807-823  
25 (1999)]. There is convincing evidence in human patients  
that protein antagonists of cytokines, such as, for  
example, monoclonal antibody to TNF- $\alpha$  (Enbrel) [Rankin  
et al., *Br. J. Rheumatol.*, 34:334-342 (1995)], soluble  
TNF- $\alpha$  receptor-Fc fusion protein (Etanercept) [Moreland  
30 et al., *Ann. Intern. Med.*, 130:478-486 (1999)] and or IL-  
1 receptor antagonist [Bresnihan et al., *Arthritis  
Rheum.*, 41:2196-2204 (1998)], can provide effective  
treatment for chronic inflammatory diseases. As none of  
the current treatments for inflammatory diseases provide

complete relief of symptoms, and as most current treatments are associated with various drawbacks such as side effects, improved methods for treating inflammatory diseases are desirable.

5

TNF- $\alpha$  is a protein whose synthesis occurs in many cell types in response to an external stimulus, such as, for example, a mitogen, an infectious organism, or trauma. Signaling from the cell surface to the nucleus proceeds via several intracellular mediators including  
10 kinases that catalyze phosphorylation of proteins downstream in the signaling cascade. Important mediators for the production of TNF- $\alpha$  cytokine are the mitogen-activated protein (MAP) kinases, and in  
15 particular, p38 kinase.

p38 Kinases are activated in response to various stress stimuli, including, but not limited to, proinflammatory cytokines, endotoxin, ultraviolet light,  
20 and osmotic shock. Activation of p38 requires dual phosphorylation by upstream MAP kinase kinases (MKK3 and MKK6) on threonine and tyrosine within a Thr-Gly-Tyr motif, characteristic of p38 isozymes.

25 Four iso-forms of p38 have been described. The  $\alpha$  and  $\beta$  forms are expressed in inflammatory cells and are thought to be key mediators of TNF- $\alpha$  production. Inhibition of the enzymes p38 $\alpha$  and  $\beta$  in cells results in reduced levels of expression of TNF- $\alpha$ , and such  
30 inhibitors are effective in animal models of inflammatory disease.

Molecular cloning of human p38 $\alpha$  identified two isozymes, which are the splice variant product of a single gene. Three additional gene products have subsequently been identified, p38 $\beta$ , p38 $\gamma$ , and p38 $\delta$ . p38  
5 kinases phosphorylate and activate the transcription factors, ATF-2, MAX, CHOP, and C/ERPb, suggesting a role of p38 kinases in gene regulation. In addition, p38 kinases phosphorylate other protein kinases, such as MAPK activated protein kinase-2/3 (MAPKAP-K2/3, or MK2/3), and  
10 MAP-kinase-interacting kinase 1/2 (MNK1/2). Recently, activation of MK2 has been shown to be essential for LPS-induced TNF- $\alpha$  expression [Kotlyarov et al., *Nature Cell Biol.*, 1:94-97 (1999)]. Mice lacking MK2 exhibit a 90% reduction in the production of TNF- $\alpha$  and are resistant to  
15 shock induced by LPS. The reduction in TNF- $\alpha$  amounts is due not to decreased production of the TNF- $\alpha$  mRNA, but rather to diminished production of the TNF- $\alpha$  protein, suggesting that MK2 regulates biosynthesis of TNF- $\alpha$  at a post-transcriptional level.

20

Ample evidence indicates that the p38 pathway serves an important role in inflammatory process mediated by IL-1 and TNF- $\alpha$ .

25 Small molecule inhibitors of p38 are expected to have several advantages over protein inhibitors of TNF- $\alpha$  or IL-1. p38 inhibitors not only block the production of TNF- $\alpha$  and IL-1, but also directly interfere with many of their secondary biological effects. In addition,  
30 small molecule inhibitors are unlikely to induce immune reaction in patients, and are believed active following oral administration.

The present invention provides novel compounds that are potent and selective inhibitors of p38 $\alpha$  and  $\beta$ , and as such, are also potent inhibitors of TNF- $\alpha$  expression in human cells. Compounds of the present invention are

5 useful in the treatment of p38- and TNF- $\alpha$  expression-mediated inflammatory and other disorders, including, but not limited to, bone resorption, graft vs. host reaction, atherosclerosis, arthritis, osteoarthritis, rheumatoid arthritis, gout, psoriasis, topical inflammatory disease

10 states, adult respiratory distress syndrome, asthma, chronic pulmonary inflammatory disease, cardiac reperfusion injury, renal reperfusion injury, thrombus, glomerulonephritis, Chron's disease, ulcerative colitis, inflammatory bowel disease, multiple sclerosis, endotoxin

15 shock, osteoporosis, Alzheimer's disease, congestive heart failure and cachexia.

#### Summary of the Invention

The compounds of the present invention are effective

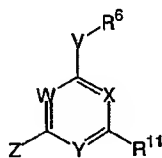
20 as inhibitors of inappropriate p38 activity, especially iso forms  $\alpha$  and  $\beta$ , and in turn, of cytokine production, and in particular, of cellular TNF-alpha (TNF- $\alpha$ ) expression. Accordingly, compounds of the invention are useful for the inhibition, prevention and suppression of

25 various pathologies associated with such activity, such as, for example, inflammation, asthma, arthritis, atherosclerosis, multiple sclerosis, psoriasis, autoimmune diseases, Alzeheimers disease and congestive heart failure, among others.

30

In one embodiment, the principles of the present invention provide a compound, including isomers,

enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof, represented by Formula (I):



(I)

wherein:

one or two of W, Y and X are =N-;

one of W, Y and X is selected from =C-CN, =C-F, =C-NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;

the remaining W, Y or X is =CH-;

V is -NR<sup>5</sup>-;

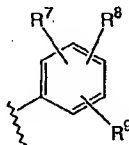
Z is halogen or -N(R<sup>1</sup>)(R<sup>2</sup>);

R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected from hydrogen, alkyl, substituted alkyl, aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl or substituted

heterocyclyl;

R<sup>5</sup> is hydrogen or alkyl;

R<sup>6</sup> is



R<sup>7</sup> is hydrogen, alkyl, substituted alkyl, alkoxy, or halogen;

R<sup>8</sup> is hydrogen, alkyl, alkyloxy or cyano;

R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted heterocyclyl;

$R^{10}$  is  $-N(R^{31})(R^{32})$ ;

$R^{31}$  and  $R^{32}$  are the same or different and are selected from hydrogen, alkyl, substituted alkyl, alkoxy, aryl, substituted aryl, cycloalkyl, substituted cycloalkyl,

5 heterocyclyl or substituted heterocyclyl;

$R^{11}$  is hydrogen, halogen,  $O-R^{35}$  or  $-N(R^{12})(R^{13})$ ;

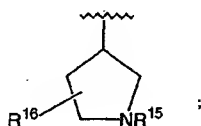
$R^{12}$  is hydrogen, alkyl, or substituted alkyl;

$R^{13}$  is  $-(CH_2)_m R^{14}$ ;

$-N(R^{12})(R^{13})$  taken together may form a heterocyclyl or  
10 substituted heterocyclyl;

$m$  is 0, 1, 2 or 3;

$R^{14}$  is hydrogen, alkyl, substituted alkyl,  $-C(O)N(R^{31})(R^{32})$ ,  $-N(R^{33})C(O)R^{34}$ , aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl,  
15 substituted heterocyclyl, heteroaryl, substituted heteroaryl or



$R^{15}$  is hydrogen, alkyl or substituted alkyl;

20  $R^{16}$  is hydrogen or alkyl; or

$R^{33}$  is hydrogen, alkyl, or substituted alkyl;

$R^{34}$  is alkyl, substituted alkyl, aryl or substituted aryl;

$R^{35}$  is hydrogen or  $-(\text{lower alkyl})-R^{36}$ ;

25  $R^{36}$  is  $N(R^{37})(R^{38})$ ;

$R^{37}$  is hydrogen, alkyl, or substituted alkyl;

$R^{38}$  is  $-(\text{substituted alkyl})-R^{14}$ ; and

$N(R^{37})(R^{38})$  taken together may form a heterocyclyl or substituted heterocyclyl.

30

Preferred compounds of this invention are those of Formula (I) including a pharmaceutically acceptable salt thereof

wherein:

5 one or two of W, Y and X are =N-;

one of W, Y and X is selected from =C-CN, =C-F, =C-NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;

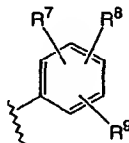
the remaining W, Y or X is =CH-;

V is -NH-;

10 Z is -N(R<sup>1</sup>)(R<sup>2</sup>);

R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected from hydrogen, alkyl or substituted alkyl wherein alkyl is of 1 to 8 carbons;

R<sup>6</sup> is



15

R<sup>7</sup> is hydrogen, alkyl of 1 to 4 carbons, alkoxy of 1 to 4 carbons, or halogen;

R<sup>8</sup> is hydrogen;

20 R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted heterocyclyl;

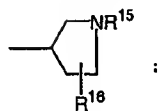
R<sup>10</sup> is -NH<sub>2</sub> or unsubstituted or substituted -NH-alkyl, -NH-alkoxy, -NH-heterocyclyl, -NH-phenyl, or -NH-CH<sub>2</sub>-phenyl wherein alkyl and alkoxy are of 1 to 6 carbons;

25 R<sup>11</sup> is hydrogen, halogen, O-R<sup>35</sup> or -N(R<sup>12</sup>)(R<sup>13</sup>), wherein N(R<sup>12</sup>)(R<sup>13</sup>) taken together may form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms or wherein

30 R<sup>12</sup> is hydrogen;



R<sup>13</sup> is alkyl of 1 to 4 carbons or



R<sup>15</sup> and R<sup>16</sup> are independently selected from hydrogen and methyl;

5 R<sup>35</sup> is hydrogen or -(lower alkyl)-R<sup>36</sup>;

R<sup>36</sup> is N(R<sup>37</sup>)(R<sup>38</sup>);

R<sup>37</sup> is hydrogen, alkyl, or substituted alkyl;

R<sup>38</sup> is -(substituted alkyl)-R<sup>14</sup>; and

10 N(R<sup>37</sup>)(R<sup>38</sup>) taken together may form a heterocyclyl or substituted heterocyclyl.

The principles of the present invention also provide methods of inhibiting TNF- $\alpha$  expression in a mammal, wherein the methods comprise administering to the mammal  
15 an effective amount of a compound represented by Formula (I), or a prodrug or salt thereof. As used herein, inhibiting TNF- $\alpha$  expression is intended to include inhibiting, suppressing and preventing conditions associated with inappropriate TNF- $\alpha$  expression,  
20 including, but not limited to, inflammation, asthma, arthritis, atherosclerosis, multiple sclerosis, psoriasis, autoimmune diseases, Alzheimer's disease and congestive heart failure.

25 The principles of the present invention further provide methods of treating p38 kinase and TNF- $\alpha$  mediated disorders in a mammal, the methods comprising administering to a mammal in need of such treatment, an effective amount of a compound represented by Formula  
30 (I), or a prodrug or salt thereof. As used herein, a p38 kinase mediated disorder means a disorder associated with

inappropriate p38 kinase activity; a TNF- $\alpha$  mediated disorder means a disorder associated with inappropriate TNF- $\alpha$  expression. Such disorders include, but are not limited to, inflammation, asthma, arthritis, atherosclerosis, multiple sclerosis, psoriasis, autoimmune diseases, Alzheimer's disease and congestive heart failure.

Accordingly, the compounds of the invention, as well as prodrugs or salts thereof, may be used in the manufacture of a pharmaceutical composition or medicament for the prophylactic or therapeutic treatment of disease states in mammals. The compounds of the present invention may be administered as pharmaceutical compositions as a monotherapy, or in combination with, for example, other anti-inflammatory, *e.g.* a steroid or NSAID (non-steroidal anti-inflammatory drug) and/or immunosuppressive agents. Such combination therapies can involve the administration of the various pharmaceuticals as a single dosage form or as multiple dosage forms administered simultaneously or sequentially.

Any suitable route of administration may be employed for providing a patient with an effective amount of a compound of the present invention. Suitable routes of administration may include, for example, oral, rectal, nasal, buccal, parenteral (such as, intravenous, intrathecal, subcutaneous, intramuscular, intrasternal, intrahepatic, intralesional, intracranial, intra-articular, and intra-synovial), transdermal (such as, for example, patches), and the like. Due to their ease of administration, oral dosage forms, such as, for example, tablets, troches, dispersions, suspensions, solutions, capsules, soft gelatin capsules, and the like, may be

preferred. Administration may also be by controlled or sustained release means and delivery devices. Methods for the preparation of such dosage forms are well known in the art.

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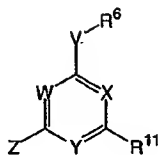
Pharmaceutical compositions incorporating compounds of the present invention may include excipients, a pharmaceutically acceptable carrier, in addition to other therapeutic ingredients. Excipients such as starches, sugars, microcrystalline cellulose, diluents, lubricants, binders, coloring agents, flavoring agents, granulating agents, disintegrating agents, and the like may be appropriate depending upon the route of administration. Because of their ease of administration, tablets and capsules represent the most advantageous oral dosage unit forms. If desired, tablets may be coated by standard aqueous or nonaqueous techniques.

The compounds of the present invention may be used in the form of pharmaceutically acceptable salts derived from inorganic or organic bases, and hydrates thereof. Included among such base salts are ammonium salts, alkali metal salts, such as sodium and potassium salts, alkaline earth metal salts, such as calcium and magnesium salts, salts with organic bases, such as dicyclohexylamine salts, *N*-methyl-*D*-glucamine, and salts with amino acids such as arginine, lysine, and so forth.

### 30                    Detailed Description of the Invention

[1] Thus, in a first embodiment, the present invention provides a novel compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers,

pharmaceutically acceptable salts, prodrugs and solvates thereof, comprising:



(I)

wherein:

one or two of W, Y and X are =N-;

10 one of W, Y and X is selected from =C-CN, =C-F, =C-NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;  
the remaining W, Y or X is =CH-;

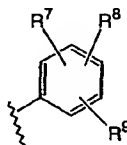
V is -NR<sup>5</sup>-;

Z is halogen or -N(R<sup>1</sup>)(R<sup>2</sup>);

15 R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected from hydrogen, alkyl, substituted alkyl, aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl or substituted heterocyclyl;

20 R<sup>5</sup> is hydrogen or alkyl;

R<sup>6</sup> is



25 R<sup>7</sup> is hydrogen, alkyl, substituted alkyl, alkoxy, or halogen;

R<sup>8</sup> is hydrogen, alkyl, alkyloxy or cyano;

R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted heterocyclyl;

R<sup>10</sup> is -N(R<sup>31</sup>)(R<sup>32</sup>);

$R^{31}$  and  $R^{32}$  are the same or different and are selected from hydrogen, alkyl, substituted alkyl, alkoxy, aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl or substituted heterocyclyl;

5  $R^{11}$  is hydrogen, halogen,  $O-R^{35}$  or  $-N(R^{12})(R^{13})$ ;

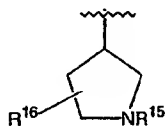
$R^{12}$  is hydrogen, alkyl, or substituted alkyl;

$R^{13}$  is  $-(CH_2)_m R^{14}$ ;

$-N(R^{12})(R^{13})$  taken together may form a heterocyclyl or substituted heterocyclyl;

10  $m$  is 0, 1, 2 or 3;

$R^{14}$  is hydrogen, alkyl, substituted alkyl,  $-C(O)N(R^{31})(R^{32})$ ,  $-N(R^{33})C(O)R^{34}$ , aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl, substituted heterocyclyl, heteroaryl, substituted heteroaryl or



$R^{15}$  is hydrogen, alkyl or substituted alkyl;

$R^{16}$  is hydrogen or alkyl; or

20  $R^{33}$  is hydrogen, alkyl, or substituted alkyl;

$R^{34}$  is alkyl, substituted alkyl, aryl or substituted aryl;

$R^{35}$  is hydrogen or  $-(\text{lower alkyl})-R^{36}$ ;

$R^{36}$  is  $N(R^{37})(R^{38})$ ;

25  $R^{37}$  is hydrogen, alkyl, or substituted alkyl;

$R^{38}$  is  $-(\text{substituted alkyl})-R^{14}$ ; and

$N(R^{37})(R^{38})$  taken together may form a heterocyclyl or substituted heterocyclyl.

30 [2] In a preferred embodiment, the present invention provides a compound of Formula (I) including isomers,

enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof,

wherein:

one or two of W, Y and X are =N-;

5 one of W, Y and X is selected from =C-CN, =C-F, =C-NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;

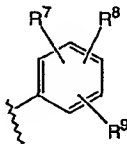
the remaining W, Y or X is =CH-;

V is -NH-;

Z is -N(R<sup>1</sup>)(R<sup>2</sup>);

10 R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected from hydrogen, alkyl or substituted alkyl wherein alkyl is of 1 to 8 carbons;

R<sup>6</sup> is



15

R<sup>7</sup> is hydrogen, alkyl of 1 to 4 carbons, alkoxy of 1 to 4 carbons, or halogen;

R<sup>8</sup> is hydrogen;

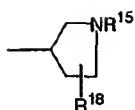
20 R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted heterocyclyl;

R<sup>10</sup> is -NH<sub>2</sub> or unsubstituted or substituted -NH-alkyl, -NH-alkoxy, -NH-heterocyclyl, -NH-phenyl, or -NH-CH<sub>2</sub>-phenyl wherein alkyl and alkoxy are of 1 to 6 carbons;

25 R<sup>11</sup> is hydrogen, halogen, O-R<sup>35</sup> or -N(R<sup>12</sup>)(R<sup>13</sup>), wherein N(R<sup>12</sup>)(R<sup>13</sup>) taken together may form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms or wherein

R<sup>12</sup> is hydrogen;

30 R<sup>13</sup> is alkyl of 1 to 4 carbons or



$R^{15}$  and  $R^{16}$  are independently selected from hydrogen and methyl;

$R^{35}$  is hydrogen or  $-(\text{lower alkyl})-R^{36}$ ;

5  $R^{36}$  is  $N(R^{37})(R^{38})$ ;

$R^{37}$  is hydrogen, alkyl, or substituted alkyl;

$R^{38}$  is  $-(\text{substituted alkyl})-R^{14}$ ; and

$N(R^{37})(R^{38})$  taken together may form a heterocyclyl or substituted heterocyclyl.

10

[3] In a more preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof,

15

wherein:

one or two of W, Y and X are  $=N-$ ;

one of W, Y and X is selected from  $=C-CN$ ,  $=C-F$ ,  $=C-NO_2$ ,  $=C-Br$ ,  $=C-NH_2$ ,  $=C-NHC(O)CH_3$  and  $=C-Cl$ ;

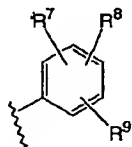
20 the remaining W, Y or X is  $=CH-$ ;

V is  $-NH-$ ;

Z is  $-N(R^1)(R^2)$ ;

$R^1$  and  $R^2$  are the same or different and are selected from hydrogen or alkyl of 1 to 8 carbons;

25  $R^6$  is



$R^7$  is hydrogen, methyl, methoxy, Cl, Br, or F;

$R^8$  is hydrogen;

$R^9$  is  $-C(O)R^{10}$  or unsubstituted or substituted heterocyclyl;

$R^{10}$  is  $-NH_2$ , or unsubstituted or substituted  $-NH$ -alkyl,  $-NH$ -alkoxy,  $-NH$ -phenyl, or  $-NH-CH_2$ -phenyl wherein  
5 alkyl and alkoxy are of 1 to 6 carbons; and

$R^{11}$  is hydrogen, halogen,  $O-R^{35}$  or  $-N(R^{12})(R^{13})$ ,  
wherein  $N(R^{12})(R^{13})$  taken together form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms.

10

[4] In another preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates  
15 thereof,

wherein:

one of W, Y and X is  $=N-$ ;

one of W, Y and X is selected from  $=C-CN$ ,  $=C-F$ ,  $=C-NO_2$ ,  $=C-Br$ ,  $=C-NH_2$ ,  $=C-NHC(O)CH_3$  and  $=C-Cl$ ;

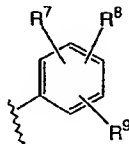
20 the remaining W, Y or X is  $=CH-$ ;

V is  $-NH-$ ;

Z is  $-N(R^1)(R^2)$ ;

$R^1$  and  $R^2$  are the same or different and are selected from hydrogen or alkyl of 1 to 8 carbons;

25  $R^6$  is



$R^7$  is hydrogen, methyl, methoxy, Cl, Br, or F;

$R^8$  is hydrogen;



$R^9$  is  $-C(O)R^{10}$  or unsubstituted or substituted heterocyclyl;

$R^{10}$  is  $-NH_2$ , or unsubstituted or substituted  $-NH$ -alkyl,  $-NH$ -alkoxy,  $-NH$ -phenyl, or  $-NH-CH_2$ -phenyl wherein  
5 alkyl and alkoxy are of 1 to 6 carbons;

$R^{11}$  is hydrogen, halogen,  $-O-R^{15}$  or  $-N(R^{12})(R^{13})$ ,  
wherein  $N(R^{12})(R^{13})$  taken together form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms; and

10  $R^{15}$  and  $R^{16}$  are independently selected from hydrogen and methyl.

[5] In another more preferred embodiment, the present invention provides a compound of Formula (I) including  
15 isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof,  
wherein:

$R^{10}$  is  $-NH_2$ , unsubstituted or substituted  $-NH-CH_3$ , -  
20  $NH-C_2H_5$ ,  $-NH-OCH_3$ , or  $-NH-OC_2H_5$ .

[6] In another more preferred embodiment, the present invention provides a compound of Formula (I) including  
isomers, enantiomers, diastereomers, tautomers,  
25 pharmaceutically acceptable salts, prodrugs and solvates thereof,  
wherein:

$R^9$  is unsubstituted or substituted triazole, thiazole, oxadiazole or imidazole.

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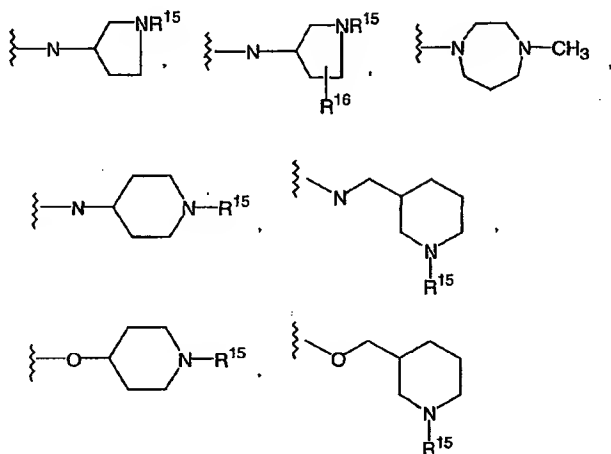
[7] In another more preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers,

pharmaceutically acceptable salts, prodrugs and solvates thereof,

wherein:

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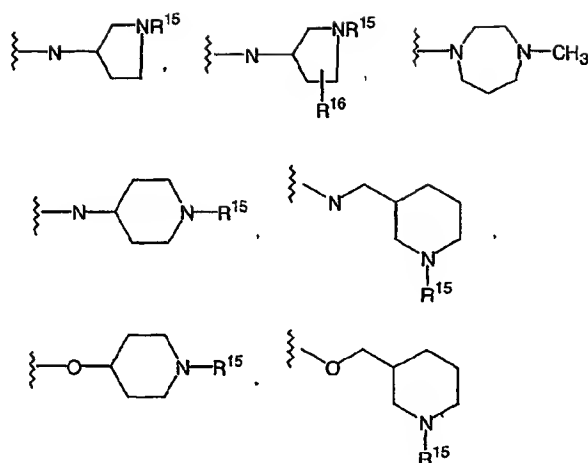
$R^{11}$  is hydrogen, halogen, -O-(substituted alkyl),  
-NH-(substituted alkyl) or



[8] In yet another preferred embodiment, the present  
10 invention provides a compound of Formula (I) including  
isomers, enantiomers, diastereomers, tautomers,  
pharmaceutically acceptable salts, prodrugs and solvates  
thereof,  
wherein:

15

$R^{11}$  is hydrogen, halogen, -O-(substituted alkyl),  
-NH-(substituted alkyl) or



[9] In yet another preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers,  
 5 pharmaceutically acceptable salts, prodrugs and solvates thereof,

wherein:

two of W, Y and X are =N-;

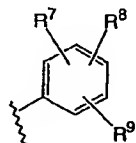
the remaining W, Y or X is selected from =C-CN, =C-  
 10 F, =C-NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;

V is -NH-;

Z is -N(R<sup>1</sup>)(R<sup>2</sup>);

R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected  
 from hydrogen or alkyl of 1 to 8 carbons;

15 R<sup>6</sup> is



R<sup>7</sup> is hydrogen, methyl, methoxy, Cl, Br, or F;

R<sup>8</sup> is hydrogen;

20 R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted heterocyclyl;

$R^{10}$  is  $-NH_2$ , or unsubstituted or substituted  $-NH$ -alkyl,  $-NH$ -alkoxy,  $-NH$ -phenyl, or  $-NH-CH_2$ -phenyl wherein alkyl and alkoxy are of 1 to 6 carbons;

$R^{11}$  is hydrogen, halogen,  $-O-R^{35}$  or  $-N(R^{12})(R^{13})$ ,  
5 wherein  $N(R^{12})(R^{13})$  taken together may form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms; and

$R^{15}$  and  $R^{16}$  are independently selected from hydrogen and methyl.

10

[10] In yet another more preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates

15 thereof,

wherein:

$R^{10}$  is  $-NH_2$ , unsubstituted or substituted  $-NH-CH_3$ ,  $-NH-C_2H_5$ ,  $-NH-OCH_3$ , or  $-NH-OC_2H_5$ .

20 [11] In yet another more preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof,

25 wherein:

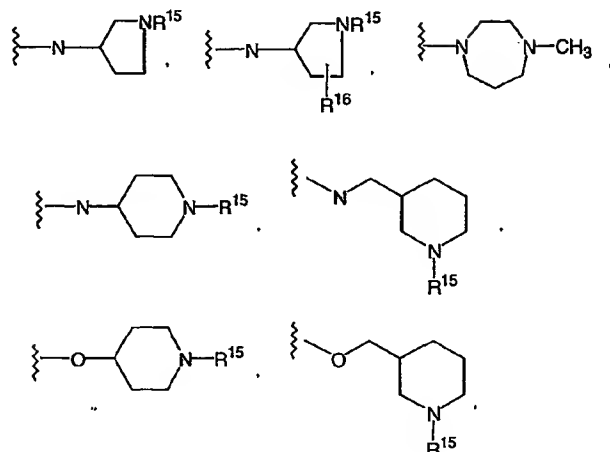
$R^9$  is unsubstituted or substituted triazole, thiazole, oxadiazole or imidazole.

[12] In yet another more preferred embodiment, the  
30 present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof,

wherein:

$R^{11}$  is hydrogen, halogen, -O-(substituted alkyl),

-NH-(substituted alkyl) or



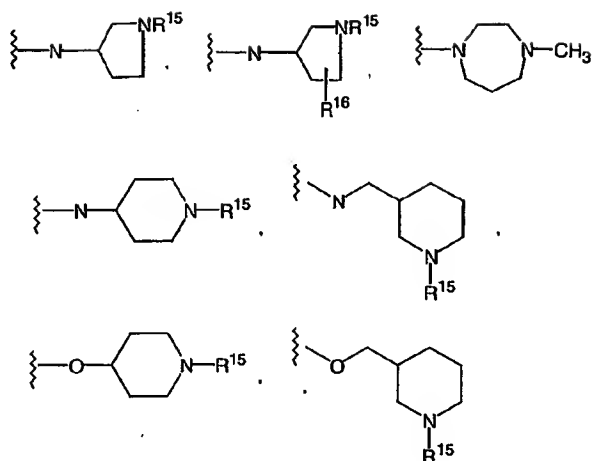
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[13] In yet another more preferred embodiment, the present invention provides a compound of Formula (I) including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof, wherein:

$R^{11}$  is hydrogen, halogen, -O-(substituted alkyl),

-NH-(substituted alkyl) or

15



[14] In a second preferred embodiment, the present invention provides a pharmaceutical composition comprising as an active ingredient, a compound of the invention or a prodrug or salt thereof, and a pharmaceutically acceptable carrier.

[15] In a preferred embodiment, the present invention provides a pharmaceutical composition further comprising one or more additional active ingredients.

[16] In a more preferred embodiment, the present invention provides a pharmaceutical composition wherein the additional active ingredient is an anti-inflammatory compound or an immunosuppressive agent.

[17] In a more preferred embodiment, the present invention provides a pharmaceutical composition wherein the additional active ingredient is chosen from a steroid and an NSAID.

[18] In a third embodiment, the present invention provides a method of inhibiting TNF- $\alpha$  expression in a

mammal comprising administering to the mammal an effective amount of the pharmaceutical composition of the invention.

5 [19] In a preferred embodiment, the present invention provides a method of treating TNF- $\alpha$  mediated disorder comprising administering to a mammal in need of such treatment, an effective amount of a pharmaceutical composition of the invention.

10

[20] In a more preferred embodiment, the present invention provides a method of treating TNF- $\alpha$  mediated disorder, wherein the TNF- $\alpha$  mediated disorder is an inflammatory disorder.

15

[21] In a more preferred embodiment, the present invention provides a method of treating TNF- $\alpha$  mediated disorder, wherein the TNF- $\alpha$  mediated disorder is chosen from bone resorption, graft vs. host reaction,  
20 atherosclerosis, arthritis, osteoarthritis, rheumatoid arthritis, gout, psoriasis, topical inflammatory disease states, adult respiratory distress syndrome, asthma, chronic pulmonary inflammatory disease, cardiac reperfusion injury, renal reperfusion injury, thrombus,  
25 glomerulonephritis, Chron's disease, ulcerative colitis, inflammatory bowel disease, multiple sclerosis, endotoxin shock, osteoporosis, Alzheimer's disease, congestive heart failure and cachexia.

30 [22] In a more preferred embodiment, the present invention provides a method of treating TNF- $\alpha$  mediated disorder wherein the pharmaceutical composition of the

invention is administered with one or more additional anti-inflammatory or immunosuppressive agents as a single dose form or as separate dosage forms.

5 [23] In an even more preferred embodiment, the present invention provides a method of treating a condition associated with TNF- $\alpha$  expression in a mammal comprising administering to a mammal in need of such treatment, an effective amount of a pharmaceutical composition of the  
10 invention.

[24] In an even more preferred embodiment, the present invention provides a method of treating a condition associated with TNF- $\alpha$  expression in a mammal wherein the  
15 condition associated with TNF- $\alpha$  expression is an inflammatory disorder.

[25] In a more preferred embodiment, the present invention provides a method of treating a condition  
20 associated with TNF- $\alpha$  expression, wherein the condition associated with TNF- $\alpha$  expression is chosen from bone resorption, graft vs. host reaction, atherosclerosis, arthritis, osteoarthritis, rheumatoid arthritis, gout, psoriasis, topical inflammatory disease states, adult  
25 respiratory distress syndrome, asthma, chronic pulmonary inflammatory disease, cardiac reperfusion injury, renal reperfusion injury, thrombus, glomerulonephritis, Crohn's disease, ulcerative colitis, inflammatory bowel disease, multiple sclerosis, endotoxin shock, osteoporosis,  
30 Alzheimer's disease, congestive heart failure and cachexia.



[26] In a more preferred embodiment, the present invention provides a method of treating a condition associated with TNF- $\alpha$  expression wherein the pharmaceutical composition of the invention is  
5 administered with one or more additional anti-inflammatory or immunosuppressive agents as a single dose form or as separate dosage forms.

[27] In another more preferred embodiment, the present  
10 invention provides a method of treating a condition associated with p38 kinase activity in a mammal comprising administering to a mammal in need of such treatment, an effective amount of a pharmaceutical composition of the invention.

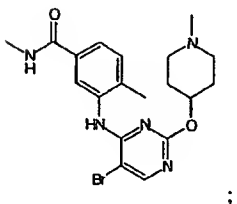
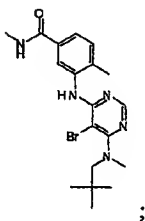
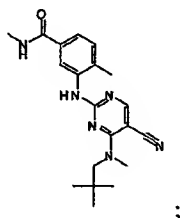
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[28] In another more preferred embodiment, the present invention provides a method of treating a condition associated with p38 kinase activity in a mammal wherein the condition associated with p38 activity is an  
20 inflammatory disorder.

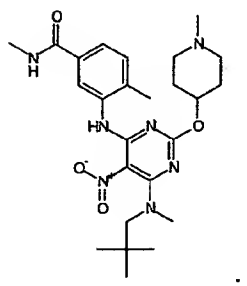
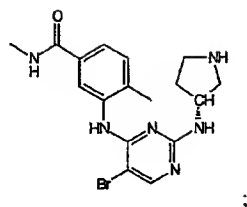
[29] In a more preferred embodiment, the present invention provides a method of treating a condition associated with p38 kinase activity is chosen from bone  
25 resorption, graft vs. host reaction, atherosclerosis, arthritis, osteoarthritis, rheumatoid arthritis, gout, psoriasis, topical inflammatory disease states, adult respiratory distress syndrome, asthma, chronic pulmonary inflammatory disease, cardiac reperfusion injury, renal  
30 reperfusion injury, thrombus, glomerulonephritis, Chron's disease, ulcerative colitis, inflammatory bowel disease, multiple sclerosis, endotoxin shock, osteoporosis,

Alzheimer's disease, congestive heart failure and cachexia.

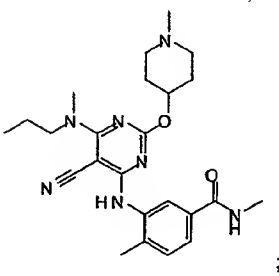
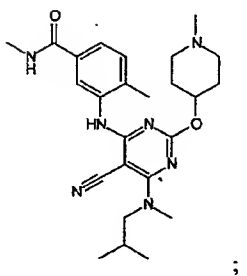
[30] In a more preferred embodiment, the present invention provides a method of treating a condition associated with p38 activity wherein the pharmaceutical composition of the invention is administered with one or more additional anti-inflammatory or immunosuppressive agents as a single dose form or as separate dosage forms.

[31] In a fourth embodiment, the present invention provides a compound including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates selected from:

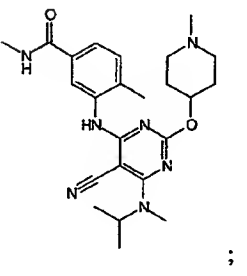


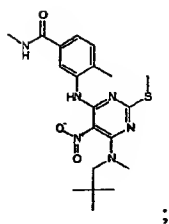
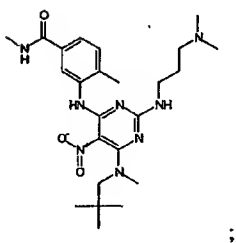
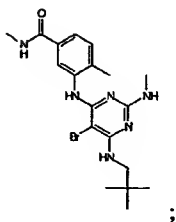
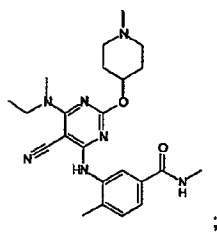
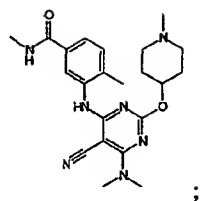


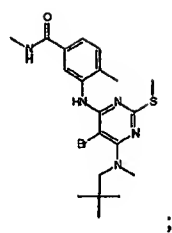
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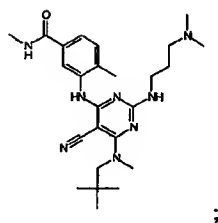
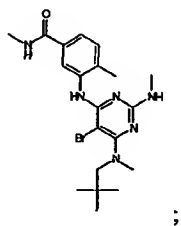
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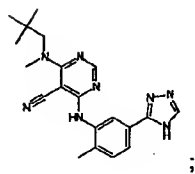




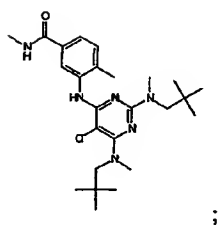
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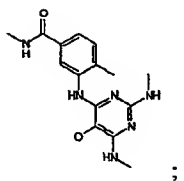
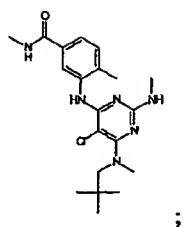


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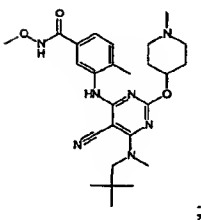
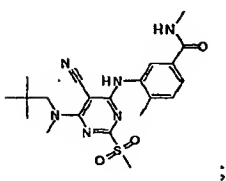


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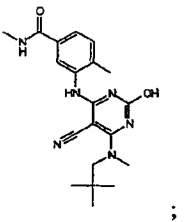




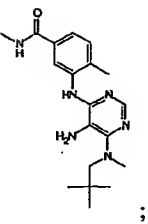
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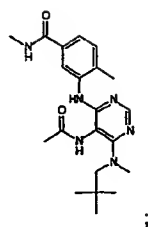


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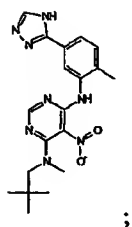


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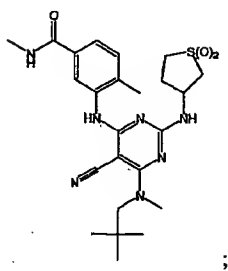




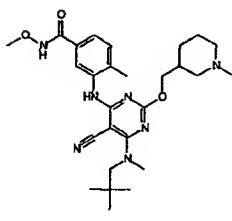
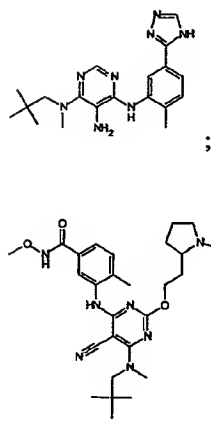
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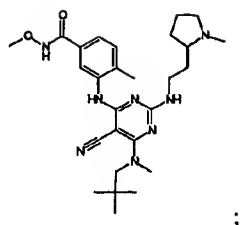


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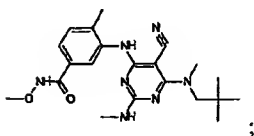


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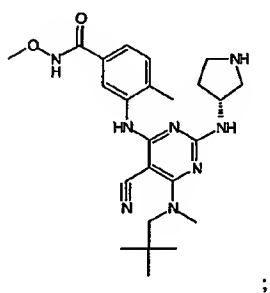




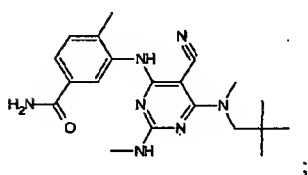
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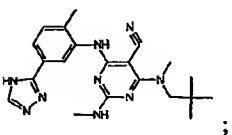
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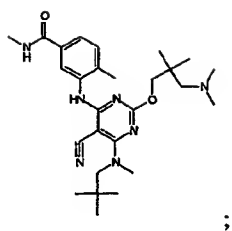
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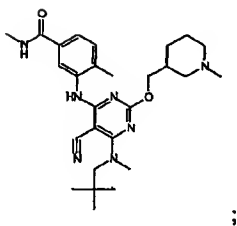
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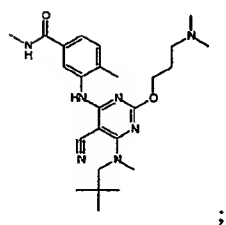




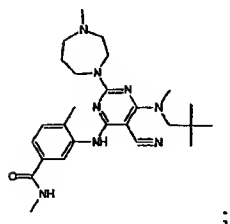
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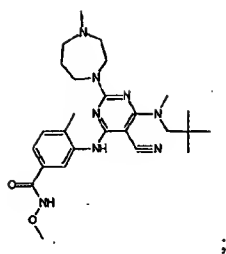


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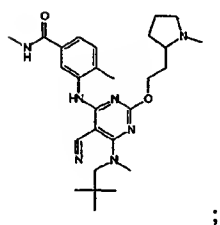
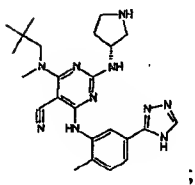


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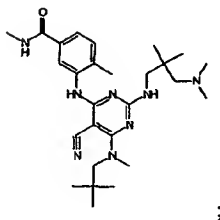




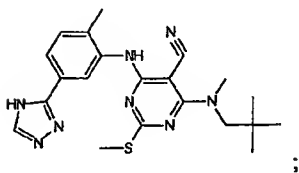
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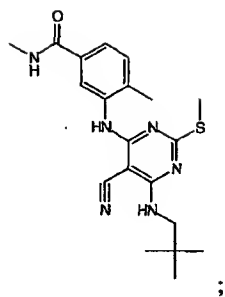


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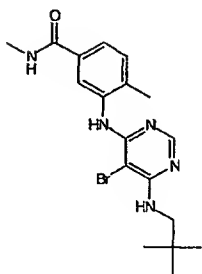


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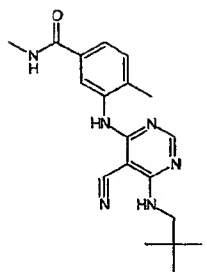


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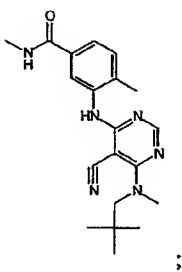
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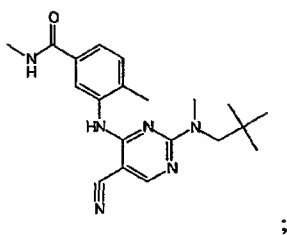
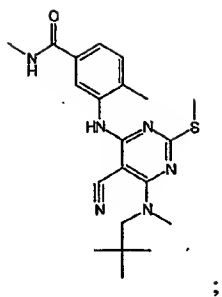


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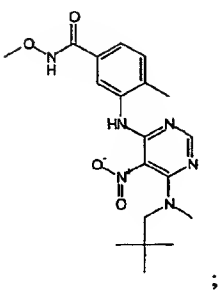
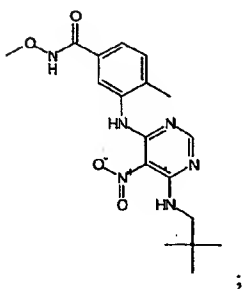
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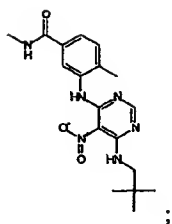
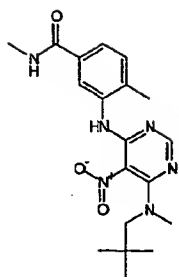
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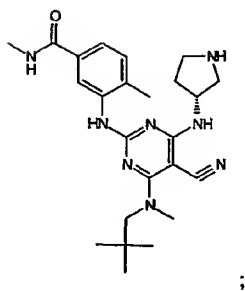
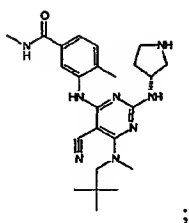
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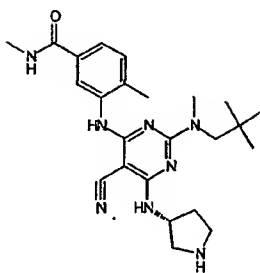
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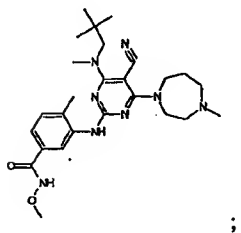
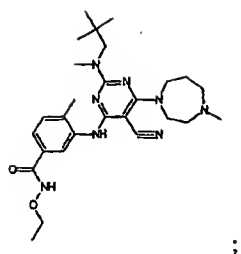


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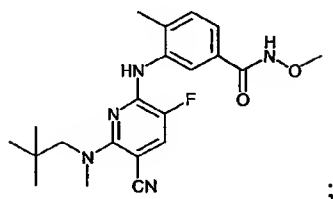
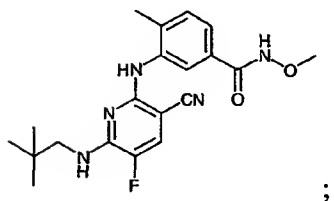


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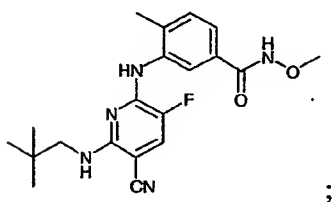




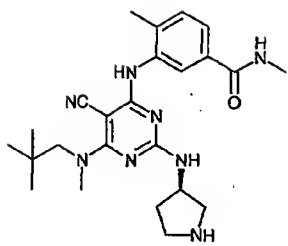
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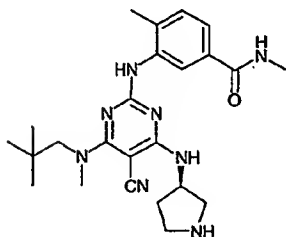
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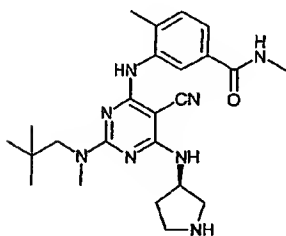


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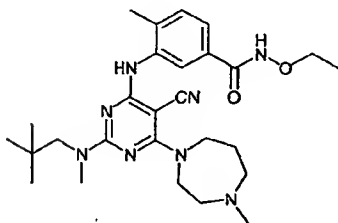


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; and



10

15

### Abbreviations & Definitions

The following terms and abbreviations retain the indicated meaning throughout this disclosure.

ATP	=	adenosine triphosphate
cDNA	=	complementary DNA

	DCE	=	dichloroethylene
	DCM	=	dichloromethane = methylene chloride
	= CH <sub>2</sub> Cl <sub>2</sub>		
	DIC	=	diisopropylcarbodiimide
5	DIEA	=	<i>N,N</i> -diisopropylethylamine
	DMF	=	<i>N,N</i> -dimethylformamide
	DMSO	=	dimethyl sulfoxide
	DTT	=	dithiothreitol
	EDTA	=	ethylenediaminetetraacetic acid
10	EIA	=	enzyme immunoassay
	ELISA	=	enzyme-linked immunosorbent assay
	Fmoc	=	9-fluorenylmethoxycarbonyl
	GST	=	glutathione S-transferase
15	HOBt	=	1-hydroxybenzotriazole
	LPS	=	lipopolysaccharide
	MBP	=	myelin basic protein
	MES	=	2-( <i>N</i> -morpholino)ethanesulfonic acid
	mRNA	=	messenger RNA
20	PCR	=	polymerase chain reaction
	Pr <sub>2</sub> NEt	=	dipropylethylamine
	<i>i</i> -Pr <sub>2</sub> NEt	=	diisopropylethylamine
	RPMI	=	Roswell Park Memorial Institute
	TBS	=	<i>t</i> -butyldimethylsilyl
25	TFA	=	trifluoroacetic acid
	THF	=	tetrahydrofuran

"Alkyl" is intended to include linear or branched hydrocarbon structures and combinations thereof of 1 to 20 carbons. "Lower alkyl" means alkyl groups of from 1 to about 10, preferably from 1 to about 8, and more preferably, from 1 to about 6 carbon atoms. Examples of such radicals include methyl, ethyl, *n*-propyl, isopropyl,



5 n-butyl, isobutyl, s-butyl, t-butyl, pentyl, iso-amyl, hexyl, octyl and the like.

"Aryl" means an aromatic hydrocarbon radical of 6 to about 16 carbon atoms, preferably of 6 to about 12 carbon  
10 atoms, and more preferably of 6 to about 10 carbon atoms. Examples of aryl groups are phenyl, which is preferred, 1-naphthyl and 2-naphthyl.

"Cycloalkyl" refers to saturated hydrocarbon ring  
15 structures of from 3 to 12 carbon atoms, and preferably from 3 to 6 carbon atoms. Examples include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, norbornyl, adamantyl, and the like. "Lower cycloalkyl" refers to cycloalkyl of 3 to 6 carbons.

20

"Heterocyclyl" refers to saturated, partially saturated or unsaturated monocyclic structures of from 3 to 8 atoms, preferably 5 or 6 atoms, and bicyclic structures of 9 or 10 atoms containing one or more carbon  
25 atoms and from 1 to 4 heteroatoms chosen from O, N, and S. The point of attachment of the heterocyclyl structure is at an available carbon or nitrogen atom. Examples include: imidazole, pyridine, indole, thiophene, benzopyranone, thiazole, furan, benzimidazole, quinoline, isoquinoline, quinoxaline, pyrimidine, pyrazine,  
30 tetrazole, pyrazole, pyrrolyl, pyridinyl, pyrazolyl, triazolyl, pyrimidinyl, pyridazinyl, oxazolyl, thiazolyl, imidazolyl, indolyl, thiophenyl, furanyl, tetrazolyl, 2-pyrrolinyl, 3-pyrrolinyl, pyrrolidinyl,  
35 1,3-dioxolanyl, imidazolinyl, imidazolidinyl, pyrazolinyl, pyrazolidinyl, isoxazolyl, isothiazolyl, 1,2,3-oxadiazolyl, 1,2,3-triazolyl, 1,2,4-triazolyl,

5 1,3,4-thiadiazolyl, 2H-pyranyl, 4H-pyranyl, piperidinyl,  
1,4-dithianyl, thiomorpholinyl, pyrazinyl, piperazinyl,  
1,3,5-triazinyl, 1,2,5-trithianyl, benzo(b)thiophenyl,  
benzimidazolyl, quinolinyl, and the like.

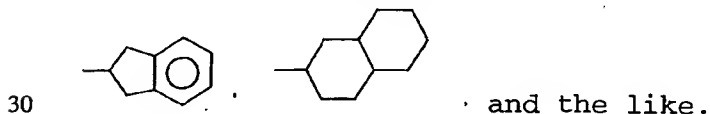
10 "Alkoxy" means a straight, branched or cyclic  
hydrocarbon configuration and combinations thereof,  
including from 1 to 20 carbon atoms, preferably from 1 to  
8 carbon atoms, more preferably from 1 to about 4 carbon  
atoms, and an oxygen atom at the point of attachment.  
15 Suitable alkoxy groups include methoxy, ethoxy, *n*-  
propoxy, isopropoxy, *n*-butoxy, *iso*-butoxy, *s*-butoxy, *t*-  
butoxy, cyclopropyloxy, cyclohexyloxy, and the like.  
"Lower alkoxy" refers to alkoxy groups having from 1 to 4  
carbon atoms. Similarly, "alkylthio" refers to such  
20 groups having a sulfur atom at the point of attachment.

"Alkenyl" refers to an unsaturated acyclic  
hydrocarbon radical in so much as it contains at least  
one double bond. "Lower alkenyl" refers to such radicals  
25 containing from about 2 to about 10 carbon atoms,  
preferably from about 2 to about 8 carbon atoms and more  
preferably 2 to about 6 carbon atoms. Examples of  
suitable alkenyl radicals include propenyl, buten-1-yl,  
isobutenyl, penten-1-yl, 2-methylbuten-1-yl,  
30 3-methylbuten-1-yl, hexen-1-yl, hepten-1-yl, and  
octen-1-yl, and the like.

"Alkynyl" refers to an unsaturated acyclic  
hydrocarbon radical containing at least one triple bond.  
35 Examples include ethynyl, propynyl, and the like.

5 "Substituted alkyl" means an alkyl wherein one or more hydrogens, preferably one, two, or three hydrogens, attached to an aliphatic carbon are replaced with a substituent such as  $-N(R^{31})(R^{32})$ , alkoxy, alkylthio, halogen, cyano, carboxyl, hydroxyl,  $-SO_2$ -alkyl,  $-CO_2$ -alkyl,  $-C(O)$ -alkyl, nitro, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heterocyclyl, substituted heterocyclyl,  $-C(O)-N(R^{31})(R^{32})$ , or  $-NH-C(O)$ -alkyl. Examples of such substituent groups include methoxy, ethoxy, propoxy, amino, methylamino, dimethylamino, phenyl naphthyl, chlorine, fluorine, and the like.

"Substituted cycloalkyl" means a cycloalkyl wherein one or more hydrogens, preferably one, two or three hydrogens, attached to a ring carbon are replaced with a substituent such as alkyl, substituted alkyl,  $-N(R^{31})(R^{32})$ , alkoxy, alkylthio, aryl, substituted aryl, halogen, cyano, carboxyl, hydroxyl, nitro,  $-SO_2$ -alkyl,  $-CO_2$ -alkyl,  $-C(O)$ -alkyl,  $-C(O)-N(R^{31})R^{32}$ , or  $-NH-C(O)$ -alkyl. Examples of such groups include methyl, isopropyl, methoxy, ethoxy, propoxy, amino, methylamino, dimethylamino, phenyl, chlorine, fluorine and the like. Also included within this definition are cycloalkyl rings having a fused aryl, preferably phenyl, or cycloalkyl such as



"Substituted aryl" means an aryl wherein one or more hydrogens, preferably one, two or three hydrogens, attached to an aromatic carbon are replaced with a substituent such as alkyl, substituted alkyl,  $-N(R^{31})(R^{32})$ ,

- 5 alkoxy, alkylthio, aryl, substituted aryl, halogen,  
cyano, nitro, carboxyl, hydroxyl, -SO<sub>2</sub>-alkyl, -CO<sub>2</sub>-alkyl,  
-C(O)-alkyl, -C(O)-N(R<sup>31</sup>)(R<sup>32</sup>), or -NH-C(O)-alkyl.  
Examples of such substituents include methyl, isopropyl,  
methoxy, ethoxy, propoxy, amino, methylamino,  
10 dimethylamino, phenyl, chlorine, fluorine,  
-CO<sub>2</sub>CH<sub>3</sub>, -C(O)-NH<sub>2</sub>, and the like.

"Substituted heterocyclyl" means a heterocyclyl  
substituted at one or more available carbon or nitrogen  
15 atoms, preferably at one or two carbon and/or nitrogen  
atoms, with a substituent such as alkyl, substituted  
alkyl, -N(R<sup>31</sup>)(R<sup>32</sup>), alkoxy, alkylthio, aryl, substituted  
aryl, halogen, cyano, nitro, oxo, carboxyl, hydroxyl, -  
SO<sub>2</sub>-alkyl, -CO<sub>2</sub>-alkyl, -C(O)-alkyl, -C(O)-N(R<sup>31</sup>)(R<sup>32</sup>), or -  
20 NH-C(O)-alkyl. Examples of such groups include methyl  
isopropyl, methoxy, ethoxy, propoxy, amino, methylamino,  
dimethylamino, phenyl, chlorine, fluorine and the like.

"Halogen" is intended to include for example, F, Cl,  
25 Br and I.

The term "prodrug" refers to a chemical compound  
that is converted to an active agent by metabolic  
processes *in vivo*. [See, e.g., N. Boder and J.J.  
30 Kaminski, *Ann. Rep. Med. Chem.* 22:303 (1987) and H.  
Bundgaard, *Adv. Drug Delivery Rev.*, 3:39 (1989)]. With  
regard to the present invention, a prodrug of a compound  
of Formula I is intended to mean any compound that is  
converted to a compound of Formula I by metabolic  
35 processes *in vivo*. The use of prodrugs of compounds of  
Formula I in any of the methods described herein is

5 contemplated and is intended to be within the scope of  
the invention.

Terminology related to "protected," "protecting"  
and/or "deprotecting" functionalities is used throughout  
10 this application. Such terminology is well understood by  
persons of skill in the art and is used in the context of  
processes which involve sequential treatment with a  
series of reagents. In this context, a protecting group  
refers to a group which is used to mask a functionality  
15 during a process step in which it would otherwise react,  
but in which reaction is undesirable. The protecting  
group prevents reaction at that step, but may be  
subsequently removed to expose the original  
functionality. The removal or "deprotection" occurs  
20 after the completion of the reaction or reactions in  
which the functionality would interfere. Thus, when a  
sequence of reagents is specified, as it is in the  
processes of the invention, the person of ordinary skill  
can readily envision those groups that would be suitable  
25 as "protecting groups" for the functionalities involved.

In the case of the present invention, the typical  
functionalities that must be protected are amines.  
Suitable groups for that purpose are discussed in  
30 standard textbooks in the field of chemistry, such as  
Protective Groups in Organic Synthesis by T.W. Greene  
[John Wiley & Sons, New York, 1991], which is  
incorporated herein by reference. Particular attention  
is drawn to the chapter entitled "Protection for the  
35 Amino Group" (pages 309-405). Preferred protecting  
groups include BOC and Fmoc. Exemplary methods for

5 protecting and deprotecting with these groups are found  
in Greene and Wuts on pages 318 and 327.

Optical Isomers - Diastereomers - Geometric Isomers

Some of the compounds described herein contain one  
10 or more asymmetric centers and may thus give rise to  
enantiomers, diastereomers, and other stereoisometric  
forms which may be defined in terms of absolute  
stereochemistry as (R)- or (S)-, or as (D)- or (L)- for  
amino acids. The present invention is meant to include  
15 all such possible diastereomers as well as their racemic  
and optically pure forms. Optically active (R)- and (S)-  
, or (D)- and (L)- isomers may be prepared using chiral  
synthons or chiral reagents, or optically resolved using  
conventional techniques. When the compounds described  
20 herein contain olefinic double bonds or other centers of  
geometric asymmetry, and unless specified otherwise, it  
is intended to include both (E)- and (Z)- geometric  
isomers. Likewise, all tautomeric forms are intended to  
be included.

25

Compounds of the invention which incorporate chiral  
diamines may be resolved into pairs of enantiomers by  
known techniques. Where pure enantiomers of starting  
materials are not commercially available, they may be  
30 obtained by classic resolution, which may employ, for  
example, fractional crystallization of diastereomeric  
salts. Compounds of the invention may have more than one  
chiral center, for example wherein reductive amination of  
a homochiral intermediate leads to a mixture of  
35 diastereomers. Racemic intermediates and compounds of  
the invention may also be resolved by chromatographic  
separation, such as for example, HPLC using a column

5 loaded with a homochiral support, to yield pure isomeric compounds.

The configuration of any carbon-carbon double bond appearing herein is selected for convenience only and is  
10 not intended to designate a particular configuration; thus a carbon-carbon double bond depicted arbitrarily herein as *trans* may be *cis*, *trans*, or a mixture of the two in any proportion.

15 In view of the above definitions, other chemical terms used throughout this application can be easily understood by those of skill in the art. Terms may be used alone or in any combination thereof. The preferred and more preferred chain lengths of the radicals apply to  
20 all such combinations.

#### Utility

The compounds of the present invention have demonstrated utility as selective inhibitors of  
25 inappropriate p38 kinase activity, and in particular, isoforms p38 $\alpha$  and p38 $\beta$ . As such, compounds of the present invention have utility in the treatment of conditions associated with inappropriate p38 kinase activity. Such conditions include diseases in which  
30 cytokine levels are modulated as a consequence of intracellular signaling via p38, and in particular, diseases that are associated with an overproduction of such cytokines as Il-1, Il-4, IL-8, and in particular, TNF- $\alpha$ .

35

As inhibitors of p-38 kinase activity, compounds of the present invention are useful in the treatment and

5 prevention of p-38 mediated conditions including, but not  
limited to, inflammatory diseases, autoimmune diseases,  
destructive bone disorders, proliferative disorders,  
angiogenic disorders, infectious diseases,  
neurodegenerative diseases, viral diseases, allergies,  
10 myocardial ischemia, reperfusion/ischemia in stroke,  
heart attacks, organ hypoxia, vascular hyperplasia,  
cardiac hypertrophy, thrombin-induced platelet  
aggregation, and conditions associated with prostaglandin  
endoperoxidase synthase-2.

15

Inflammatory diseases which may be treated or  
prevented include, but are not limited to, acute  
pancreatitis, chronic pancreatitis, asthma, allergies and  
adult respiratory distress syndrome.

20

Autoimmune diseases which may be treated or  
prevented include, but are not limited to,  
glomerulonephritis, rheumatoid arthritis, systemic lupus  
erythematosus, scleroderma, chronic thyroiditis, Grave's  
25 disease, autoimmune gastritis, diabetes, autoimmune  
hemolytic anemia, autoimmune neutropenia,  
thrombocytopenia, atopic dermatitis, chronic active  
hepatitis, myasthenia gravis, multiple sclerosis,  
inflammatory bowel disease, ulcerative colitis, Crohn's  
30 disease, psoriasis, or graft vs. host disease.

Destructive bone disorders which may be treated or  
prevented include, but are not limited to, osteoporosis,  
osteoarthritis and multiple myeloma-related bone  
35 disorder.



5           Proliferative diseases which may be treated or prevented include, but are not limited to, acute myelogenous leukemia, chronic myelogenous leukemia, metastatic melanoma, Kaposi's sarcoma, and multiple myeloma.

10

          Infectious diseases which may be treated or prevented include, but are not limited to, sepsis, septic shock, and Shigellosis.

15

          Neurodegenerative diseases which may be treated or prevented by the compounds of this invention include, but are not limited to, Alzheimer's disease, Parkinson's disease, cerebral ischemias or neurodegenerative disease caused by traumatic injury.

20

          Angiogenic disorders which may be treated or prevented include solid tumors, ocular neovascularization, infantile haemangiomas.

25

          Viral diseases which may be treated or prevented include, but are not limited to, acute hepatitis infection (including hepatitis A, hepatitis B and hepatitis C), HIV infection and CMV retinitis.

30

          In addition, p38 inhibitors of this invention also exhibit inhibition of the expression of inducible pro-inflammatory proteins such as prostaglandin endoperoxide synthase-2 (PGHS-2), also referred to as cyclooxygenase-2 (COX-2). Accordingly, additional p38 mediated conditions  
35 include edema, analgesia, fever and pain, such as neuromuscular pain, headache, pain caused by cancer, dental pain and arthritis pain.

5

As a result of their p38 inhibitory activity, compounds of the present invention have utility in the treatment and prevention of diseases associated with cytokine production. For example, compounds of the  
10 present invention are useful in the treatment and prevention of:

IL-1 mediated diseases such as, for example, rheumatoid arthritis, osteoarthritis, stroke, endotoxemia  
15 and/or toxic shock syndrome, inflammatory reaction induced by endotoxin, inflammatory bowel disease, tuberculosis, atherosclerosis, muscle degeneration, cachexia, psoriatic arthritis, Reiter's syndrome, gout, traumatic arthritis, rubella arthritis, acute synovitis,  
20 diabetes, pancreatic  $\beta$ -cell disease and Alzheimer's disease;

IL-8 mediated diseases or conditions such as, for example, those characterized by massive neutrophil  
25 infiltration, such as psoriasis, inflammatory bowel disease, asthma, cardiac and renal reperfusion injury, adult respiratory distress syndrome, thrombosis and glomerulonephritis; and

30 TNF-mediated diseases or conditions such as rheumatoid arthritis, rheumatoid spondylitis, osteoarthritis, gouty arthritis and other arthritic conditions, sepsis, septic shock syndrome, adult respiratory distress syndrome, cerebral malaria, chronic  
35 pulmonary inflammatory disease, silicosis, pulmonary sarcoisosis, bone resorption disease, reperfusion injury, graft vs. host reaction, allograft rejections, fever and

5 myalgias due to infection, cachexia secondary to  
infection, AIDS, ARC or malignancy, meloid formation,  
scar tissue formation, Crohn's disease, ulcerative  
colitis, pyresis, viral infections, such as HIV, CMV,  
influenza and herpes; and veterinary viral infections,  
10 such as lentivirus infections, including, but not limited  
to equine infectious anemia virus; or retro virus  
infections, including feline immunodeficiency virus,  
bovine immunodeficiency virus, or canine immunodeficiency  
virus.

15

The compounds of formula I including a  
pharmaceutically acceptable salt or hydrate thereof may  
be administered by any suitable route as described  
previously to treat the above mentioned diseases and  
20 conditions. The method of administration will, of  
course, vary depending upon the type of disease being  
treated. The amount of active compound administered will  
also vary according to the method of administration and  
the disease being treated. An effective amount will be  
25 within the dosage range of about 0.1 to about 100 mg/kg,  
preferably about 0.2 to about 50 mg/kg, in a single or  
multiple doses administered at appropriate intervals  
throughout the day.

30 The IC<sub>50</sub> values (concentration required to inhibit  
50% of specific binding) of compounds of the present  
invention for inhibition of p38 activity are below 5  $\mu$ M.  
Preferred compounds have an IC<sub>50</sub> below 1  $\mu$ M.

35

Biological Assays  
Generation of p38 Kinases

5 cDNAs of human p38 $\alpha$ ,  $\beta$  and  $\gamma$  isozymes were cloned by  
PCR. These cDNAs were subcloned in the pGEX expression  
vector (Pharmacia). GST-p38 fusion protein was expressed  
in E. Coli and purified from bacterial pellets by  
affinity chromatography using glutathione agarose. p38  
10 fusion protein was activated by incubating with  
constitutively active MKK6. Active p38 was separated  
from MKK6 by affinity chromatography. Constitutively  
active MKK6 was generated according to Raingeaud *et al.*  
[*Mol. Cell. Biol.*, 1247-1255 (1996)].

15

#### **TNF- $\alpha$ Production by LPS-Stimulated PBMCs**

Heparinized human whole blood was obtained from  
healthy volunteers. Peripheral blood mononuclear cells  
(PBMCs) were purified from human whole blood by Ficoll-  
20 Hypaque density gradient centrifugation and resuspended  
at a concentration of  $5 \times 10^6$ /ml in assay medium (RPMI  
medium containing 10% fetal bovine serum). 50  $\mu$ l of cell  
suspension was incubated with 50  $\mu$ l of test compound (4X  
concentration in assay medium containing 0.2% DMSO) in 96  
25 well-tissue culture plates for 5 minutes at room  
temperature. 100  $\mu$ l of LPS (200 ng/ml stock) was then  
added to the cell suspension and the plate was incubated  
for 6 hours at 37°C. Following incubation, the culture  
medium was collected and stored at -20°C. TNF $\alpha$   
30 concentration in the medium was quantified using a  
standard ELISA kit (Pharmingen-San Diego, CA).  
Concentrations of TNF $\alpha$  and IC50 values for test compounds  
(concentration of compound that inhibited LPS-stimulated  
TNF $\alpha$  production by 50%) were calculated by linear  
35 regression analysis.

5            LPS-Induced TNF Production in THP-1 Cells

Human monocytic THP-1 cells were maintained in RPMI 1640 medium supplemented with 10% fetal bovine serum. Cells (40,000 cells in 80  $\mu$ l) were added to wells of 96-well flat-bottomed plates. Tested compounds (10  $\mu$ l) or  
10 vehicle (3% DMSO) were added to wells. Subsequently, LPS (Sigma, #L7261; 10  $\mu$ l/well) was added to the cells for a final concentration of 1  $\mu$ g/mL. Plates were incubated overnight at 37°C and 5% CO<sub>2</sub>. Supernatant (50  $\mu$ l/well) was harvested for an ELISA assay. TNF was captured by an  
15 anti-human TNF antibody (R&D, #MAB610) which was pre-absorbed in high binding EIA plates (Costar, #3590). Captured TNF was recognized by a biotinlated anti-human TNF polyclonal antibody (R&D, #BAF210). Streptavidin conjugated with peroxidase was added to each well, and  
20 the activity of peroxidase was quantitated by a peroxide substrate kit (Pierce, #34062 and #34006).

p38 Assay

The assays were performed in V-bottomed 96-well  
25 plates. The final assay volume was 60  $\mu$ l prepared from three 20  $\mu$ l additions of enzyme, substrates (MBP and ATP) and test compounds in assay buffer (50 mM Tris pH 7.5, 10 mM MgCl<sub>2</sub>, 50 mM NaCl and 1 mM DTT). Bacterially expressed, activated p38 was pre-incubated with test  
30 compounds for 10 min. prior to initiation of reaction with substrates. The reaction was incubated at 25°C for 45 min. and terminated by adding 5  $\mu$ l of 0.5 M EDTA to each sample. The reaction mixture was aspirated onto a pre-wet filtermat using a Skatron Micro96 Cell Harvester  
35 (Skatron, Inc.), then wash with PBS. The filtermat was then dried in a microwave oven for 1 min., treated with

5 MeltiLex A scintillation wax (Wallac), and counted on a Microbeta scintillation counter Model 1450 (Wallac). Inhibition data were analyzed by nonlinear least-squares regression using Prizm (GraphPad Software). The final concentration of reagents in the assays are ATP, 1  $\mu$ M; [ $\gamma$ -  
10  $^{33}$ P]ATP, 3 nM; MBP (Sigma, # M1891), 2  $\mu$ g/well; p38, 10 nM; and DMSO, 0.3%.

#### Methods of Synthesis

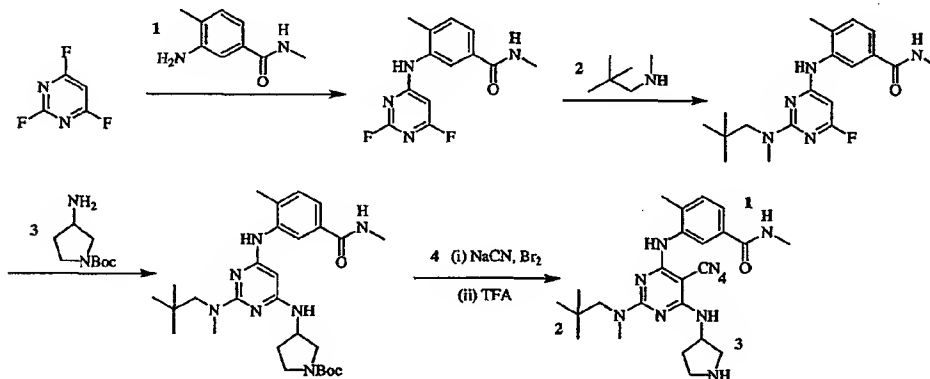
15 General methods of synthesis for compounds of the present invention are illustrated by the following examples. Compounds of the invention may be prepared by standard techniques known in the art, involving both solution and solid phase chemistry. Starting materials  
20 are commercially available or may be readily prepared by one of skill in the art with known methods, or by methods disclosed herein. Specific embodiments described are presented by way of illustration only, and the invention is not limited thereto. Modifications and variations in  
25 any give material or process step will be readily apparent to one of skill in the art and all are to be included within the scope of the invention.

As illustrated in Scheme 1 and Scheme 2, compounds  
30 of Formula I wherein V is  $-NR^5-$ ; one or two of W, X and Y are N; and each of Z and  $R^{11}$  are attached to the core pyrimidine or pyridine by  $-N-$  or  $-O-$ , may be prepared from trihalopyrimidine by sequential reactions with three different amines (1, 2, 3), or two different amines (1,  
35 2) and an alcohol, and subsequent introduction of an additional substituent on the pyrimidine core. An

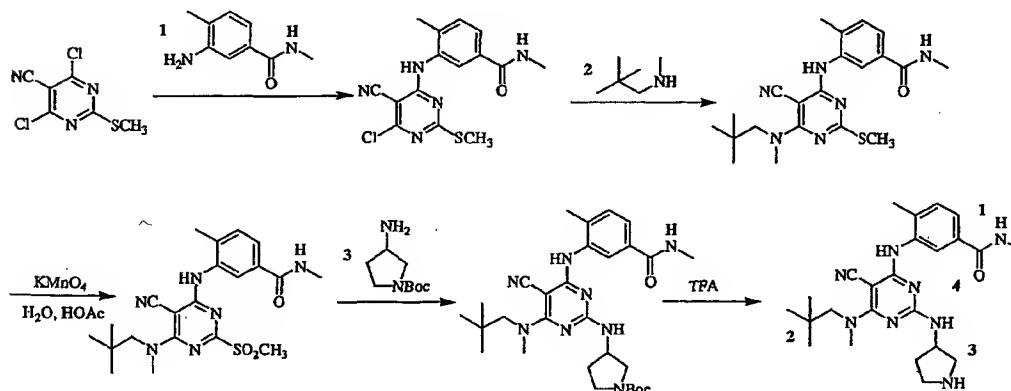
5 alternative method of preparation may start from  
 dihalocyno-methylsulfanyl-pyrimidine (Scheme 2).  
 Preferably, one of the amines will be an aniline and  
 another will be a diamine suitably protected on its  
 distal N. The person of skill will recognize that the  
 10 amines themselves, the sequence of the three  
 substitutions, as well as the position of the nitrile may  
 be varied, and are not limited by the particular example  
 shown in Scheme 1 or Scheme 2.

**Scheme 1**

15

**Scheme 2**

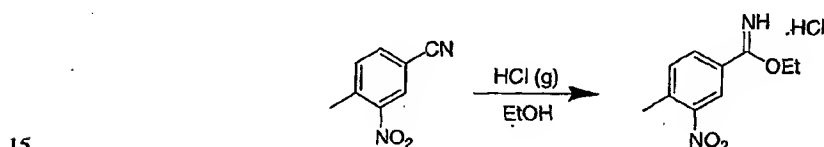
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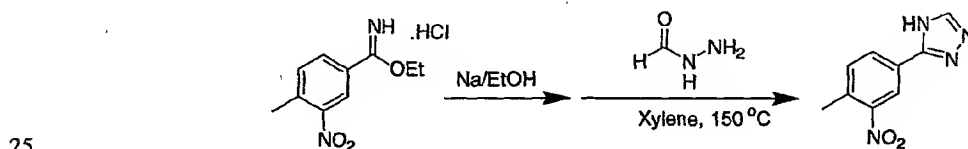
5 With respect to Formula I of the invention, Amine 1 corresponds to  $-N(R^5)(R^6)$ ; Amine 2 corresponds to  $-Z$ ; and Amine 3 corresponds to  $-R^{11}$  and such designations are used interchangeably in the description below.

10 Preparation of Amines

3-(4-Methyl-3-nitro-phenyl)-4H-[1,2,4]triazole



Hydrogen chloride was bubbled through a solution of 3-nitro-p-tolunitrile (0.49 g, 3 mmol) in 40 mL of ethanol at room temp for 10 min. The solution was continued stirring at room temp for 60 min and the solvent was then evaporated under vacuum to dryness to give a white solid.



The intermediate so obtained was dissolved in 20 mL of ethanol, neutralized with sodium ethoxide solution and the resulting precipitate was removed by filtration. To the filtrate was added at room temp formic hydrazide (0.2 g, 3 mmol) and the solution was continued stirring at room temp for 2 h. After removal of volatiles *in vacuo*, the residue was dissolved in 30 mL of *m*-xylene and refluxed at 150°C for 16 h. Removal of volatiles *in vacuo*

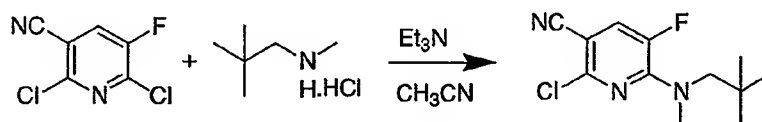


5 and purification using flash chromatography afforded 0.26 g of the final product. (Yield: 43%). MS (m/z) calcd for  $C_9H_8N_4O_2$  (MH<sup>+</sup>) 205.2, found, 205.1.

### Coupling of Substituted Pyridines with Amines

10

#### 2-Chloro-6-[(2,2-dimethyl-propyl)-methyl-amino]-5-fluoro-nicotinonitrile



15 A solution of 2,6-dichloro-3-cyano-5-fluoropyridine (1.0 g, 5.23 mmol), N-methyl -neopentylamine hydrochloride (830 mg, 6.0 mmol) and triethylamine (1.6 mL) in acetonitrile (20 mL) was stirred at room temp for 4 hours. Then volatiles were removed *in vacuo* and the  
20 residue was partitioned between ethyl acetate and water. The organic layer was dried (sodium sulfate) and concentrated *in vacuo* to afford the product (1.11 g, 83%).  $C_{12}H_{15}ClFN_3$  MS m/e = 256 (M+H).

### 25 Preparation of Substituted Pyrimidines

#### 4,6-Dichloro-2-methylsulfanyl-pyrimidine-5-carbaldehyde



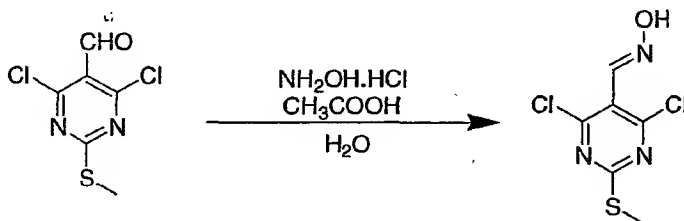
30

To phosphoryl chloride (108 mL) chilled in ice bath was added dimethylformamide (35 mL). The mixture was

5 allowed to stand at 20 degree for one hour, then 25 g of  
2-methylsulfanyl-pyrimidine-4,6-diol was added slowly.  
After 30 minutes, the reaction mixture was heated to 100  
°C for 6 hours. The reaction mixture was poured onto  
crushed ice and the precipitate was collected by  
10 filtration. The crude product was purified with flash  
chromatography to afford 11.13 g of 4,6-Dichloro-2-  
methylsulfanyl-pyrimidine-5-carbaldehyde (Yield = 32%).  
<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): δ 10.50 (s, 1H), 2.76(s, 3H).

15

4,6-Dichloro-2-methylsulfanyl-pyrimidine-5-carbaldehyde  
oxime

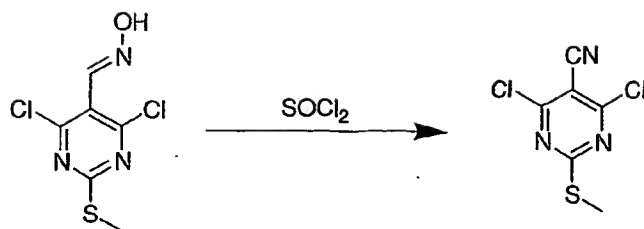


20

4,6-Dichloro-2-methylsulfanyl-pyrimidine-5-  
carbaldehyde (7.34 g, 33.09 mmol), hydroxylamine  
hydrochloride (2.31 g, 33.33 mmol), acetic acid (49.6  
25 mL), and water (3.3 mL) were mixed, and heated to 60°C for  
2 hours. The reaction mixture was diluted with water and  
cooled under ice bath. The precipitate was collected and  
dried (Yield = 6.41g, 82%). MS (m/z): 238 (M+H).

30

4,6-Dichloro-2-methylsulfanyl-pyrimidine-5-carbonitrile

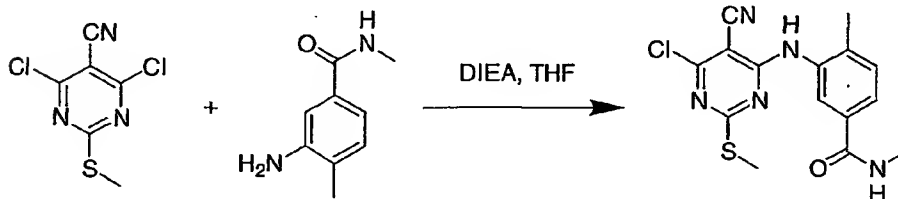


5

4,6-Dichloro-2-methylsulfanylpurine-5-carbaldehyde oxime (7.20 g, 30.38 mmol) was added to neat  
thionyl chloride (29.63 g, 245 mmol), then the mixture  
was heated to reflux for 4 hours. The reaction mixture  
was poured onto ice-water. The precipitate of 4,6-  
dichloro-2-methylsulfanylpurine-5-carbonitrile was  
collected and dried (Yield = 6.15g, 92 %). <sup>1</sup>H-NMR (300  
MHz, CDCl<sub>3</sub>): δ 2.75(s, 3H).

3-(6-Chloro-5-cyano-2-methylsulfanylpuridin-4-ylamino)-4,N-dimethyl-benzamide

20



4,6-Dichloro-2-methylsulfanylpurine-5-carbonitrile  
(2.19 g, 10 mmol), 3-amino-4,N-dimethylbenzamide (1.64 g,  
10 mmol), and DIEA (1.40 g, 18.8 mmol) were mixed in THF  
(20 mL). The resulting mixture was stirred at room  
temperature for overnight. The solvent was evaporated  
and the residue was partitioned between ethyl acetate and  
water. The organic layer was concentrated and the crude  
product was purified by flash chromatography to obtain 3-  
(6-chloro-5-cyano-2-methylsulfanylpuridin-4-ylamino)-

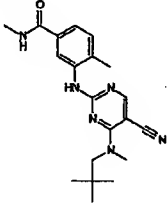
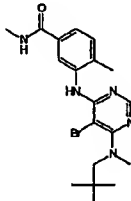
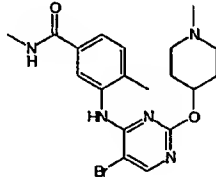
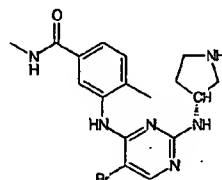
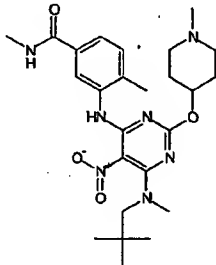
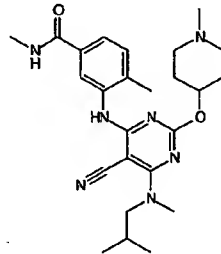
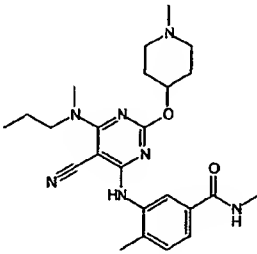
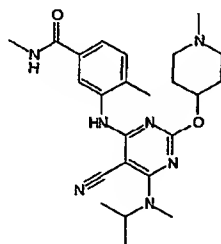
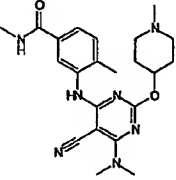
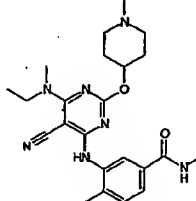
5 4,N-dimethyl-benzamide (2.78 g, 80 %). MS (m/z): 348  
(M+H).

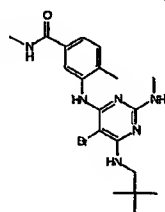
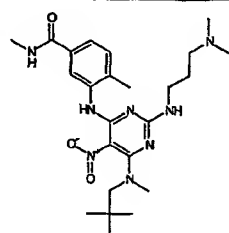
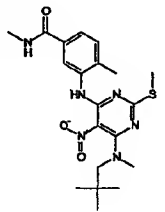
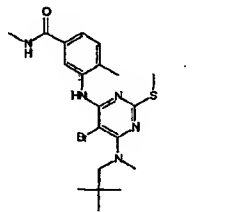
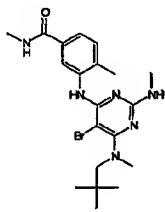
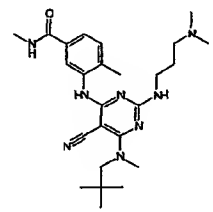
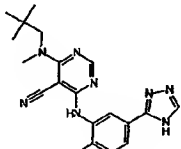
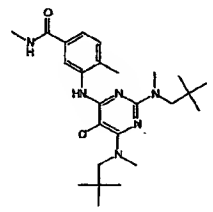
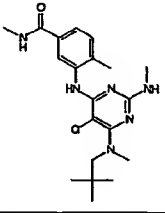
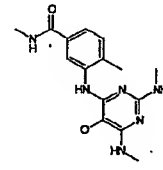
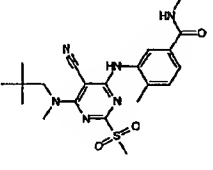
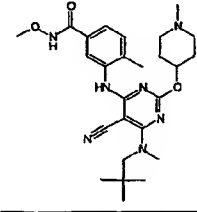
The following examples illustrate preferred  
embodiments of the present invention and do not limit the  
scope of the present invention, which is defined in the  
10 claims.

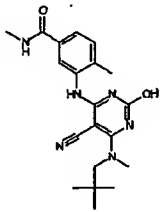
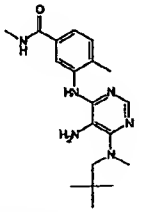
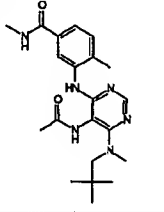
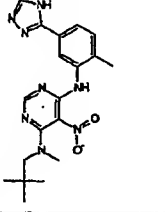
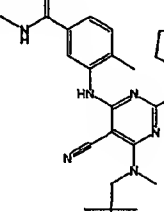
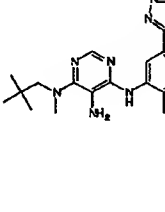
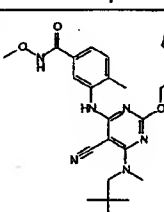
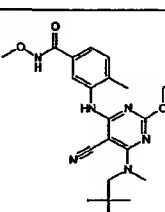
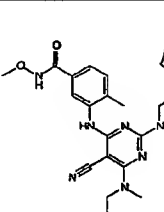
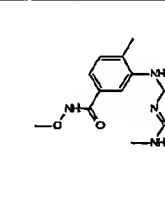
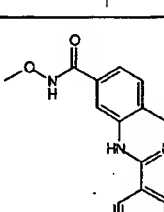
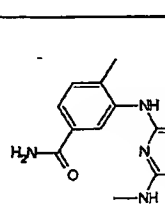
Compounds shown in Tables 1 and 2 have been  
synthesized according to the methods described herein and  
have been tested in accordance with the protocols  
15 described below. These compounds are provided by way of  
illustration only, and the invention is not intended to  
be limited thereto. Exemplary syntheses of some  
compounds are also provided.

5

Table 1

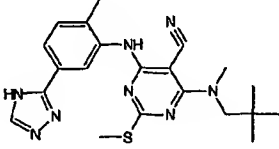
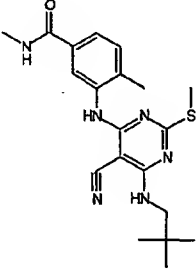
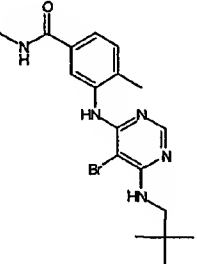
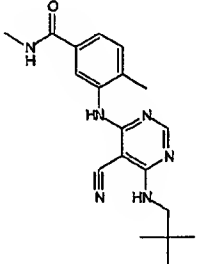
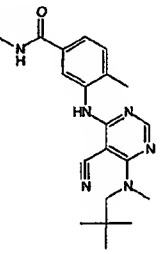
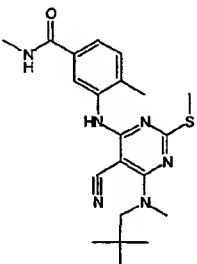
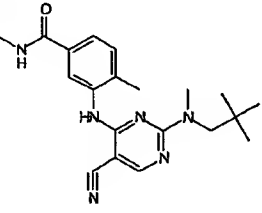
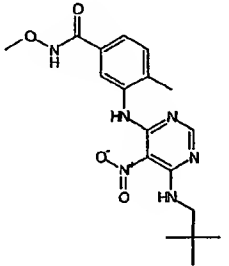
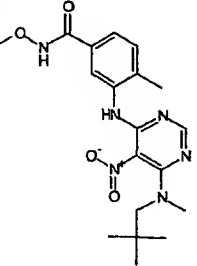
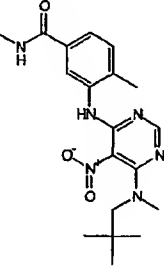
Ex #		m/z	R <sub>t</sub>	Ex #		mz	R <sub>t</sub>
1		367	4.67	2		420, 422	
3		433	3.09	4		405	2.58
5		499		6		466	4.47
7		452	4.22	8		452	4.16
9		424	3.56	10		438	3.94

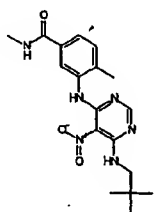
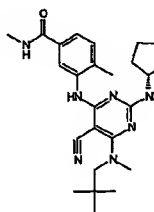
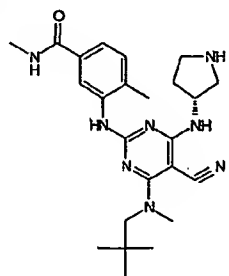
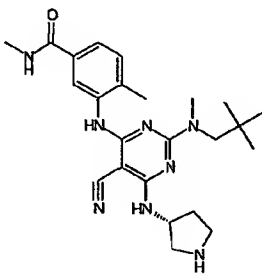
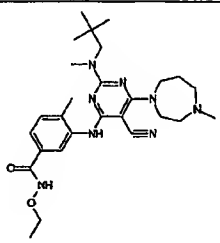
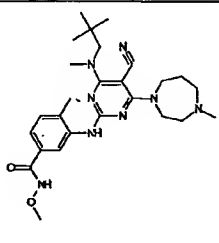
11		435		12		486	
13		432		14		466	
15		449		16		466	
17		376		18		475	7.3
19		405	6.2	20		335	4.6
21		445		22		496	4.64

23		383	10.3	24		357	
25		399		26		396	
27		500	11.0	28		366	
29		510	4.81	30		509	4.84
31		509	4.28	32		412	6.0
33		467		34			

35		405	5.96	36		480	4.67
37		496	5.06	38		494	4.83
39		468	4.69	40		396	
41		479		42		495	
43		460	5.51	44		494	4.84
45		495	4.46	46		493	4.20



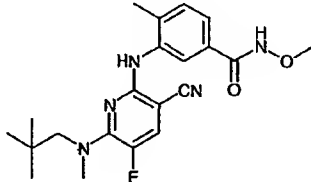
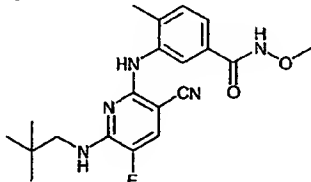
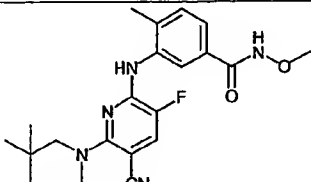
47		422		48		399	7.5
49		406, 409	5.7	50		353	6.0
51		367	6.4	52		413	7.7
53		367	4.53	54		389	
55		403		56		387	6.9

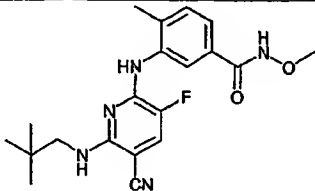
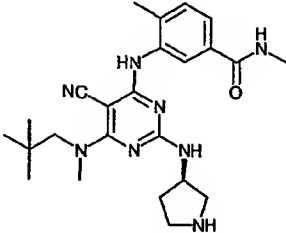
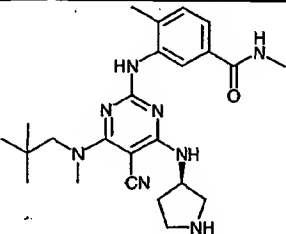
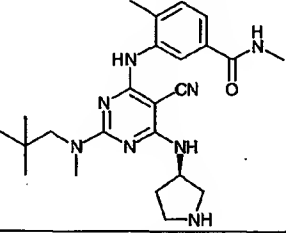
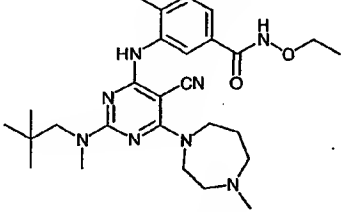
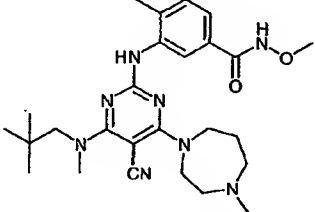
57		373	7.0	58		451	
59		451		60		451	
61		509	12.5	62		495	12.4

5

10

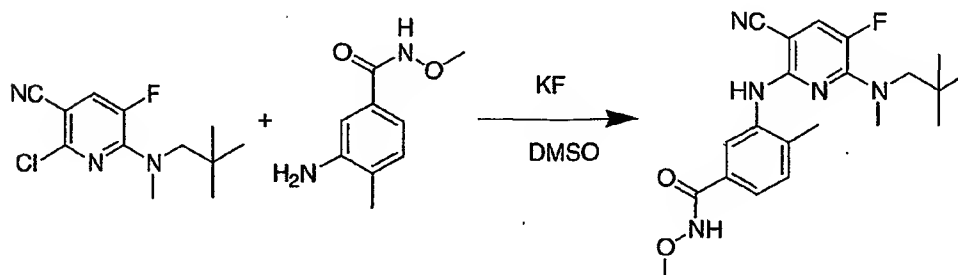
Table 2

Example #70	
Example #71	
Example #72	

Example #73	
Example #74	
Example #75	
Example #76	
Example #77	
Example #78	

**EXAMPLE 70**

5 Synthesis of 3-{3-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-5-fluoro-pyridin-2-ylamino}-N-methoxy-4-methyl-benzamide

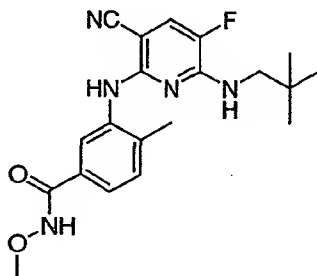


10 A mixture of 2-chloro-6-[(2,2-dimethyl-propyl)-methyl-amino]-5-fluoro-nicotinonitrile (120 mg, 0.47 mmol), 3-amino-N-methoxy-4-methyl-benzamide (120 mg, 0.66 mmol) and potassium fluoride (30 mg, 0.51 mmol) in DMSO (1mL) was heated to 150°C overnight. The reaction mixture  
 15 was allowed to cool down to room temp and then partitioned between water and ethyl acetate. The organic layer was dried (sodium sulfate) and concentrated under reduced pressure. The product (7.5 mg, 4%) was obtained after purification by silica gel chromatography with 30%  
 20 EtOAc in hexane as eluent.  $C_{21}H_{26}FN_5O_2$  MS  $m/e = 400$  (M+H).

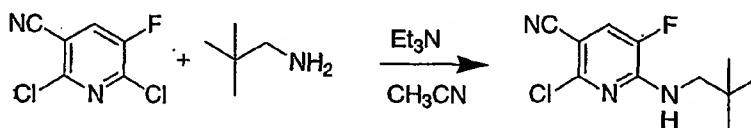
**EXAMPLE 71**

Synthesis of 3-{3-Cyano-6-[(2,2-dimethyl-propyl)-amino]-5-fluoro-pyridin-2-ylamino}-N-methoxy-4-methyl-benzamide

25

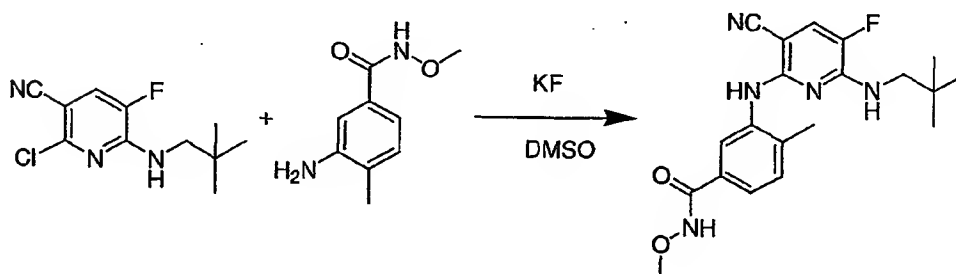


5      (a) Synthesis of 2-Chloro-6-[(2,2-dimethyl-propyl)-amino]-5-fluoro-nicotinonitrile



10      A mixture of 2,6-dichloro-3-cyano-5-fluoropyridine (1.0 g, 5.23 mmol), neopentylamine (530 mg, 6.0 mmol) and triethylamine (1 mL) in acetonitrile (20 mL) was stirred at room temp for 4 h. After the solvent was removed under reduced pressure, the residue was partitioned  
 15 between ethyl acetate and water. The organic layer was dried (sodium sulfate) and concentrated under reduced pressure to afford the product (1.11 g, 87%).  $C_{11}H_{13}ClFN_3$  MS m/e = 242 (M+H).

20      (b) Synthesis of 3-{3-Cyano-6-[(2,2-dimethyl-propyl)-amino]-5-fluoro-pyridin-2-ylamino}-N-methoxy-4-methyl-benzamide



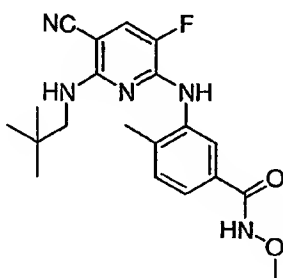
25      A mixture of 2-chloro-6-[(2,2-dimethyl-propyl)-amino]-5-fluoro-nicotinonitrile (150 mg, 0.62 mmol), 3-amino-N-methoxy-4-methyl-benzamide (150 mg, 0.83 mmol) and potassium fluoride (30 mg, 0.51 mmol) in DMSO (1mL) was heated to 150°C overnight. The reaction mixture was  
 30 allowed to cool to room temp and then partitioned between water and ethyl acetate. The organic layer was dried

5 (sodium sulfate) and concentrated under reduced pressure. The product (2.5 mg, 1%) was obtained after purification by silica gel chromatography with 30% EtOAc in hexane as eluent.  $C_{20}H_{24}FN_5O_2$  MS  $m/e = 386$  (M+H).

10

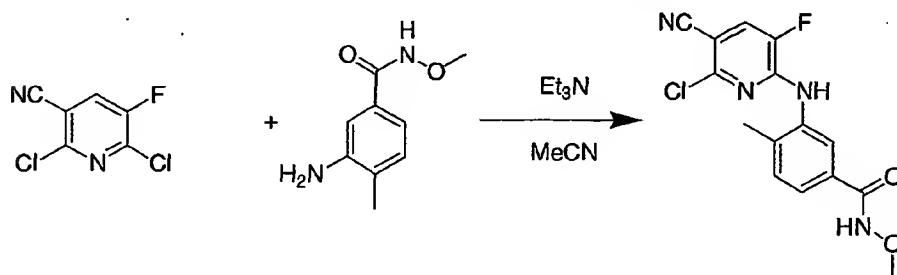
**EXAMPLE 73**

Synthesis of 3-[5-Cyano-6-(2,2-dimethyl-propylamino)-3-fluoro-pyridin-2-ylamino]-N-methoxy-4-methyl-benzamide



15

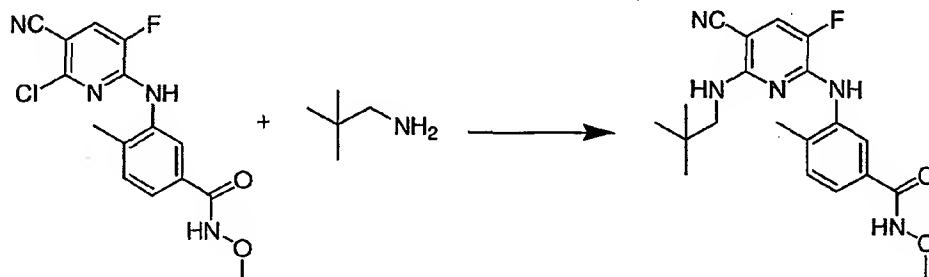
(a) 3-(3-Cyano-6-chloro-5-fluoro-pyridin-2-ylamino)-N-methoxy-4-methyl-benzamide



20 A mixture of 2,6-dichloro-5-fluoro-nicotinonitrile (830 mg, 4.34 mmol), 3-amino-N-methoxy-4-methyl-benzamide (576 mg, 3.2 mmol) and triethylamine (0.5 mL) in acetonitrile (10 mL) was heated to 70°C overnight. Then the solvent was removed under reduced pressure and the reaction  
25 mixture was partitioned between water and ethyl acetate. The organic layer was dried (sodium sulfate) and concentrated under reduced pressure. The product (220 mg,

21%) was isolated after purification by silica gel chromatography.  $C_{15}H_{12}ClFN_4O_2$  MS  $m/e = 335$  (M+H).

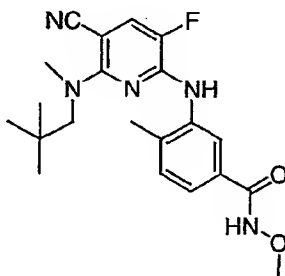
(b) Synthesis of 3-[5-Cyano-6-(2,2-dimethyl-propylamino)-3-fluoro-pyridin-2-ylamino]-N-methoxy-4-methyl-benzamide



A mixture of 3-(6-chloro-5-cyano-3-fluoro-pyridin-2-ylamino)-N-methoxy-4-methyl-benzamide (52 mg, 0.15 mmol), neopentylamine (0.12 mL) and potassium fluoride (12 mg) in DMSO (1mL) was heated to 150°C overnight. The product (1.1 mg, 1.8%) was isolated after purification by HPLC.  $C_{20}H_{24}FN_5O_2$  MS  $m/e = 386$  (M+H).

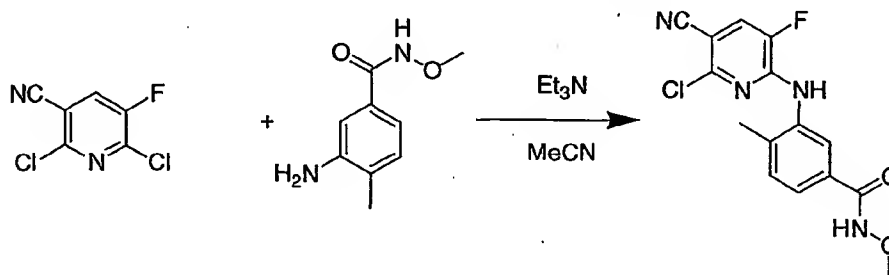
**EXAMPLE 72**

Synthesis of 3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-3-fluoro-pyridin-2-ylamino]-N-methoxy-4-methyl-benzamide



5

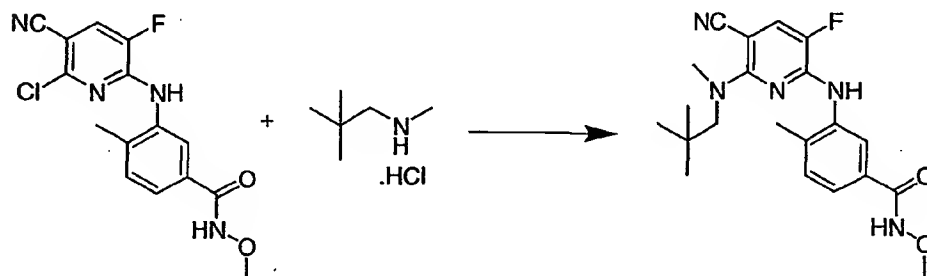
(a) 3-(3-Cyano-6-chloro-5-fluoro-pyridin-2-ylamino)-N-methoxy-4-methyl-benzamide



10 A mixture of 2,6-dichloro-5-fluoro-nicotinonitrile (830 mg, 4.34 mmol), 3-amino-N-methoxy-4-methyl-benzamide (576 mg, 3.2 mmol) and triethylamine (0.5 mL) in acetonitrile (10 mL) was heated to 70°C overnight. Then the solvent was removed under reduced pressure and the reaction mixture was partitioned between water and ethyl acetate. The organic layer was dried (sodium sulfate) and concentrated under reduced pressure. The product (220 mg, 21%) was isolated after purification by silica gel chromatography.  $C_{15}H_{12}ClFN_4O_2$  MS  $m/e = 335$  (M+H).

20

(b) Synthesis of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-3-fluoro-pyridin-2-ylamino)-N-methoxy-4-methyl-benzamide



25 A mixture of 3-(6-chloro-5-cyano-3-fluoro-pyridin-2-ylamino)-N-methoxy-4-methyl-benzamide (55.6 mg, 0.166 mmol), N-methyl-neopentylamine (70mg, 0.511mmol),



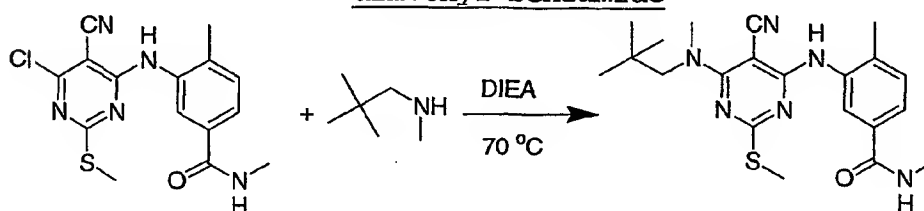
5 diisopropylethylamine (0.1 mL) and potassium fluoride (12 mg) in DMSO (1mL) was heated to 150 °C overnight. The product (3.9 mg, 5.9%) was isolated after purification by HPLC.  $C_{21}H_{26}FN_5O_2$  MS  $m/e = 400$  (M+H).

10

**EXAMPLE 52**

Synthesis of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide

15



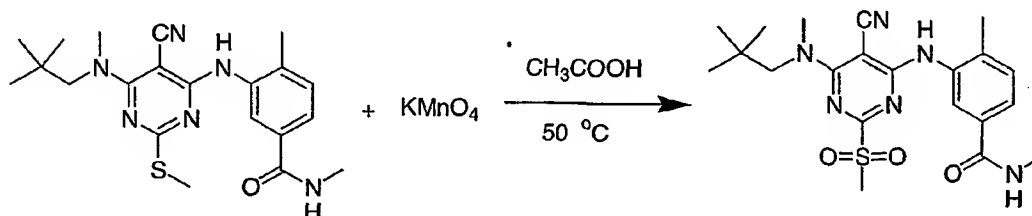
This compound was prepared according to procedure for the synthesis of 3-(6-Chloro-5-cyano-2-methylsulfanyl-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide. MS ( $m/z$ ): 413 (M+H).

20

**EXAMPLE 21**

Synthesis of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfonyl-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide

25



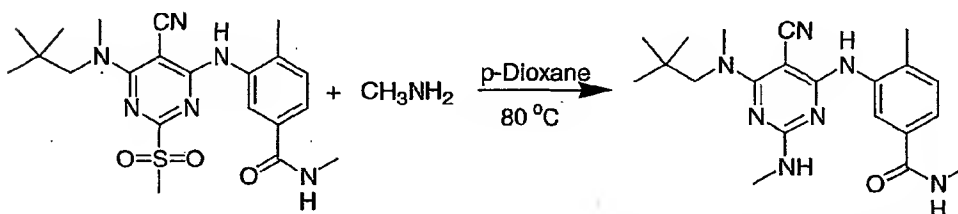
30

To a solution of 3-{5-cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (0.20 g, 0.48 mmol) in acetic acid (8 mL) was added a solution of potassium

5 permagnate (87 mg, 0.55 mmol) in water (10 mL). The resulting mixture was heated to 50°C for 10 minutes. The reaction mixture was then diluted with water (20 mL), and the product was extracted with ethyl acetate. The product was obtained (199 mg) after drying and removing the  
 10 solvent. MS (m/z): 445 (M+H).

**EXAMPLE 40**

Synthesis of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylamino-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide

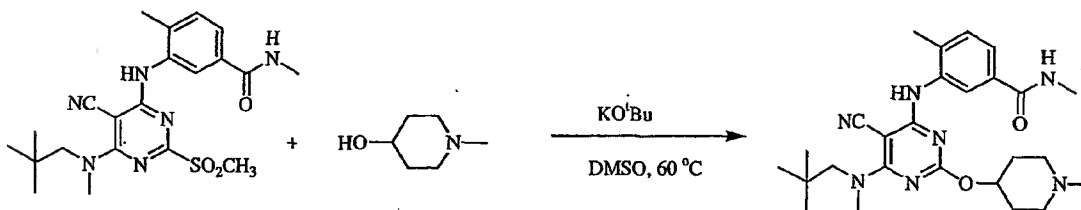


3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfonyl-pyrimidin-4-ylamino}-4,N-dimethyl-

20 benzamide (44 mg, 0.1 mmol) and methylamine (1 mL, 1M in THF) were mixed in *p*-dioxane (1 mL) in a sealed tube. The mixture was heated to 80°C for overnight. The solvent was removed *in vacuo*, and the product (23 mg) was purified by the silica gel column chromatography. MS (m/z): 396  
 25 (M+H).

**EXAMPLE 36**

Synthesis of 3-[3-Cyano-2-[(2,2-dimethyl-propyl)-methyl-amino]6-(1-methyl-piperidin-4-yloxy)pyridin-4-ylamino]-4,N-dimethyl-benzamide



5

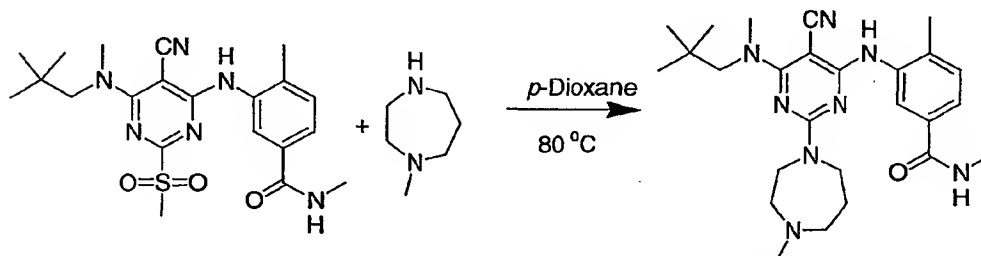
To a portion of 576 mg of 1-methylpiperidine-4-ol (576 mg; 5 mmol) is added 616 mg of potassium *tert.*-butoxide (5.5 mmol) followed by 4.0 mL of DMSO. After stirring this mixture at r.t. for 1 h a portion of 1.0 mL of this mixture is added at r.t. to 19 mg of 3-{5-cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfonyl-pyrimidin-4-ylamino}-4,*N*-dimethyl-benzamide (0.043 mmol) on 0.2 mL of DMSO. The mixture was heated at 60°C for 3h. At r.t. 5 mL of ethyl acetate is added and the organic layer is washed with brine (1 x 4 mL). The organic layer is dried (MgSO<sub>4</sub>), volatiles are removed *in vacuo* and the product is purified via reversed phase prep. HPLC. (Yield: 18.6 mg; 0.026 mmol; 56 %). MS (*m/z*): 480 (*M*+*H*).

20

**EXAMPLE 41**

Synthesis of 3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-4-ylamino]-4,*N*-dimethyl-benzamide

25



3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-4-ylamino]-4,*N*-dimethyl-benzamide was synthesized similar to the synthesis of 3-{5-cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylamino-pyrimidin-4-ylamino}-4,*N*-dimethyl-benzamide. MS (*m/z*): 479 (*M*+*H*).

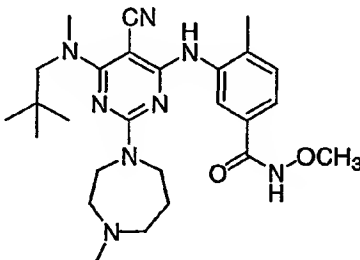
35

5

**EXAMPLE 42**

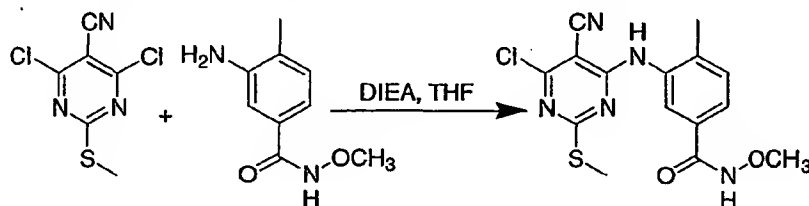
Synthesis of 3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide

10



15

(a) 3-(6-Chloro-5-cyano-2-methylsulfanyl-pyrimidin-4-ylamino)-N-methoxy-4-methyl-benzamide



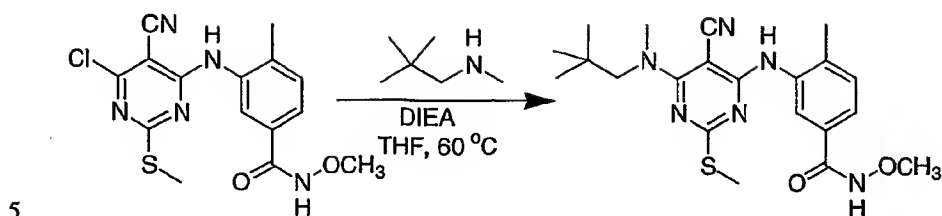
20

4,6-Dichloro-2-methylsulfanyl-pyrimidine-5-carbonitrile (2.19 g, 10 mmol), 3-amino-N-methoxy-4-methyl-benzamide (1.80 g, 10 mmol) and DIEA (1.9 mL) in THF (80 mL) were stirred at room temperature for overnight. The solvent was removed *in vacuo* and the product (3.33 g, 92 %) was obtained after purification by silica gel column chromatography.

25

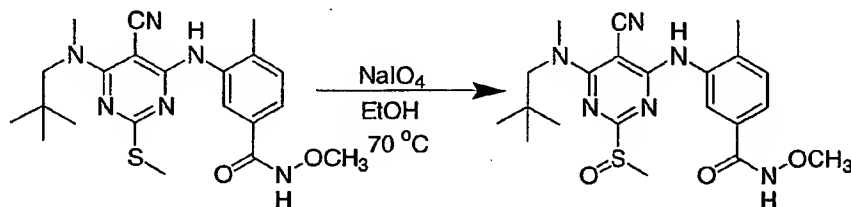
(b) Synthesis of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-pyrimidin-4-ylamino}-N-methoxy-4-methyl-benzamide

30



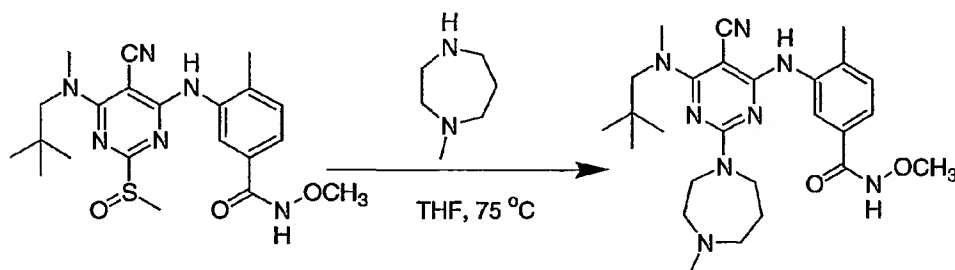
3-(6-Chloro-5-cyano-2-methylsulfanyl-pyrimidin-4-ylamino)-N-methoxy-4-methyl-benzamide (3.33 g, 9.2 mmol), N-methyl-neopentylamine hydrochloride (2.05 g, 15 mmol) and DIEA (3.87 g, 30 mmol) in THF (10 mL) were heated to 60°C for overnight. The solvent was removed *in vacuo* and the product (1.75 g) was obtained after purification by silica gel column chromatography.

15 (c) Synthesis of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfinyl-pyrimidin-4-ylamino}-N-methoxy-4-methyl-benzamide



To a solution of 3-{5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-pyrimidin-4-ylamino}-N-methoxy-4-methyl-benzamide (0.10 g) in ethanol (5 mL) was added the solution of sodium periodate (0.2 g) in water (1 mL). The resulting solution was heated to 70°C for overnight. The solvent was evaporated and the residue was partitioned between water and ethyl acetate. The organic layer was separated, and concentrated, and the residue was purified by silica gel column chromatography to afford the sulfoxide product (90 mg). MS (m/z): 445 (M+H).

- 5     (d) Synthesis of 3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide

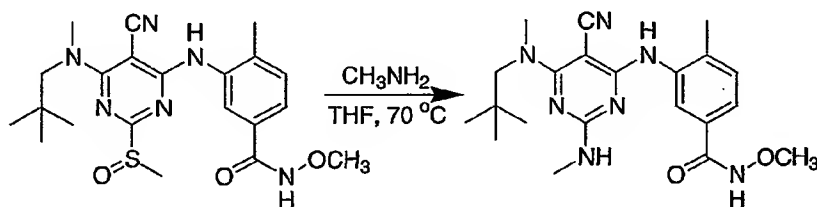


10

3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfinyl-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide (40 mg) and 1-methyl-homopiperazine (0.05 mL) in THF (0.5 mL) were heated in sealed tube at 75°C for  
 15     overnight. After the solvent was removed *in vacuo*, the residue was purified by silica gel column chromatography to afford the product (6.8 mg). MS (m/z): 495 (M+H).

#### EXAMPLE 32

- 20     Synthesis of 3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylamino-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide



25

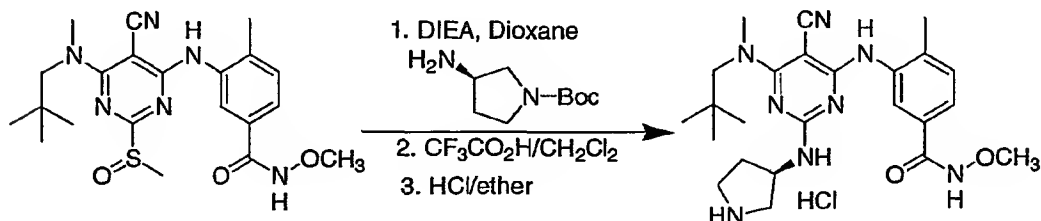
3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfinyl-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide (33 mg) and methylamine (2.5 mL, 2 M in THF) were heated in a sealed tube at 75°C for overnight. After  
 30     the solvent was removed *in vacuo*, the residue was purified by silica gel column chromatography to afford the product (7.3 mg). MS (m/z): 412 (M+H).

5

**EXAMPLE 33**

Synthesis of 3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-(pyrrolidin-3-ylamino)-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide

10



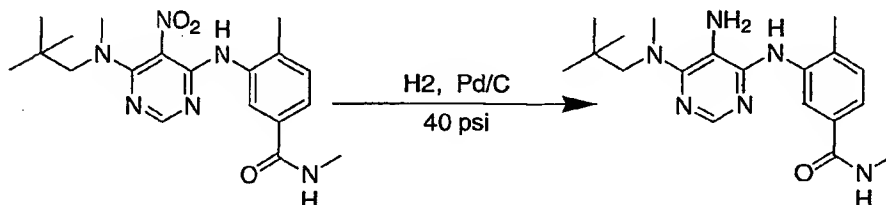
3-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfinyl-pyrimidin-4-ylamino]-N-methoxy-4-methyl-benzamide (33 mg) and 1-N-Boc-3-(R)-aminopyrrolidine (30 mg), DIEA (0.2mL) and *p*-dioxane (2 mL) were heated in a sealed tube at 75°C for overnight. After the removal of the solvent in *vacuo*, the product was purified by silica gel column chromatography and treated with TFA/DCM (1:1) in order to remove the Boc-group. The product was then converted to hydrochloride salt by treating it with hydrochloric acid (1 M in ether) (Yield: 20 mg). MS (m/z): 567 (M+H).

25

**EXAMPLE 24**

Synthesis of 3-[5-Amino-6-[(2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino]-4,N-dimethyl-benzamide

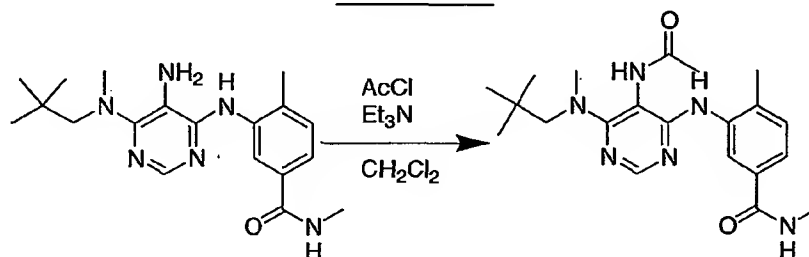
30



5        3-{6-[(2,2-Dimethyl-propyl)-methyl-amino]-5-nitro-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (0.31g, 0.8 mmol)) was hydrogenated under 40 psi of hydrogen pressure in the presence of 10% Pd/C for 4 hours in Parr instrument. The catalyst was filtered off through celite  
10 and the filtrate was concentrated to afford the product (0.24 g, yield 84 %). MS (m/z): 357 (M+H).

**EXAMPLE 25**

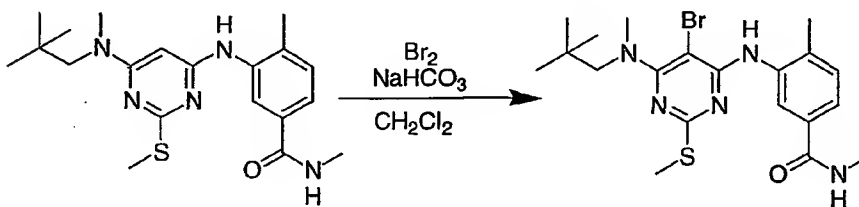
15        Synthesis of 3-{5-(Acetylamino)-6-[(2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



20        3-{5-Amino-6-[(2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (16 mg), acetyl chloride (3.5 mg), triethylamine (0.02 ml) were stirred in methylene chloride (0.2 mL) at room temperature for overnight. The product (2.8 mg) was purified by preparative thin layer chromatography. MS  
25 (m/z): 399 (M+H).

**EXAMPLE 14**

30        Synthesis of 3-{5-Bromo-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide





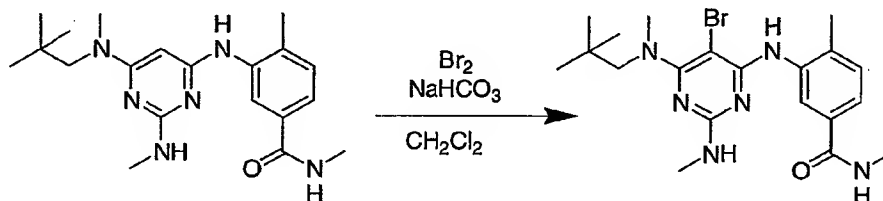
5 To a solution of 3-{6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (0.10 g) in methylene chloride (2 mL), was added sat. aq. sodium bicarbonate (0.05 mL) and bromine (0.013 mL). The resulting mixture was stirred at  
10 room temperature for 30 minutes, and ethyl acetate (30 mL) and magnesium sulfate (1 g) was added. After filtration and concentration, the residue was purified by silica gel column chromatography to afford the product (61.9 mg). MS (m/z): 466 (M+H).

15

**EXAMPLE 15**

Synthesis of 3-{5-Bromo-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylamino-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide

20

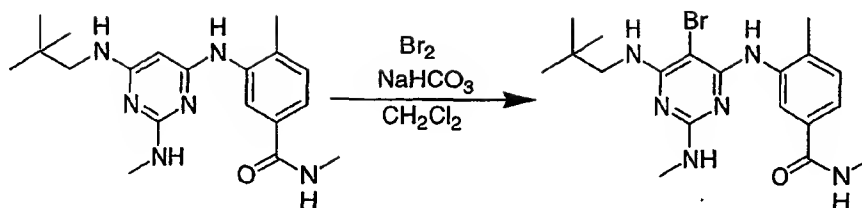


3-{6-[(2,2-Dimethyl-propyl)-methyl-amino]-2-  
25 methylamino-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (33 mg), aq. sat. sodium bicarbonate (0.05 mL) and bromine (14 mg) were stirred in methylene chloride (1 mL) at room temperature for 4 hours. The product (14 mg) was purified with preparative thin layer chromatography. MS  
30 (m/z): 449 (M+1).

**EXAMPLE 11**

Synthesis of 3-[5-Bromo-6-(2,2-dimethyl-propylamino)-2-methylamino-pyrimidin-4-ylamino]-4,N-dimethyl-benzamide

35



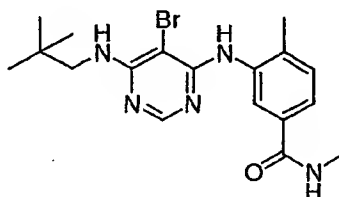
5

3-[6-(2,2-Dimethyl-propylamino)-2-methylamino-pyrimidin-4-ylamino]-4,N-dimethyl-benzamide (35 mg), aq. sat. sodium bicarbonate (0.05 mL) and bromine (21 mg) were stirred in methylene chloride (1 mL) at room temperature for overnight. The product (4 mg) was purified with preparative thin layer chromatography. MS (m/z): 435 (M+H).

15

**EXAMPLE 49**

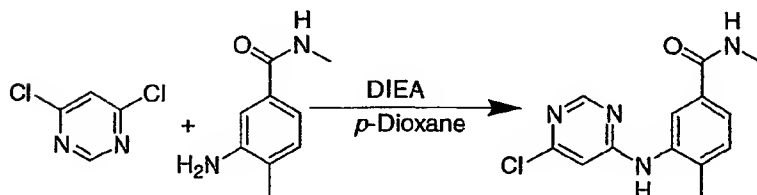
Synthesis of 3-{5-Bromo-6-[(2,2-dimethyl-propyl)-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



20

(a) 3-(6-Chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide

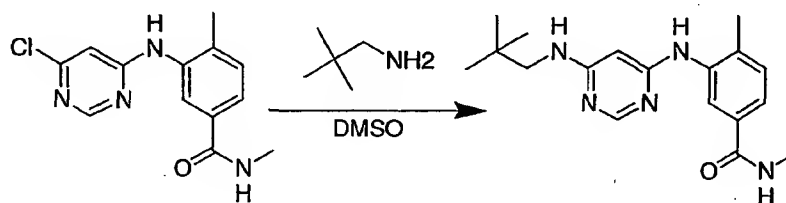
25



To a solution of 4,6-dichloropyrimidine (2.0 g, 13.4 mmol) in *p*-dioxane (50 mL), 3-amino-4,N-dimethylbenzamide (3.0 g, 18.3 mmol) and DIEA (2.3 mL) were added. The resulting mixture was heated to reflux for 4

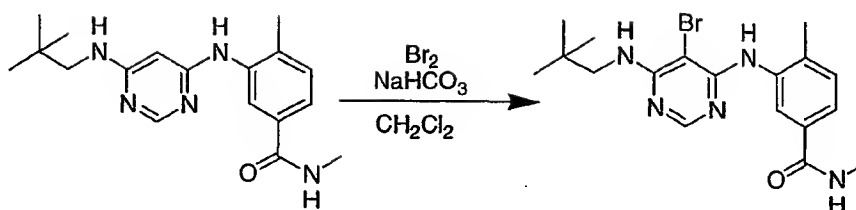
5 days. The solvent was removed *in vacuo*, the residue was taken in water and ethyl acetate, and the ethyl acetate layer was separated and concentrated. The product was purified by silica gel column chromatography using ethyl acetate:hexane (1:1) as eluent to afford the pale white solid product (1.6 g, yield 43 %). MS (m/z): 277 (M+H).

(b) Synthesis of 3-[6-(2,2-Dimethyl-propylamino)-pyrimidin-4-ylamino]-4,N-dimethyl-benzamide



To a solution of 3-(6-chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide (0.4 g, 1.44 mmol) in DMSO (3 mL), neopentylamine (0.4 mL, 3.39 mmol) was added. The resulting solution was heated at 110°C for 4 days. The product was purified by silica gel column chromatography using ethyl acetate as eluent to afford the product (0.45 g, yield 99 %). MS (m/z): 328 (M+H).

(c) Synthesis of 3-{5-Bromo-6-[(2,2-dimethyl-propyl)-aminol]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



5

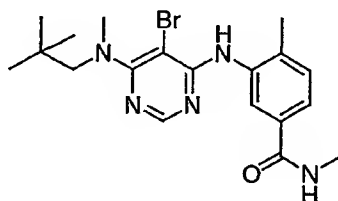
To a solution of 3-{6-[(2,2-dimethyl-propyl)-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (0.45 g, 1.37 mmol) in methylene chloride (10 mL), was added sat. aq. sodium bicarbonate (2 mL) and bromine (0.07 mL, 1.37 mmol). The resulting mixture was stirred at room temperature for 18 hours, and the reaction was then diluted with water (20 mL). The organic layer was separated and the aqueous layer was extracted with DCM (10 mL). The combined organic layer was dried (sodium sulfate), filtered and concentrated. The residue was purified by silica gel column chromatography using 2% methanol in DCM as eluent to afford the product (314 mg, yield 56%). MS (m/z): 406 (M+H).

20

**EXAMPLE 2**

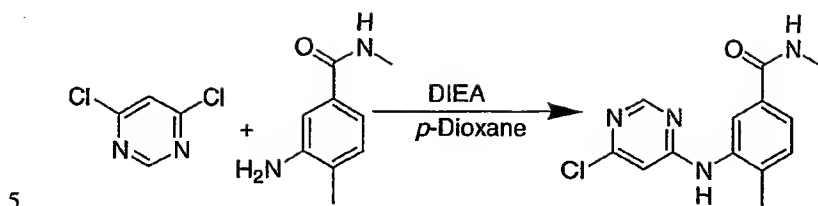
Synthesis of 3-{5-Bromo-6-[(2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide

25



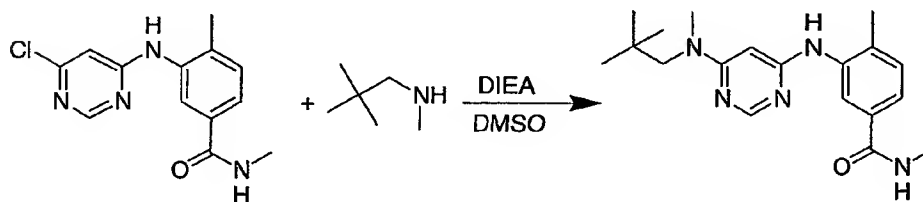
30

(a) 3-(6-Chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide



To a solution of 4,6-dichloropyrimidine (2.0 g, 13.4 mmol) in *p*-dioxane (50 mL), 3-amino-4,N-dimethyl-  
 10 benzamide (3.0 g, 18.3 mmol) and DIEA (2.3 mL) were added. The resulting mixture was heated to reflux for 4 days. The solvent was removed *in vacuo*, the residue was taken in water and ethyl acetate, and the ethyl acetate layer was separated and concentrated. The product was  
 15 purified by silica gel column chromatography using ethyl acetate:hexane (1:1) as eluent to afford the pale white solid product (1.6 g, yield 43%). MS (*m/z*): 277 (*M*+*H*).

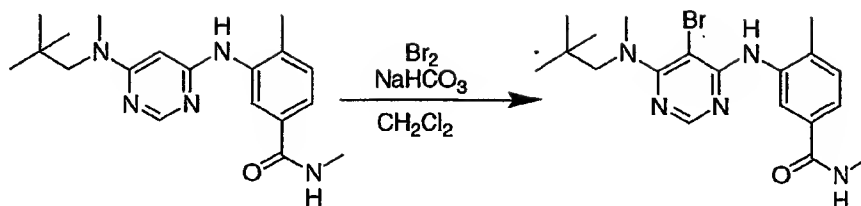
20 (b) Synthesis of 3-{6-[(2,2-Dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



To a solution of 3-(6-chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide (0.4 g, 1.44 mmol) in DMSO (3 mL), N-methylneopentylamine hydrochloride (0.4 g, 2.9 mmol) and DIEA (0.5 mL, 2.9 mmol) were added. The resulting  
 25 solution was heated at 110°C for 4 days. The product was purified by silica gel column chromatography using ethyl acetate as eluent to afford the product (0.46 g, yield 99  
 30 %). MS (*m/z*): 342 (*M*+*H*).

(c) Synthesis of 3-{5-Bromo-6-[(2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide

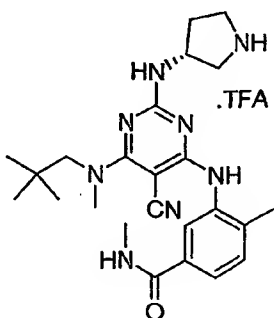
5



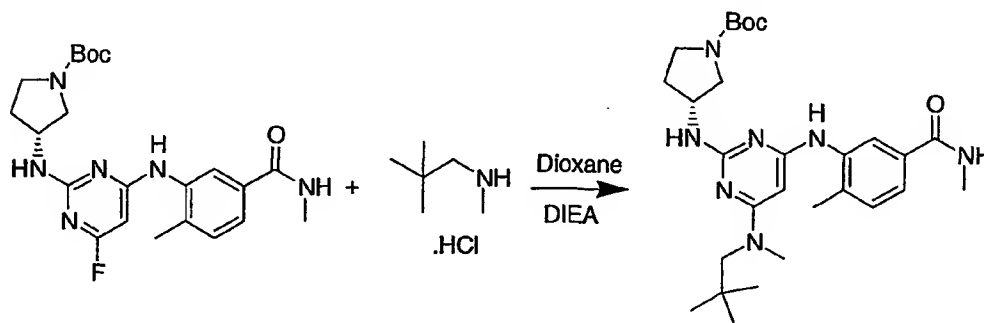
To a solution of 3-{6-[(2,2-dimethyl-propyl)-methyl-  
 10 amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (0.46  
 g, 1.34 mmol) in methylene chloride (10 mL), was added  
 sat. aq. sodium bicarbonate (2 mL) and bromine (0.07 mL,  
 1.37 mmol). The resulting mixture was stirred at room  
 temperature for 18 hours, and the reaction was then  
 15 diluted with water (20 mL). The organic layer was  
 separated and the aqueous layer was extracted with DCM  
 (10 mL). The combined organic layer was dried (sodium  
 sulfate), filtered and concentrated. The residue was  
 purified by silica gel column chromatography using 2%  
 20 methanol in DCM as eluent to afford the product (250 mg,  
 yield 44%). MS (m/z): 420 (M+H).

**EXAMPLE 74**

Synthesis of 3-(R)-[5-Cyano-6-[(2,2-dimethyl-propyl)-  
 25 methyl-amino]-2-(pyrrolidin-3-ylamino)-pyrimidin-4-  
ylamino]-4-N-dimethyl-benzamide

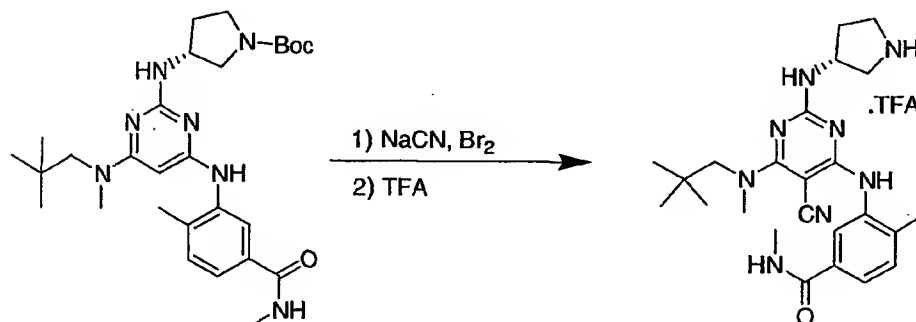


- 5     (a) 3-(R)-[4-[(2,2-Dimethyl-propyl)-methyl-amino]-6-(2-methyl-5-methylcarbamoyl-phenylamino)-pyrimidin-2-ylamino]-pyrrolidine-1-carboxylic acid tert-butyl ester



- 10     A mixture of 3-(R)-[4-fluoro-6-(2-methyl-5-methylcarbamoyl-phenylamino)-pyrimidin-2-ylamino]-pyrrolidine-1-carboxylic acid tert-butyl ester (0.36 g, 0.81 mmol), N-methyl-neopentylamine hydrochloride (411 mg, 3 mmol) and DIEA (0.4 mL) in 1,4-dioxane (0.5 mL) was
- 15     stirred at 90°C overnight. After removing the solvent under reduced pressure the desired product (81 mg) was purified by silica gel chromatography. C<sub>28</sub>H<sub>43</sub>N<sub>7</sub>O<sub>3</sub> MS m/e = 526 (M+H).

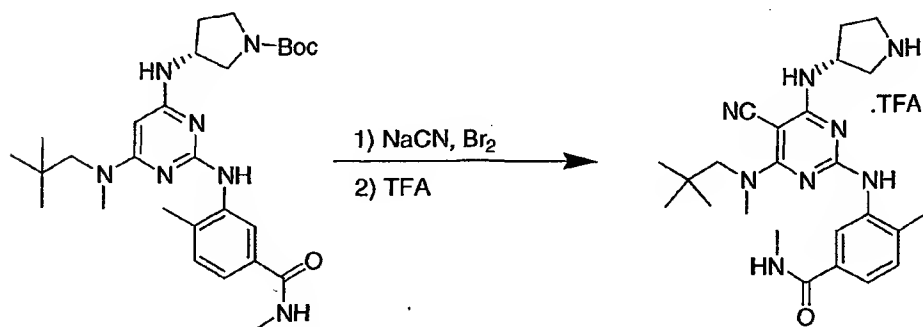
- 20     (b) Synthesis of 3-(R)-[5-Cyano-6-[(2,2-dimethyl-propyl)-methyl-amino]-2-(pyrrolidin-3-ylamino)-pyrimidin-4-



5 To a mixture of 3-(R)-[4-[(2,2-dimethyl-propyl)-methyl-  
amino]-6-(2-methyl-5-methylcarbamoyl-phenylamino)-  
pyrimidin-2-ylamino]-pyrrolidine-1-carboxylic acid tert-  
butyl ester (70 mg, 0.0001 mmol) and sodium cyanide  
(0.044 g, 0.89 mmol) in sat. aq. sodium bicarbonate (1  
10 mL) and methylene chloride (3 mL) at room temp was added  
bromine (0.045 mL, 0.87 mmol). The resulting mixture was  
stirred for 16 h at room temp, then diluted with water  
and extracted with methylene chloride (2 x 15 mL). The  
combined organic layer was dried (sodium sulfate),  
15 filtered and concentrated under reduced pressure. This  
product was then treated with a mixture of  
trifluoroacetic acid and methylene chloride (1:1 v/v, 1  
mL). The resulting solution was stirred at room temp for -  
2 h, then the solvent was removed under reduced pressure  
20 and the product was purified by HPLC.  $C_{24}H_{34}N_8O$  MS m/e =  
451 (M+H).

**EXAMPLE 75**

25 Synthesis of 3-(R)-[5-Cyano-4-[(2,2-dimethyl-propyl)-  
methyl-amino]-6-(pyrrolidin-3-ylamino)-pyrimidin-2-  
ylamino]-4-N-dimethyl-benzamide



30 To a mixture of 3-(R)-[6-[(2,2-dimethyl-propyl)-  
methyl-amino]-2-(2-methyl-5-methylcarbamoyl-phenylamino)-  
pyrimidin-4-ylamino]-pyrrolidine-1-carboxylic acid tert-

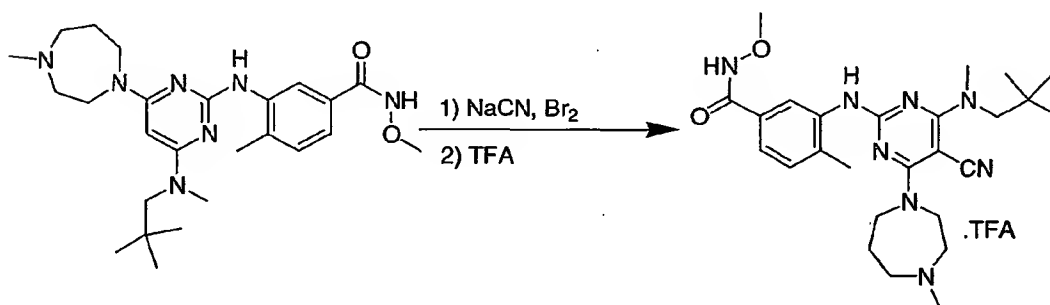


5 butyl ester (128 mg, 0.0002 mmol) and sodium cyanide  
 (0.044 g, 0.89 mmol) in sat. aq. sodium bicarbonate (1  
 mL) and methylene chloride (3 mL) was added bromine  
 (0.045 mL, 0.87 mmol). The resulting mixture was  
 continued stirring at room temp for 16 h, then diluted  
 10 with water and extracted with methylene chloride (2 x 15  
 mL). The combined organic layer was dried (sodium  
 sulfate), filtered and concentrated under reduced  
 pressure. This product was then treated with a mixture of  
 trifluoroacetic acid and methylene chloride (1:1 v/v, 1  
 15 mL). The resulting solution was stirred at room temp for  
 2 h. The solvent was removed under reduced pressure, and  
 the product was purified by HPLC.  $C_{24}H_{34}N_8O$  MS  $m/e = 451$   
 (M+H).

20

**EXAMPLE 62**

Synthesis of 3-[5-Cyano-4-[(2,2-dimethyl-propyl)-methyl-  
 amino]-6-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-2-  
 ylamino]-N-methoxy-4-methyl-benzamide



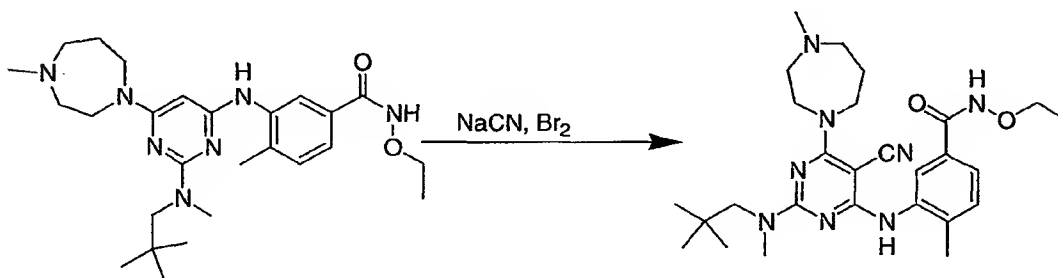
25

To a stirred mixture of 3-[4-[(2,2-dimethyl-propyl)-  
 methyl-amino]-6-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-  
 2-ylamino]-N-methoxy-4-methyl-benzamide (140 mg, 0.29  
 30 mmol) and sodium cyanide (0.044 g, 0.89 mmol) in sat. aq.  
 sodium bicarbonate (1 mL) and methylene chloride (3 mL)  
 was added bromine (0.045 mL, 0.87 mmol). The resulting

5 mixture was stirred for 16 h at room temp, then diluted with water and extracted with methylene chloride (2 x 15 mL). The combined organic layer was dried (sodium sulfate), filtered and concentrated under reduced pressure, and the product was purified by HPLC.  $C_{26}H_{38}N_8O_2$   
10 MS m/e = 495 (M+H). Deprotection was performed as described in Example 75.

#### EXAMPLE 61

Synthesis of 3-[5-Cyano-2-[(2,2-dimethyl-propyl)-methyl-  
15 amino]-6-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-4-ylamino]-N-ethoxy-4-methyl-benzamide

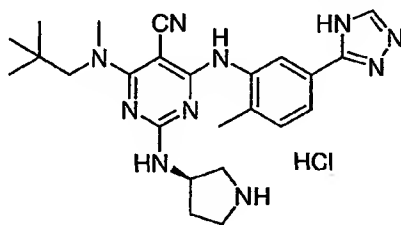


To a stirred mixture of 3-[2-[(2,2-dimethyl-propyl)-  
20 methyl-amino]-6-(4-methyl-[1,4]diazepan-1-yl)-pyrimidin-4-ylamino]-N-ethoxy-4-methyl-benzamide (50 mg, 0.1 mmol) and sodium cyanide (0.044 g, 0.89 mmol) in sat. aq. sodium bicarbonate (1 mL) and methylene chloride (3 mL) was added at room temp bromine (0.045 mL, 0.87 mmol). The  
25 resulting mixture was continued stirring for 16 h at room temp. The reaction mixture was diluted with water and extracted with methylene chloride (2 x 15 mL). The combined organic layer was dried (sodium sulfate), filtered and concentrated under reduced pressure, and the  
30 product was purified by HPLC.  $C_{27}H_{40}N_8O_2$  MS m/e = 509 (M+H).

5

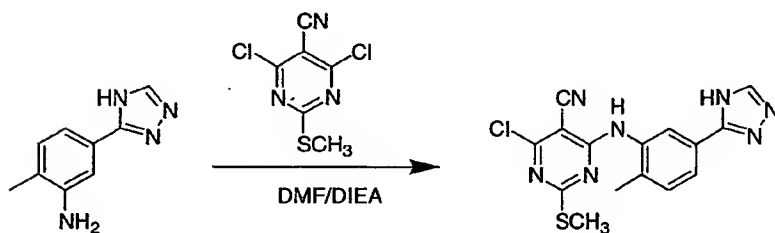
**EXAMPLE 43**

Synthesis of 4-[(2,2-Dimethyl-propyl)-methyl-amino]-6-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamino]-2-(pyrrolidin-3(R)-ylamino)-pyrimidine-5-carbonitrile



10

(a)



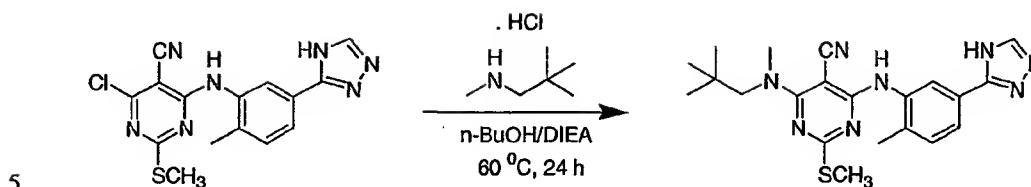
15

To a solution of 2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamine (174 mg, 1 mmol) in 4 mL of DMF was added 0.17 mL of diisopropylethylamine (1 mmol) and 4,6-dichloro-2-methylsulfanylpurine-5-carbonitrile (219 mg, 1 mmol). The resulting solution was stirred at room temperature overnight, then partitioned between ethyl acetate and water. The organic layer was washed with water, brine and dried over  $\text{MgSO}_4$ . Removal of volatiles in *vacuo* and purification by flash chromatography gave 78 mg of the product (Yield: 22%). MS (m/z) calcd for  $\text{C}_{15}\text{H}_{12}\text{ClN}_7\text{S}$  (MH<sup>+</sup>), 358.1, found, 358.3.

20

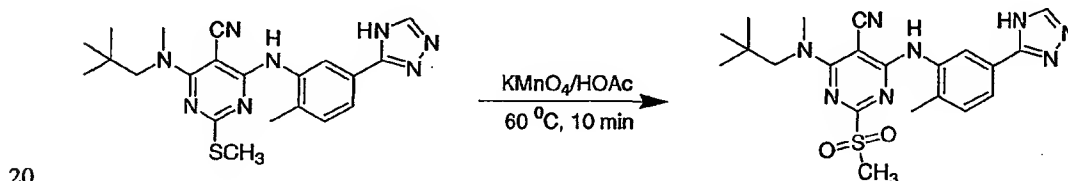
25

(b)



To a solution of 4-chloro-2-methylsulfanylmethyl-6-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamino]-pyrimidine-5-carbonitrile (71 mg, 0.2 mmol) in 2 mL of n-BuOH was added 137 mg of N-(2,2-dimethylpropyl)methylamine HCl salt (1 mmol) and 0.17 mL of diisopropylethylamine (1 mmol) and the resulting solution was stirred at 60°C for 24 h. Removal of volatiles in vacuo and purification by flash chromatography gave 68 mg of the product (Yield: 81%). MS (m/z) calcd for C<sub>21</sub>H<sub>26</sub>N<sub>8</sub>S (MH<sup>+</sup>), 423.2, found, 423.3.

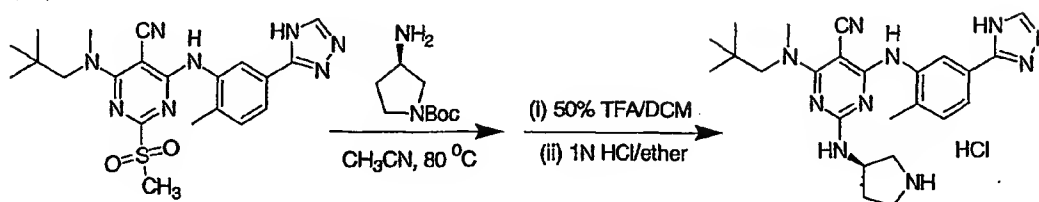
(c)



To a solution of 4-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanylmethyl-6-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamino]-pyrimidine-5-carbonitrile (76 mg, 0.18 mmol) in 3 mL of acetic acid was added 0.5 mL water followed by 50 mg of potassium permanganate (0.36 mmol). This solution was stirred at 60°C for 10 minutes, then diluted with water and extracted with ethyl acetate. The organic layer was washed with water, brine and dried over MgSO<sub>4</sub>. Removal of volatiles in vacuo gave 58 mg of the crude product which was used in the next step without

5 further purification (Yield: 71%). MS (m/z) calcd for  $C_{21}H_{26}N_8O_2S$  (MH<sup>+</sup>), 455.2, found, 455.3.

(d)



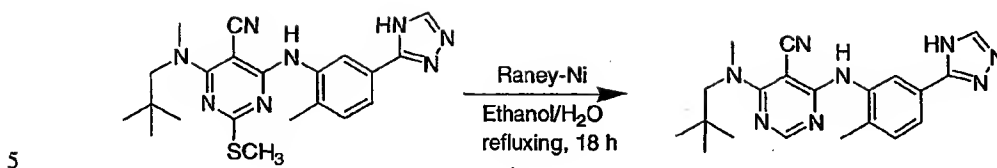
10

A solution of 4-[(2,2-dimethyl-propyl)-methyl-amino]-2-methanesulfonyl-6-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamino]-pyrimidine-5-carbonitrile (10 mg, 0.022 mmol) and 1-tert-butoxycarbonyl-3(R)-amino-pyrrolidine (0.08 g, 0.4 mmol) in 2 mL of acetonitrile was heated with stirring at 80 °C for 18 h. Volatiles were removed in vacuo and the product was purified by flash chromatography.

20 This purified product was then dissolved in 3 mL of a solution of 50% TFA in  $CH_2Cl_2$  (v/v) and stirred at room temp for 30 min. Removal of volatiles in vacuo and purification via prep. HPLC gave the product as TFA salt. The purified product was then dissolved in 1N HCl (g) in diethyl ether and evaporated to give 0.8 mg of the final product. (Yield: 8%). MS (m/z) calcd for  $C_{24}H_{32}N_{10}$  (MH<sup>+</sup>), 461.3, found, 461.4.

#### EXAMPLE 17

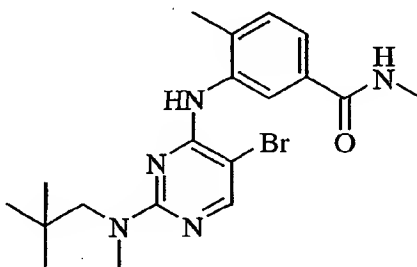
30 Synthesis of 4-[(2,2-Dimethyl-propyl)-methyl-amino]-6-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamino]-pyrimidine-5-carbonitrile



To a solution of 4-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-6-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamino]-pyrimidine-5-carbonitrile (60 mg, 0.142 mmol) in 3 mL of 50% ethanol/water (v/v) was added 0.4 mL of 50% Raney-Ni in water solution. The solution was refluxed under argon for 18 hours. The solution was evaporated under vacuum. The resulting residue was purified by flash chromatography to afford 5.6 mg of the final product (Yield: 10%). MS (m/z) calcd for C<sub>20</sub>H<sub>24</sub>N<sub>8</sub> (MH<sup>+</sup>), 377.2, found, 377.4.

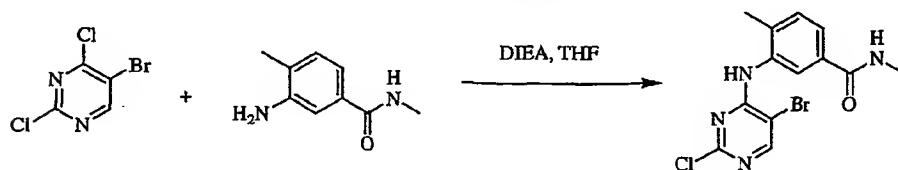
#### EXAMPLE 80

20 Synthesis of 3-{5-Bromo-2-[2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



25

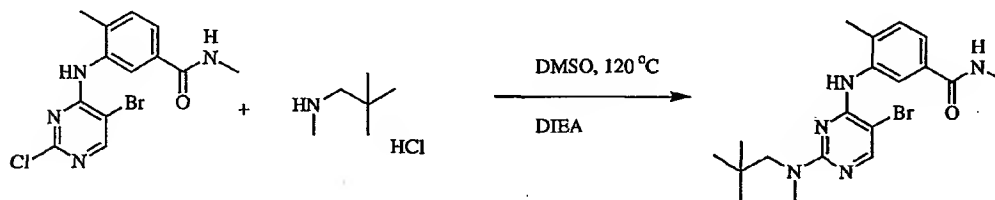
(a) 3-(5-Bromo-2-chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide



5 To a solution of 0.38 mL of 5-Bromo-2,4-dichlororor-  
pyrimidine (70 mg; 3.1 mmol) in 5 mL of THF at 0°C is  
added dropwise a solution of 0.644 mL of *N,N*-  
diisopropylethylamine (478 mg; 3.7 mmol) and of 506 mg  
of 3-Amino-4,*N*-dimethyl-benzamide ((3.1 mmol) in 2 mL of  
10 THF. This solution is continued stirring at 0°C for 1h,  
then at 25°C for 30 min. After removal of volatiles in  
vacuo the product was purified via silica gel  
chromatography (20% ethyl acetate in hexanes) to yield  
304 mg of a white powder (0.85 mmol; 25 % yield). MS  
15 (m/z): 355 (M+H).

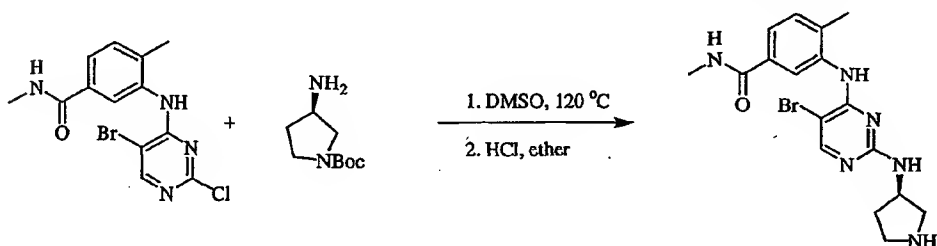
(b) Synthesis of 3-{5-Bromo-2-[2,2-dimethyl-propyl)-  
methyl-amino]-pyrimidin-4-ylamino}-4,*N*-dimethyl-benzamide

20



A mixture of 51 mg of 3-(5-Bromo-2-chloro-pyrimidin-  
4-ylamino)-4,*N*-dimethyl-benzamide (0.143 mmol), 59 mg of  
25 (2,2-dimethylpropyl)-methylamine, hydrochloride (0.430  
mmol) and 0.112 mL of *N,N*-diisopropylethylamine (83 mg;  
0.645 mmol) is heated to 120 °C for 18 h, then allowed to  
cool to r.t.. 5 mL of ethyl acetate are added and the  
organic layer is washed with brine (1x5mL). The aqueous  
30 layer is extracted with ethyl acetate (3x5mL) and the  
combined organic layers are dried (MgSO<sub>4</sub>). After removal  
of volatiles in vacuo the product was purified via silica  
gel chromatography (20% ethyl acetate in hexanes) to  
yield 41 mg of an colorless oil (0.097 mmol; yield: 68%).  
35 MS (m/z): 420 (M+H).

5

**EXAMPLE 4**Synthesis of 3-[5-Bromo-2-(pyrrolidin-3(R)-(ylamino))-pyrimidin-4-ylamino]-4,N-dimethyl-benzamide

10

A solution of 22 mg of 3-(5-bromo-2-chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide (0.06 mmol) and 46 mg of 3-amino-pyrrolidine-1-carboxylic acid tert.-butyl ester (0.247 mmol) is heated at 120 °C in 0.3 mL DMSO for 3 d. After addition of 5 mL of ethyl acetate at r.t. the organic layer is washed with a sat. solution of NaHCO<sub>3</sub> in water (3x4 mL). The organic layer is dried (MgSO<sub>4</sub>), volatiles are removed *in vacuo* and the product is purified via prep. HPLC. (Yield: 5.7 mg; 0.013 mmol; 22 %). MS (m/z): 444 (M<sup>+</sup>); 455 (M+Na).

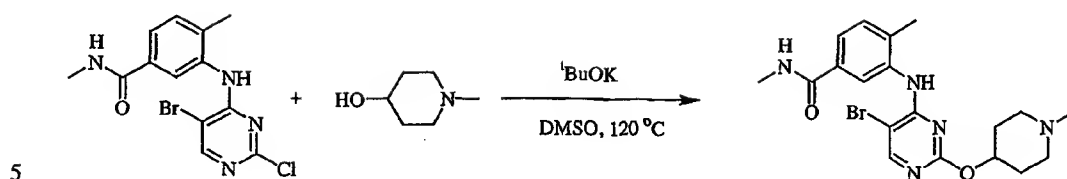
The purified product is dissolved in 1 mL of MeOH and 3 mL of a 1N solution of HCl in diethyl ether is added. The resulting solution is stirred at r.t for 30 min, then volatiles are removed *in vacuo* and the product is purified via prep. HPLC. (Yield: 4.3 mg; 0.0002 mmol; 0.4 %). MS (m/z): 405 (M+H).

30

**EXAMPLE 3**Synthesis of 3-[Bromo-2-(1-methyl-piperidin-4-yloxy)-pyrimidin-4-ylamino]4,N-dimethylbenzamide

35



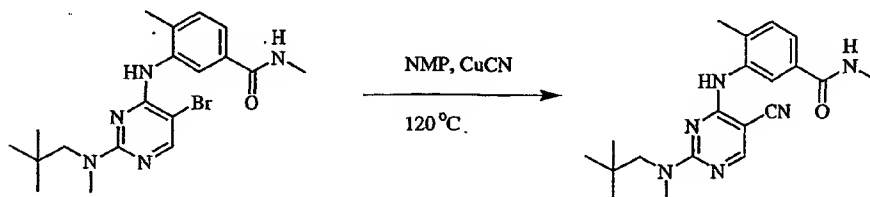


To a portion of 576 mg of 1-methylpiperidine-4-ol (576 mg; 5 mmol) is added 616 mg of potassium *tert.*-butoxide (5.5 mmol) followed by 4.0 mL of DMSO. After stirring this mixture at r.t. for 1 h a portion of 1.0 mL of this mixture is added at r.t. to 21 mg of 3-(5-Bromo-2-chloro-pyrimidin-4-ylamino)-4,N-dimethyl-benzamide (0.06 mmol). The resulting mixture is heated at  $120^\circ\text{C}$  for 18 h and then allowed to cool to r.t.. A portion of 5 mL of ethyl acetate is added and the resulting solution is washed with a sat. solution of  $\text{NaHCO}_3$  in water (3x4 mL). The organic layer is dried ( $\text{MgSO}_4$ ), volatiles are removed *in vacuo* and the product is purified via prep. HPLC. (Yield: 5.7 mg; 0.013 mmol; 22 %). MS ( $m/z$ ): 444 ( $M^+$ ); 455 ( $M+\text{Na}$ ).

10  
15  
20

#### EXAMPLE 53

25 Synthesis of 3-{5-Cyano-2-[2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



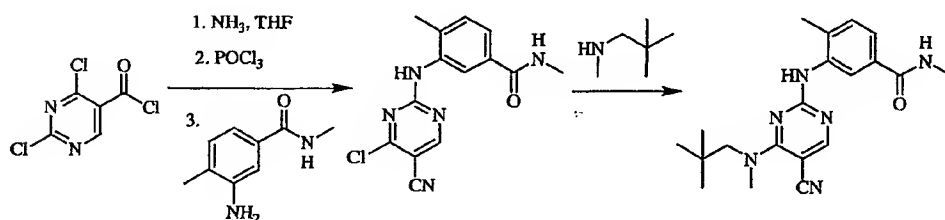
30 A mixture of 15 mg of 3-{5-Bromo-2-[2,2-dimethyl-propyl)-methyl-amino]-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (0.036 mmol) and 100 mg of CuCN (1.12 mmol) in 1.0 mL of 1-methyl-2-pyrrolidinone is heated to  $140^\circ\text{C}$  for 18 h. The mixture was allowed to cool to r.t. and

5 2.0 mL of MeOH were added. After removing the precipitate by filtration volatiles were evaporated and the product was purified by prep. HPCL. Yield: 1.7 mg (0.005 mmol; 13 %). MS (m/z): 367 (M+H).

10

**EXAMPLE 1**

Synthesis of 3-{5-cyano-4-[-(2,2-dimethyl)-(-propyl)-methyl-amino]-pyrimidin-2-ylamino}-4,N-dimethyl-benzamide



15

To a solution of 1.0 g of 2,4-dichloropyrimidine-5-carbonyl chloride (4.73 mmol) in 5 ml of THF at 0°C is added dropwise a 0.5 M solution of  $\text{NH}_3$  in 1,4-dioxane. The progress of the amide formation is followed via HPLC and the solution of  $\text{NH}_3$  in 1,4-dioxane is added until all of the acid chloride is consumed. Then volatiles are removed *in vacuo* to yield a white solid.

To the crude product from above is added at r.t. 25 mL of  $\text{POCl}_3$  and the resulting mixture is heated to 100°C for 4 h. Volatiles are removed *in vacuo*, the crude product is absorbed on silica gel and washed off with 20% ethyl acetate in hexane to give a white solid.

To 20 mg of the product so obtained in 0.5 mL of THF is added at r.t. 0.022 mL of *N,N*-diisopropylethylamine (16.3mg; 0.126 mmol) followed by 21 mg of 3-amino-4,*N*-dimethylbenzamide (0.126 mmol). The mixture is stirred

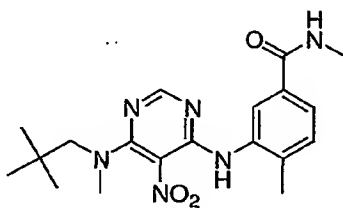
30

5 at r.t. for 2h, then 0.5 mL of THF are added followed by  
32 mg of (2,2-dimethyl-propyl)-methyl-amine,  
hydrochloride (0.232 mmol) and 0.044 mL of *N,N*-  
diisopropylethylamine (32.6 mg; 0.252mmol). The  
resulting mixture is heated at 60°C for 18 h. Volatiles  
10 are removed *in vacuo* and the crude mixture containing two  
separable regioisomers is purified via reversed phase  
prep. HPLC. (Yield: 3.9 mg; 0.011 mmol; 8%). MS (m/z):  
367 (M+H).

15

**EXAMPLE 56**

Synthesis of 3-{6-[(2,2-Dimethyl-propyl)-methyl-amino]-5-  
nitro-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide



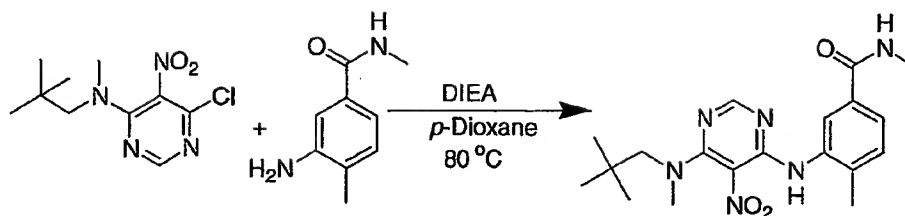
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(a) (6-Chloro-5-nitro-pyrimidin-4-yl)-(2,2-dimethyl-  
propyl)-methyl-amine

25 4,6-Dichloro-5-nitro-pyrimidine (0.20 g, 1.0 mmol),  
N-methyl-neopentylamine hydrochloride (0.14 g) and DIEA  
(0.2 mL) were stirred in acetone (5 mL) at 0°C for 4  
hours. The solvent was removed *in vacuo* and the crude  
product was used for the next reaction without  
30 purification.

(b) Synthesis of 3-{6-[(2,2-Dimethyl-propyl)-methyl-  
amino]-5-nitro-pyrimidin-4-ylamino}-4,N-dimethyl-  
benzamide

35



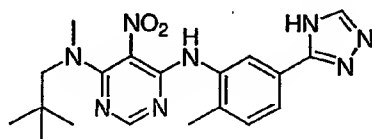
5

(6-Chloro-5-nitro-pyrimidin-4-yl)-(2,2-dimethyl-propyl)-methyl-amine (1.0 mmol) was dissolved in *p*-dioxane (2 mL), and 3-amino-4,N-dimethyl-benzamide (0.2 g, 1.2 mmol) and DIEA (0.3 mL) were added. The resulting mixture was heated to 80°C for overnight. The product (0.31 g, yield 80%) was purified by column silica gel chromatography. MS (*m/z*): 387 (*M*+*H*).

15

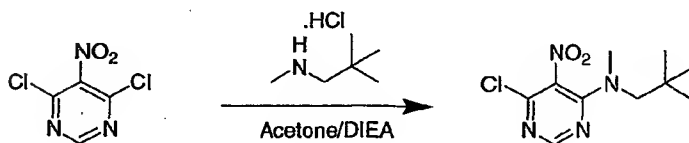
**EXAMPLE 26**

Synthesis of *N*-(2,2-Dimethyl-propyl)-*N*-methyl-*N'*-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)-phenyl]-5-nitro-pyrimidine-4,6-diamine



20

(a)



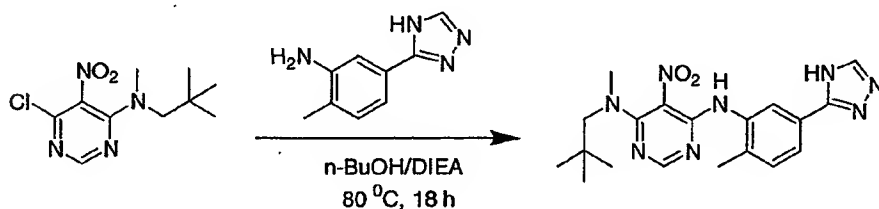
25

4,6-Dichloro-5-nitro-pyrimidine (193 mg, 1 mmol) was dissolved in 4 mL acetone at 0°C. To the solution was added *N*-(2,2-dimethylpropyl)methyl amine HCl salt (137 mg, 1 mmol) and diisopropylethylamine (0.17 mL, 1 mmol). The solution was stirred at 0°C for 10 minutes, then room

30

5 temperature for 3 hours, and evaporated *in vacuo*. The crude product was purified by flash chromatography to afford 180 mg of the product (Yield: 69%). MS (m/z) calcd for  $C_{10}H_{15}ClN_4O_2$  (MH<sup>+</sup>), 259.1, found, 259.3.

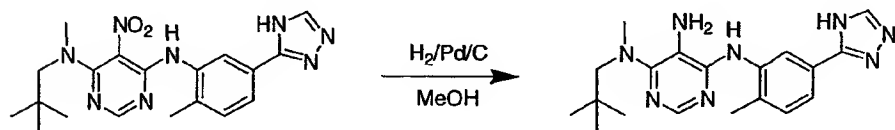
10 (b)



A solution of (6-Chloro-5-nitro-pyrimidin-4-yl)-(2,2-dimethyl-propyl)-methyl-amine (185 mg, 0.72 mmol), diisopropylethylamine (0.13 mL, 0.72 mmol) and 2-Methyl-5-(4H-[1,2,4]triazol-3-yl)-phenylamine (126 mg, 0.72 mmol) in 3 mL of n-BuOH was heated with stirring at 80 °C for 18 h. The solvent was then evaporated *in vacuo* and the crude product was purified by flash chromatography to afford 87 mg of the product (30%). MS (m/z) calcd for  $C_{19}H_{24}N_8O_2$  (MH<sup>+</sup>), 397.2, found, 397.3.

#### EXAMPLE 28

Synthesis of N-(2,2-Dimethyl-propyl)-N-methyl-N'-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)phenyl]-pyrimidine-4,5,6-triamine

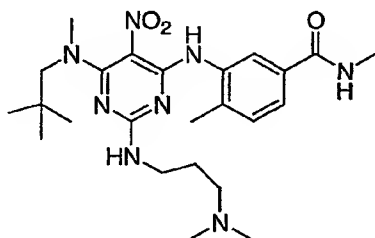


30 To a solution of N-(2,2-dimethyl-propyl)-N-methyl-N'-[2-methyl-5-(4H-[1,2,4]triazol-3-yl)phenyl]-5-nitro-

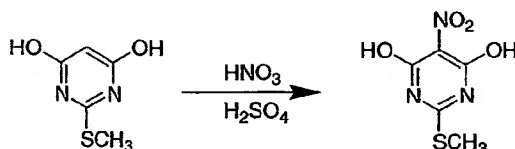
5 pyrimidine-4,6-diamine (20 mg, 0.05 mmol) in 5 mL of methanol was added a catalytic amount of 10% Pd/C. The vessel was placed under a hydrogen atmosphere of 20 psi for 1 h at room temperature. The solution was filtered, and the filtrate was evaporated under vacuum to afford  
10 4.6 mg of the product (Yield: 25%). MS (m/z) calcd for  $C_{19}H_{26}N_8$  (MH<sup>+</sup>), 367.2, found, 367.4.

### EXAMPLE 12

Synthesis of 3-{2-(3-Dimethylamino-propylamino)-6-[(2,2-  
15 dimethyl-propyl)-methyl-amino]-5-nitro-pyrimidin-4-  
ylamino}-4,N-dimethyl-benzamide



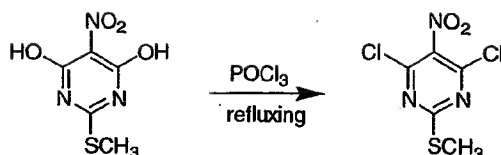
20 (a)



2-Methylsulfanylpurine-4,6-diol (1.58 g, 10  
mmol) was dissolved in 10 mL of con.  $H_2SO_4$  at 0°C. To the  
25 solution was added 0.84 mL of nitric acid drop-wise. The  
solution was stirred at 0°C for 30 minutes, then room  
temperature for 2 h. The solution was poured into ice  
water. The yellowish solid precipitated out of the  
solution was collected, washed with cold water and dried  
30 to afford 400 mg of the product (Yield: 20%).

5

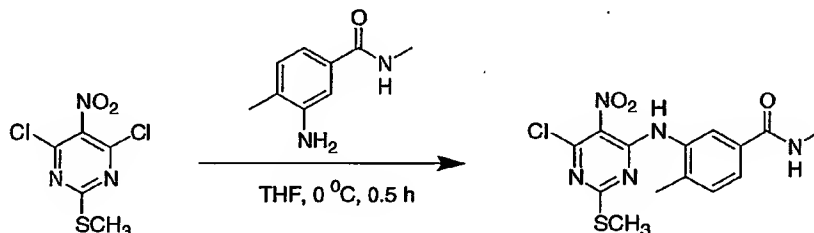
(b)



2-Methylsulfany-5-nitro-pyrimidine-4,6-diol (203  
 10 mg, 1 mmol) was dissolved in 4 mL of phosphorus  
 oxychloride. The solution was refluxed at 120°C for two  
 hours. The solution was evaporated under vacuum. The  
 oily residue was purified by flash chromatography to  
 afford 80 mg of the product (Yield: 35%).

15

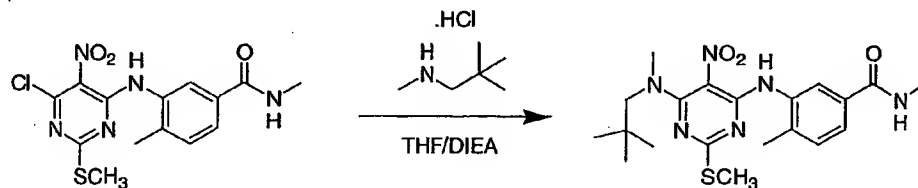
(c)



4,6-Dichloro-2-methylsulfany-5-nitro-pyrimidine (30  
 20 mg, 0.13 mmol) and 3-amino-4,N-dimethylbenzamide (22 mg,  
 0.13 mmol) were dissolved in 2 mL of THF. The solution  
 was stirred at 0°C for 30 minutes, and evaporated under  
 vacuum. The product thus obtained was directly used for  
 the next reaction without purification.

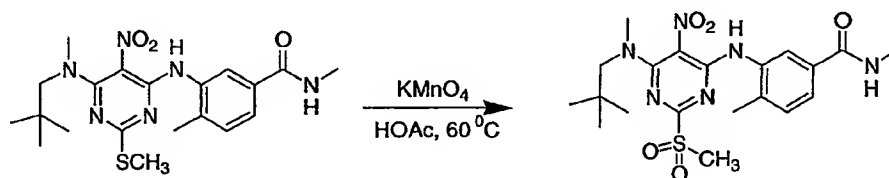
25

(d)



5 The intermediate so obtained was dissolved in 2 mL of THF. To the solution was added N-(2,2-dimethylpropyl)methyl amine HCl salt (36 mg, 0.26 mmol) and diisopropylethylamine (0.05 mL, 0.26 mmol). The solution was stirred at room temperature for 1 h, and  
 10 evaporated under vacuum. The residue was purified by flash chromatography to afford 5.5 mg of the product (Yield: 10%, two steps). MS (m/z) calcd for  $C_{20}H_{28}N_6O_3S$  (MH<sup>+</sup>), 433.2, found, 433.2.

15 (e)

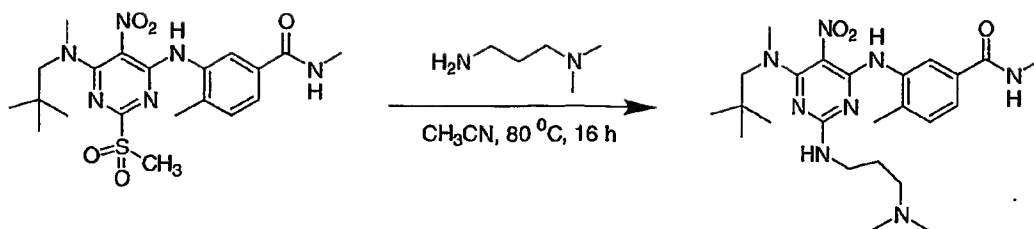


3-{6-[(2,2-dimethyl-propyl)-methyl-amino]-2-methylsulfanyl-5-nitro-pyrimidin-4-ylamino}-4,N-dimethyl-  
 20 benzamide (24 mg, 0.06 mmol) was dissolved in 1 mL acetic acid. To the solution was added two drops of water and potassium permanganate (18 mg, 0.12 mmol). The solution was stirred at 60°C for 10 minutes. The solution was diluted with water and extracted with ethyl acetate. The  
 25 organic layer was washed with water, brine, dried over  $MgSO_4$ , and evaporated under vacuum. The residue was further purified by flash chromatography to afford 4.2 mg of the product (Yield: 15%). MS (m/z) calcd for  $C_{20}H_{28}N_6O_5S$  (MH<sup>+</sup>), 465.2, found, 465.2.

30

(f)





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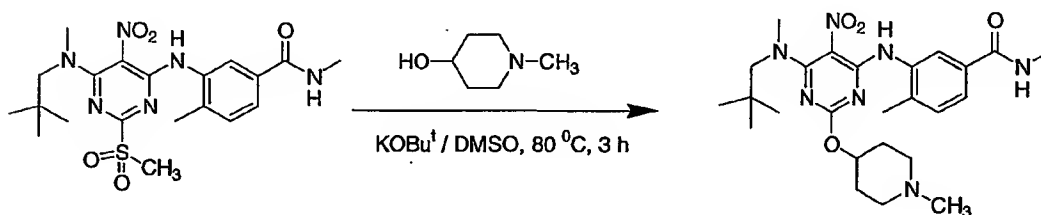
A solution of 3-{6-[(2,2-Dimethyl-propyl)-methyl-amino]-2-methanesulfonyl-5-nitro-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (4.2 mg, 0.01 mmol) and 3-(Dimethylamino)propylamine (0.2 mL) in 2 mL of acetonitrile was heated with stirring at 80 °C for 16 h. The solvent was then evaporated under vacuum and the crude product was purified by flash chromatography to afford 2.8 mg of the product (Yield: 64%). MS (m/z) calcd for C<sub>24</sub>H<sub>38</sub>N<sub>8</sub>O<sub>3</sub> (MH<sup>+</sup>), 487.3; found, 487.3.

15

**EXAMPLE 5**

Synthesis of 3-[6-[(2,2-Dimethyl-propyl)-methyl-amino]-2-(1-methyl-piperidin-4-yloxy)-5-nitro-pyrimidin-4-ylamino]-4,N-dimethyl-benzamide

20



1-Methyl-piperidin-4-ol (56 mg, 0.5 mmol) was dissolved in 2 mL of DMSO. To the solution was added potassium *tert*-butoxide (56 mg, 0.5 mmol). The solution was stirred at room temperature for 1 h. The solution was then added to a solution of 3-{6-[(2,2-Dimethyl-propyl)-methyl-amino]-2-methanesulfonyl-5-nitro-pyrimidin-4-ylamino}-4,N-dimethyl-benzamide (4 mg, 0.01

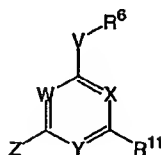
30

5 mmol) in 0.5 mL of DMSO. The solution was stirred at 80  
°C for 3 h, and extracted with ethyl acetate and water.  
The organic layer was washed with water, brine, dried  
over MgSO<sub>4</sub>, and evaporated under vacuum. The residue was  
purified by semi-preparative hplc column to afford 0.7 mg  
10 of the product (Yield: 16%). MS (m/z) calcd for C<sub>25</sub>H<sub>37</sub>N<sub>7</sub>O<sub>4</sub>  
(MH<sup>+</sup>), 500.2, found, 500.1.

15        Although the present invention has been described in  
some detail by way of illustration and example, for  
purposes of clarity and understanding, it will be  
apparent that certain changes and modifications may be  
practiced within the scope of the appended claims.

5 WHAT IS CLAIMED IS:

1. A compound of Formula (I),



(I)

including isomers, enantiomers, diastereomers, tautomers,  
15 pharmaceutically acceptable salts, prodrugs and solvates  
thereof,

wherein:

one or two of W, Y and X are =N-;

one of W, Y and X is selected from =C-CN, =C-F, =C-  
20 NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;

the remaining W, Y or X is =CH-;

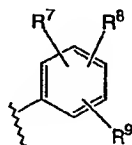
V is -NR<sup>5</sup>-;

Z is halogen or -N(R<sup>1</sup>)(R<sup>2</sup>);

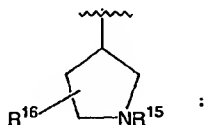
R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected  
25 from hydrogen, alkyl, substituted alkyl, aryl,  
substituted aryl, cycloalkyl, substituted  
cycloalkyl, heterocyclyl or substituted  
heterocyclyl;

R<sup>5</sup> is hydrogen or alkyl;

30 R<sup>6</sup> is



- 5  $R^7$  is hydrogen, alkyl, substituted alkyl, alkoxy, or halogen;  
 $R^8$  is hydrogen, alkyl, alkyloxy or cyano;  
 $R^9$  is  $-C(O)R^{10}$  or unsubstituted or substituted heterocyclyl;  
 10  $R^{10}$  is  $-N(R^{31})(R^{32})$ ;  
 $R^{31}$  and  $R^{32}$  are the same or different and are selected from hydrogen, alkyl, substituted alkyl, alkoxy, aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl or substituted heterocyclyl;  
 15  $R^{11}$  is hydrogen, halogen,  $O-R^{35}$  or  $-N(R^{12})(R^{13})$ ;  
 $R^{12}$  is hydrogen, alkyl, or substituted alkyl;  
 $R^{13}$  is  $-(CH_2)_mR^{14}$ ;  
 $-N(R^{12})(R^{13})$  taken together may form a heterocyclyl or substituted heterocyclyl;  
 20  $m$  is 0, 1, 2 or 3;  
 $R^{14}$  is hydrogen, alkyl, substituted alkyl,  $-C(O)N(R^{31})(R^{32})$ ,  $-N(R^{33})C(O)R^{34}$ , aryl, substituted aryl, cycloalkyl, substituted cycloalkyl, heterocyclyl, substituted heterocyclyl, heteroaryl, substituted heteroaryl or

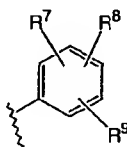


- $R^{15}$  is hydrogen, alkyl or substituted alkyl;  
 $R^{16}$  is hydrogen or alkyl; or  
 30  $R^{33}$  is hydrogen, alkyl, or substituted alkyl;  
 $R^{34}$  is alkyl, substituted alkyl, aryl or substituted aryl;  
 $R^{35}$  is hydrogen or  $-(\text{lower alkyl})-R^{36}$ ;  
 $R^{36}$  is  $N(R^{37})(R^{38})$ ;  
 35  $R^{37}$  is hydrogen, alkyl, or substituted alkyl;

5  $R^{38}$  is -(substituted alkyl)- $R^{14}$ ; and  
 $N(R^{37})(R^{38})$  taken together may form a heterocyclyl or  
substituted heterocyclyl.

2. A compound of Claim 1, including isomers,  
10 enantiomers, diastereomers, tautomers, pharmaceutically  
acceptable salts, prodrugs and solvates thereof,  
wherein:

one or two of W, Y and X are =N-;  
one of W, Y and X is selected from =C-CN, =C-F, =C-  
15 NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub> and =C-Cl;  
the remaining W, Y or X is =CH-;  
V is -NH-;  
Z is -N(R<sup>1</sup>)(R<sup>2</sup>);  
R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected  
20 from hydrogen, alkyl or substituted alkyl wherein alkyl  
is of 1 to 8 carbons;  
R<sup>6</sup> is

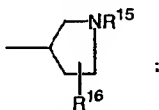


25 R<sup>7</sup> is hydrogen, alkyl of 1 to 4 carbons, alkoxy of 1  
to 4 carbons, or halogen;  
R<sup>8</sup> is hydrogen;  
R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted  
heterocyclyl;  
30 R<sup>10</sup> is -NH<sub>2</sub> or unsubstituted or substituted -NH-  
alkyl, -NH-alkoxy, -NH-heterocyclyl, -NH-phenyl, or -NH-  
CH<sub>2</sub>-phenyl wherein alkyl and alkoxy are of 1 to 6 carbons;  
R<sup>11</sup> is hydrogen, halogen, O-R<sup>35</sup> or -N(R<sup>12</sup>)(R<sup>13</sup>),  
wherein N(R<sup>12</sup>)(R<sup>13</sup>) taken together may form a monocyclic

5 heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms or wherein

$R^{12}$  is hydrogen;

$R^{13}$  is alkyl of 1 to 4 carbons or



10

$R^{15}$  and  $R^{16}$  are independently selected from hydrogen and methyl;

$R^{35}$  is hydrogen or  $-(\text{lower alkyl})-R^{36}$ ;

$R^{36}$  is  $N(R^{37})(R^{38})$ ;

15  $R^{37}$  is hydrogen, alkyl, or substituted alkyl;

$R^{38}$  is  $-(\text{substituted alkyl})-R^{14}$ ; and

$N(R^{37})(R^{38})$  taken together may form a heterocyclyl or substituted heterocyclyl.

20 3. A compound of Claim 2, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof, wherein:

one or two of W, Y and X are  $=N-$ ;

25 one of W, Y and X is selected from  $=C-CN$ ,  $=C-F$ ,  $=C-NO_2$ ,  $=C-Br$ ,  $=C-NH_2$ ,  $=C-NHC(O)CH_3$  and  $=C-Cl$ ;

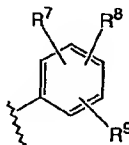
the remaining W, Y or X is  $=CH-$ ;

V is  $-NH-$ ;

Z is  $-N(R^1)(R^2)$ ;

30  $R^1$  and  $R^2$  are the same or different and are selected from hydrogen or alkyl of 1 to 8 carbons;

$R^6$  is



5

$R^7$  is hydrogen, methyl, methoxy, Cl, Br, or F;

$R^8$  is hydrogen;

$R^9$  is  $-C(O)R^{10}$  or unsubstituted or substituted heterocyclyl;

10  $R^{10}$  is  $-NH_2$ , or unsubstituted or substituted  $-NH$ -alkyl,  $-NH$ -alkoxy,  $-NH$ -phenyl, or  $-NH-CH_2$ -phenyl wherein alkyl and alkoxy are of 1 to 6 carbons; and

$R^{11}$  is hydrogen, halogen,  $O-R^{35}$  or  $-N(R^{12})(R^{13})$ ,  
 wherein  $N(R^{12})(R^{13})$  taken together form a monocyclic  
 15 heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms.

4. A compound of Claim 3, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically  
 20 acceptable salts, prodrugs and solvates thereof, wherein:

one of W, Y and X is  $=N-$ ;

one of W, Y and X is selected from  $=C-CN$ ,  $=C-F$ ,  $=C-NO_2$ ,  $=C-Br$ ,  $=C-NH_2$ ,  $=C-NHC(O)CH_3$  and  $=C-Cl$ ;

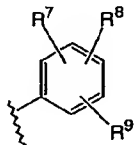
25 the remaining W, Y or X is  $=CH-$ ;

V is  $-NH-$ ;

Z is  $-N(R^1)(R^2)$ ;

$R^1$  and  $R^2$  are the same or different and are selected from hydrogen or alkyl of 1 to 8 carbons;

30  $R^6$  is



$R^7$  is hydrogen, methyl, methoxy, Cl, Br, or F;

$R^8$  is hydrogen;

5         $R^9$  is  $-C(O)R^{10}$  or unsubstituted or substituted heterocyclyl;

$R^{10}$  is  $-NH_2$ , or unsubstituted or substituted  $-NH$ -alkyl,  $-NH$ -alkoxy,  $-NH$ -phenyl, or  $-NH-CH_2$ -phenyl wherein alkyl and alkoxy are of 1 to 6 carbons;

10         $R^{11}$  is hydrogen, halogen,  $-O-R^{35}$  or  $-N(R^{12})(R^{13})$ , wherein  $N(R^{12})(R^{13})$  taken together form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms; and

$R^{15}$  and  $R^{16}$  are independently selected from hydrogen  
15        and methyl.

         5. A compound of Claim 4, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof,  
20        wherein:

$R^{10}$  is  $-NH_2$ , unsubstituted or substituted  $-NH-CH_3$ ,  $-NH-C_2H_5$ ,  $-NH-OCH_3$ , or  $-NH-OC_2H_5$ .

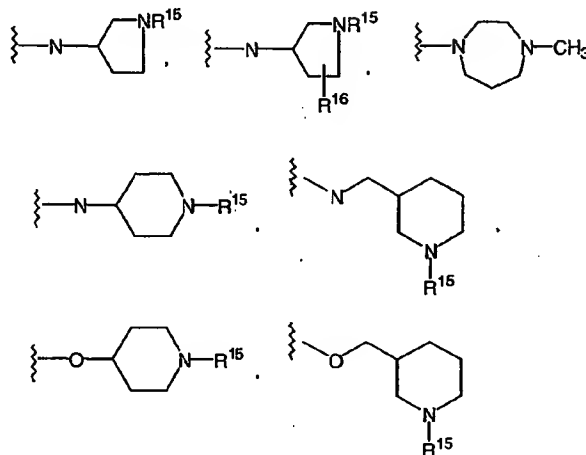
25        6. A compound of Claim 4, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof, wherein:

30         $R^9$  is unsubstituted or substituted triazole, thiazole, oxadiazole or imidazole.

         7. A compound of Claim 5, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically  
35        acceptable salts, prodrugs and solvates thereof, wherein:

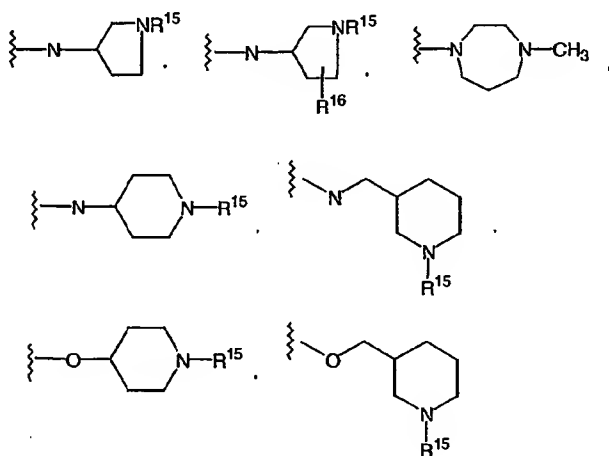


5  $R^{11}$  is hydrogen, halogen, -O-(substituted alkyl),  
 -NH-(substituted alkyl) or



8. A compound of Claim 6, including isomers,  
 enantiomers, diastereomers, tautomers, pharmaceutically  
 10 acceptable salts, prodrugs and solvates thereof,  
 wherein:

$R^{11}$  is hydrogen, halogen, -O-(substituted alkyl),  
 -NH-(substituted alkyl) or



5           9. A compound of Claim 3, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof, wherein:

two of W, Y and X are =N-;

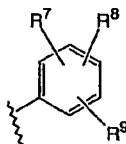
10           the remaining W, Y or X is selected from =C-CN, =C-F, =C-NO<sub>2</sub>, =C-Br, =C-NH<sub>2</sub>, =C-NHC(O)CH<sub>3</sub>, and =C-Cl;

V is -NH-;

Z is -N(R<sup>1</sup>)(R<sup>2</sup>);

R<sup>1</sup> and R<sup>2</sup> are the same or different and are selected  
15 from hydrogen or alkyl of 1 to 8 carbons;

R<sup>6</sup> is



R<sup>7</sup> is hydrogen, methyl, methoxy, Cl, Br, or F;

20           R<sup>8</sup> is hydrogen;

R<sup>9</sup> is -C(O)R<sup>10</sup> or unsubstituted or substituted heterocyclyl;

R<sup>10</sup> is -NH<sub>2</sub>, or unsubstituted or substituted -NH-alkyl, -NH-alkoxy, -NH-phenyl, or -NH-CH<sub>2</sub>-phenyl wherein  
25 alkyl and alkoxy are of 1 to 6 carbons;

R<sup>11</sup> is hydrogen, halogen, -O-R<sup>35</sup> or -N(R<sup>12</sup>)(R<sup>13</sup>), wherein N(R<sup>12</sup>)(R<sup>13</sup>) taken together may form a monocyclic heterocyclyl or substituted heterocyclyl of 5 to 7 atoms containing 1, 2, or 3 additional nitrogen atoms; and

30           R<sup>15</sup> and R<sup>16</sup> are independently selected from hydrogen and methyl.

5           10. A compound of Claim 9, including isomers,  
enantiomers, diastereomers, tautomers, pharmaceutically  
acceptable salts, prodrugs and solvates thereof,  
wherein:

10            $R^{10}$  is  $-NH_2$ , unsubstituted or substituted  $-NH-CH_3$ ,  $-$   
 $NH-C_2H_5$ ,  $-NH-OCH_3$ , or  $-NH-OC_2H_5$ .

          11. A compound of Claim 9, including isomers,  
enantiomers, diastereomers, tautomers, pharmaceutically  
15 acceptable salts, prodrugs and solvates thereof,  
wherein:

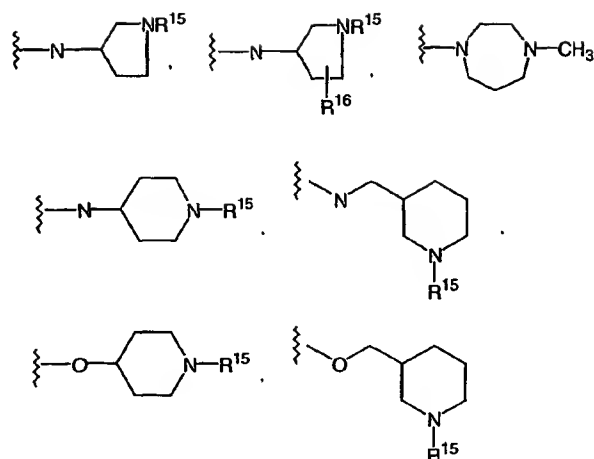
$R^9$  is unsubstituted or substituted triazole,  
thiazole, oxadiazole or imidazole.

20

          12. A compound of Claim 10, including isomers,  
enantiomers, diastereomers, tautomers, pharmaceutically  
acceptable salts, prodrugs and solvates thereof,  
wherein:

25

$R^{11}$  is hydrogen, halogen,  $-O-(\text{substituted}$   
alkyl),  $-NH-(\text{substituted alkyl})$  or

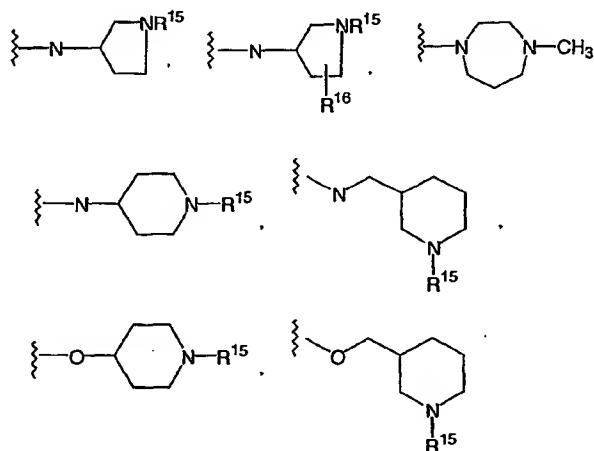


5

13. A compound of Claim 11, including isomers, enantiomers, diastereomers, tautomers, pharmaceutically acceptable salts, prodrugs and solvates thereof, wherein:

10

$R^{11}$  is hydrogen, halogen,  $-O-(\text{substituted alkyl})$ ,  $-\text{NH}-(\text{substituted alkyl})$  or



15 14. A pharmaceutical composition comprising as an active ingredient, a compound, or a prodrug or salt

5    thereof, according to claim 1, and a pharmaceutically acceptable carrier.

15            15. A pharmaceutical composition according to claim 14, further comprising one or more additional active ingredients.

15            16. A pharmaceutical composition according to claim 15, wherein said additional active ingredient is an anti-inflammatory compound.

15            17. A pharmaceutical composition according to claim 16, wherein said additional active ingredient is chosen from a steroid and an NSAID.

20            18. A method of inhibiting TNF- $\alpha$  expression in a mammal, the method comprising administering to the mammal an effective amount of a composition according to Claim 14.

25            19. A method of treating TNF- $\alpha$  mediated disorder, the method comprising administering to a mammal in need of such treatment, an effective amount of a composition according to Claim 14.

30            20. The method according to claim 19, wherein the TNF- $\alpha$  mediated disorder is an inflammatory disorder.

35            21. The method according to claim 19, wherein the TNF- $\alpha$  mediated disorder is chosen from bone resorption, graft vs. host reaction, atherosclerosis, arthritis, osteoarthritis, rheumatoid arthritis, gout, psoriasis,

5 topical inflammatory disease states, adult respiratory  
distress syndrome, asthma, chronic pulmonary inflammatory  
disease, cardiac reperfusion injury, renal reperfusion  
injury, thrombus, glomerulonephritis, Chron's disease,  
ulcerative colitis, inflammatory bowel disease, multiple  
10 sclerosis, endotoxin shock, osteoporosis, Alzheimer's  
disease, congestive heart failure and cachexia.

22. The method according to claim 19, wherein said  
composition according to claim 16 is administered with  
15 one or more additional anti-inflammatory or  
immunosuppressive agents as a single dose form or as  
separate dosage forms.

23. A method of treating a condition associated  
20 with TNF- $\alpha$  expression in a mammal, the method comprising  
administering to a mammal in need of such treatment, an  
effective amount of a composition according to Claim 14.

24. The method according to claim 23, wherein the  
25 condition associated with TNF- $\alpha$  expression is an  
inflammatory disorder.

25. The method according to claim 23, wherein the  
condition associated with TNF- $\alpha$  expression is chosen from  
30 bone resorption, graft vs. host reaction,  
atherosclerosis, arthritis, osteoarthritis, rheumatoid  
arthritis, gout, psoriasis, topical inflammatory disease  
states, adult respiratory distress syndrome, asthma,  
chronic pulmonary inflammatory disease, cardiac  
35 reperfusion injury, renal reperfusion injury, thrombus,  
glomerulonephritis, Crohn's disease, ulcerative colitis,  
inflammatory bowel disease, multiple sclerosis, endotoxin

5 shock, osteoporosis, Alzheimer's disease, congestive  
heart failure and cachexia.

26. The method according to claim 23 wherein said  
composition according to claim 16 is administered with  
10 one or more additional anti-inflammatory or  
immunosuppressive agents as a single dose form or as  
separate dosage forms.

27. A method of treating a condition associated  
15 with p38 kinase activity in a mammal, the method  
comprising administering to a mammal in need of such  
treatment, an effective amount of a composition according  
to claim 14.

20 28. The method according to claim 27, wherein the  
condition associated with p38 kinase activity is an  
inflammatory disorder.

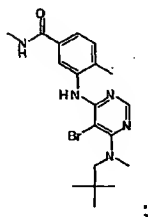
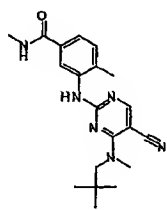
29. The method according to claim 27, wherein the  
25 condition associated with p38 kinase activity is chosen  
from bone resorption, graft vs. host reaction,  
atherosclerosis, arthritis, osteoarthritis, rheumatoid  
arthritis, gout, psoriasis, topical inflammatory disease  
states, adult respiratory distress syndrome, asthma,  
30 chronic pulmonary inflammatory disease, cardiac  
reperfusion injury, renal reperfusion injury, thrombus,  
glomerulonephritis, Crohn's disease, ulcerative colitis,  
inflammatory bowel disease, multiple sclerosis, endotoxin  
shock, osteoporosis, Alzheimer's disease, congestive  
35 heart failure and cachexia.

5           30. The method according to claim 27 wherein said  
composition according to claim 14 is administered with  
one or more additional anti-inflammatory or  
immunosuppressive agents as a single dose form or as  
separate dosage forms.

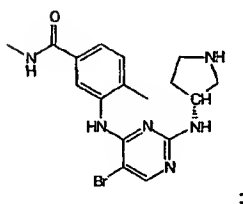
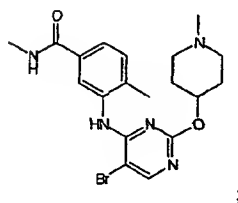
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31. A compound of claim 1, including isomers,  
enantiomers, diastereomers, tautomers, pharmaceutically  
acceptable salts, prodrugs and solvates thereof, wherein  
said compound is selected from:

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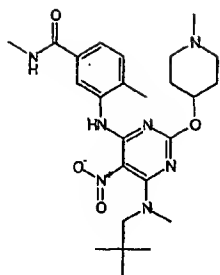


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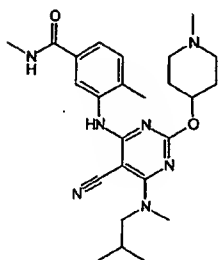
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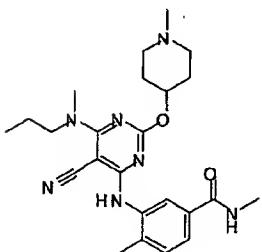
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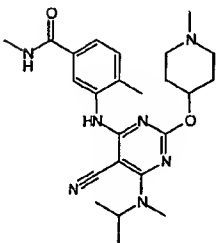


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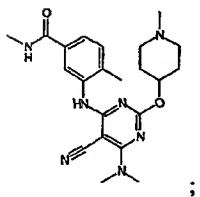


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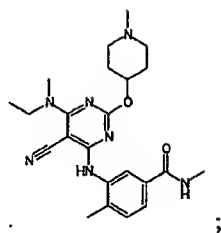
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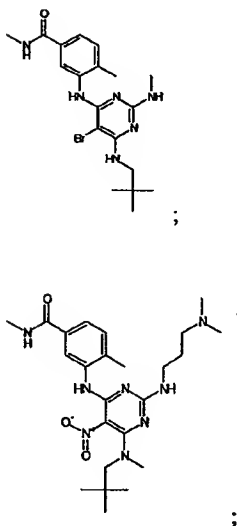


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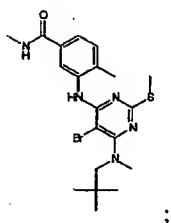
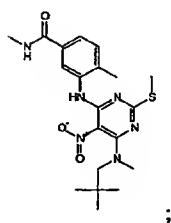
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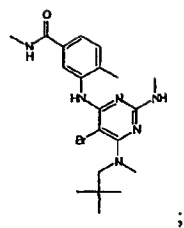
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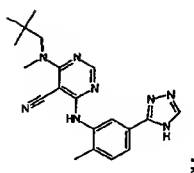
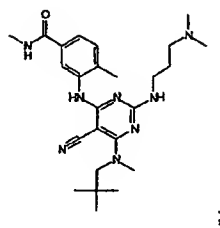
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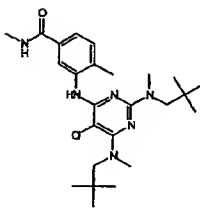
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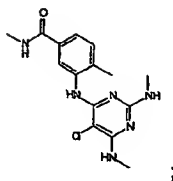
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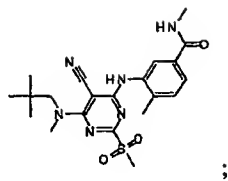
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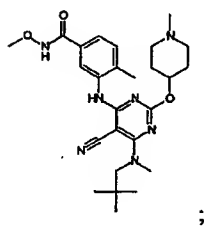
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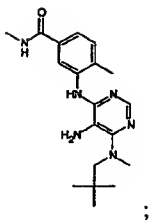
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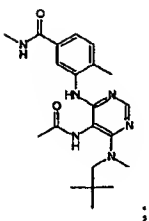
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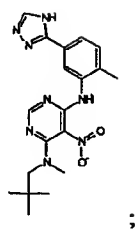
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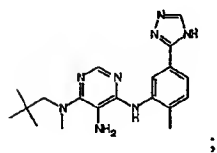
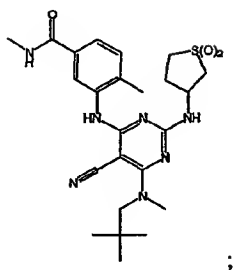
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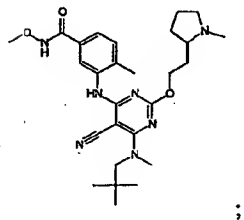
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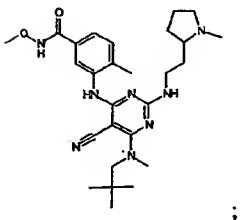
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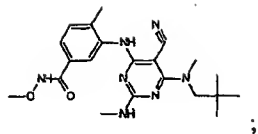
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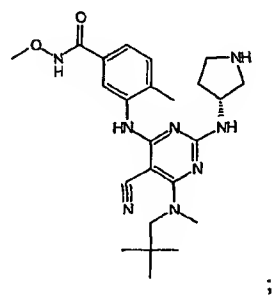
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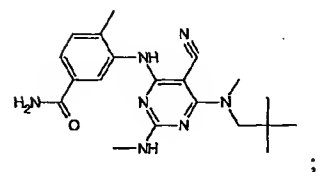
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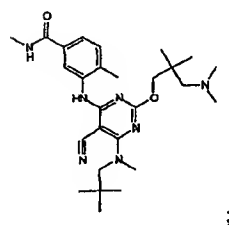
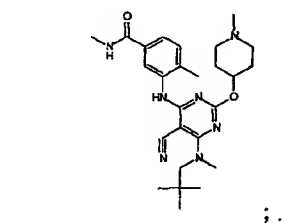
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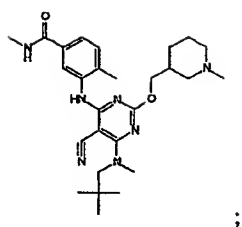
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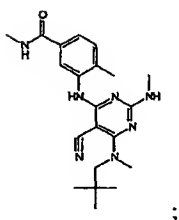
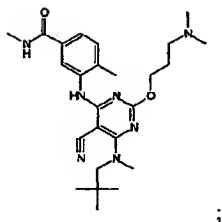
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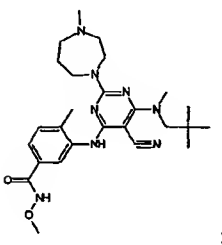
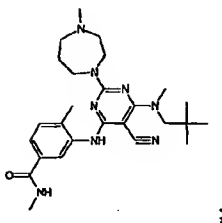
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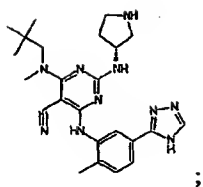
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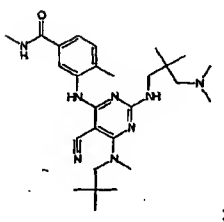
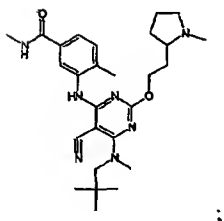
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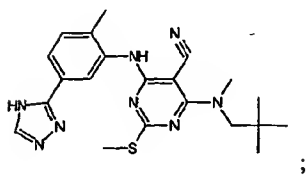
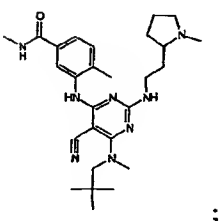
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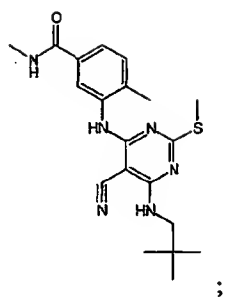


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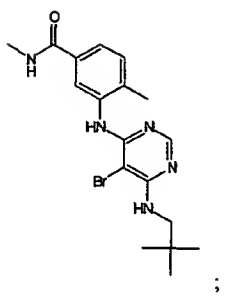




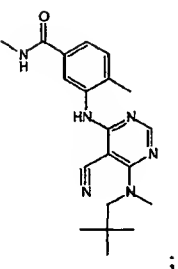
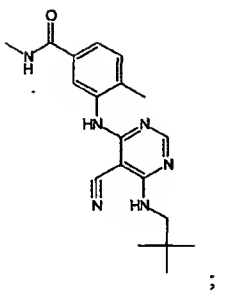
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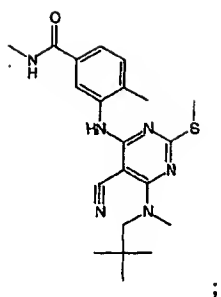
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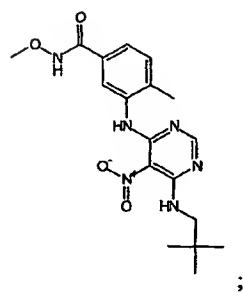
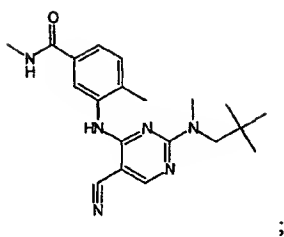
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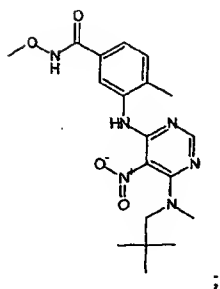
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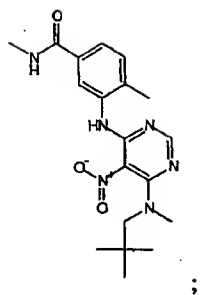
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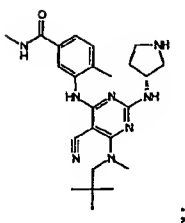
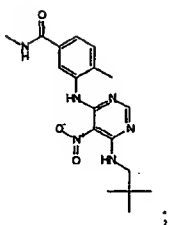
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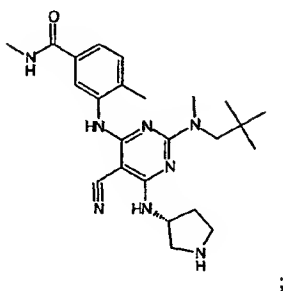
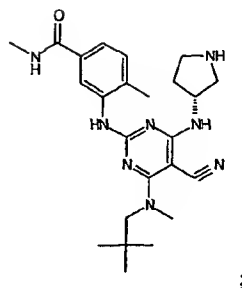
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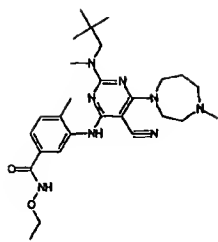
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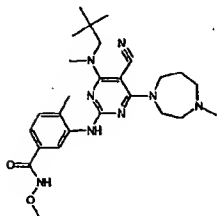


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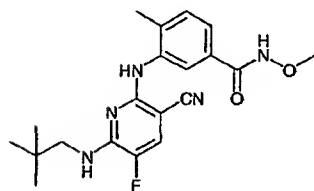


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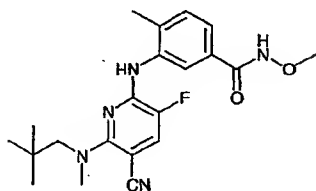


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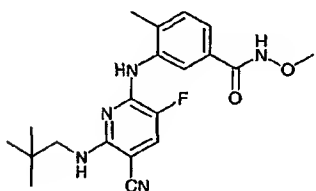


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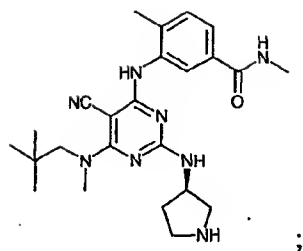


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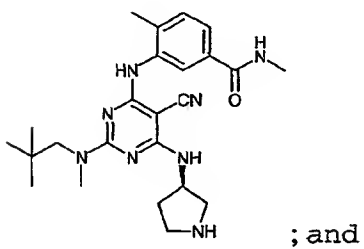
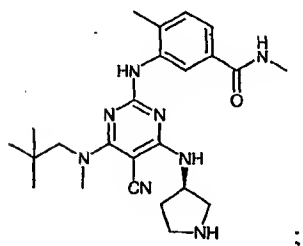


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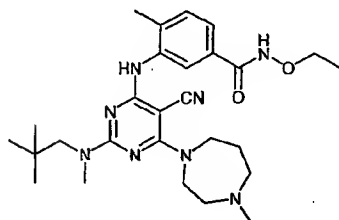


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# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/20341

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : C07D 239/42, 239/48; A61K 31/505  
US CL : 514/272, 275; 544/323, 324, 330, 331, 332

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
U.S. : 514/272, 275; 544/323, 324, 330, 331, 332

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
CAS ON-LINE, EAST

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y, P	US 6,342,503 B1 (ALDRICH et. al.) 29 January 2002 (29.01.2002), abstract, and columns 6-14.	1-31
Y	US 6,107,301 A (ALDRICH et. al.) 22 August 2000 (22.08.2000), abstract and columns 6-18.	1-31
A	US 5,428,044 A (BANTICK et. al.) 27 June 1995 (27.06.1995), column 11, Example J.	1-31
A	Database Caplus, Accession Number 104:168491, JP 61-10563 B (ITO et. al.) 18 January 1986 (18.01.1986), see CAS abstract.	1-31



Further documents are listed in the continuation of Box C.



See patent family annex.

<p>* Special categories of cited documents:</p>		
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
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"O" document referring to an oral disclosure, use, exhibition or other means		
"I" document published prior to the international filing date but later than the priority date claimed	"&" document member of the same patent family	

Date of the actual completion of the international search

12 September 2002 (12.09.2002)

Date of mailing of the international search report

10 DEC 2002

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